

THIS INFORMATION IS CONFIDENTIAL AND PROPRIETARY TO ELO TOUCH SOLUTIONS. IT MAY NOT BE DISCLOSED TO ANYONE OTHER THAN ELO TOUCH SOLUTIONS PERSONNEL WITHOUT AUTHORIZATION FROM ELO TOUCH SOLUTIONS (www.elotouch.com).

REVISIONS					
REV	ZONE	BY	DESCRIPTION	DATE	APPROVED
4	--	--	INITIAL RELEASE	05/29/19	
A	--	--	INITIAL RELEASE PER CO-19-1639	09/26/19	
B		J.LI	REVISE PER CO-19-2077 1.CHANGE PAGE 16 EPSON M30 BRACKET ACCESSORY SCREW TO SHEET METAL SELF-TAPPING SCREW 2.REMOVE BAG D SCREW FOR E920661 PER VS600845	12/13/19	
C		J.LI	REVISE PER CO-20-0355 1. REPLACE"15-22_PS_MOUNT_C.WINI.SD" by "15-22_PS_MOUNT_C-WIN2" 2. ANDRIOD MOUNT BRACKET DETAIL DRAWING REFER TO SD609571 3. CHANGE SCREW LABELED "S" Q'TY TO 3, COLOR TO " BLACK"	3/10/2020	
D		DN	REVISE PER CO-20-1352 REVISE "22_P-S_POLE_BASE_BRAK2" TO REFLECT AS-BUILT PARTS, TO AVOID FIT ISSUES WITH OLD STOCK (ADD 2 ADDT'L TAPPED HOLES)	8/18/2020	
E		J.LI	REVISE PER CO-20-1740 1. CHANGE EDGE BRACKET WINI TO WIN2 FOR E798125&E699053, REMOVE WINI EDGE BRACKET DRAWING	10/27/2020	

22_P-S_DESK_BASE.ASM
QTY. 1 PER KIT
(SEE PG.2 FOR BOM)

15-22_PS_MOUNT_C-WIN2
QTY. 1 PER KIT
(SEE SD609397 FOR BOM)

ELO-STAND-SELF-SERVICE-15-22-COUNTERTOP
E796783

15-22_PS_MOUNT_C_ANDRD_SD.ASM
QTY. 1 PER KIT
(SEE SD609571 FOR BOM)

15-22_PS_USB_HUB_BRACKET.ASM
(USB HUB + 15-22_PS_USB_HUB_BRACKET.PRT)
QTY. 1 PER KIT

SCREWS IN LABELED BAGS:

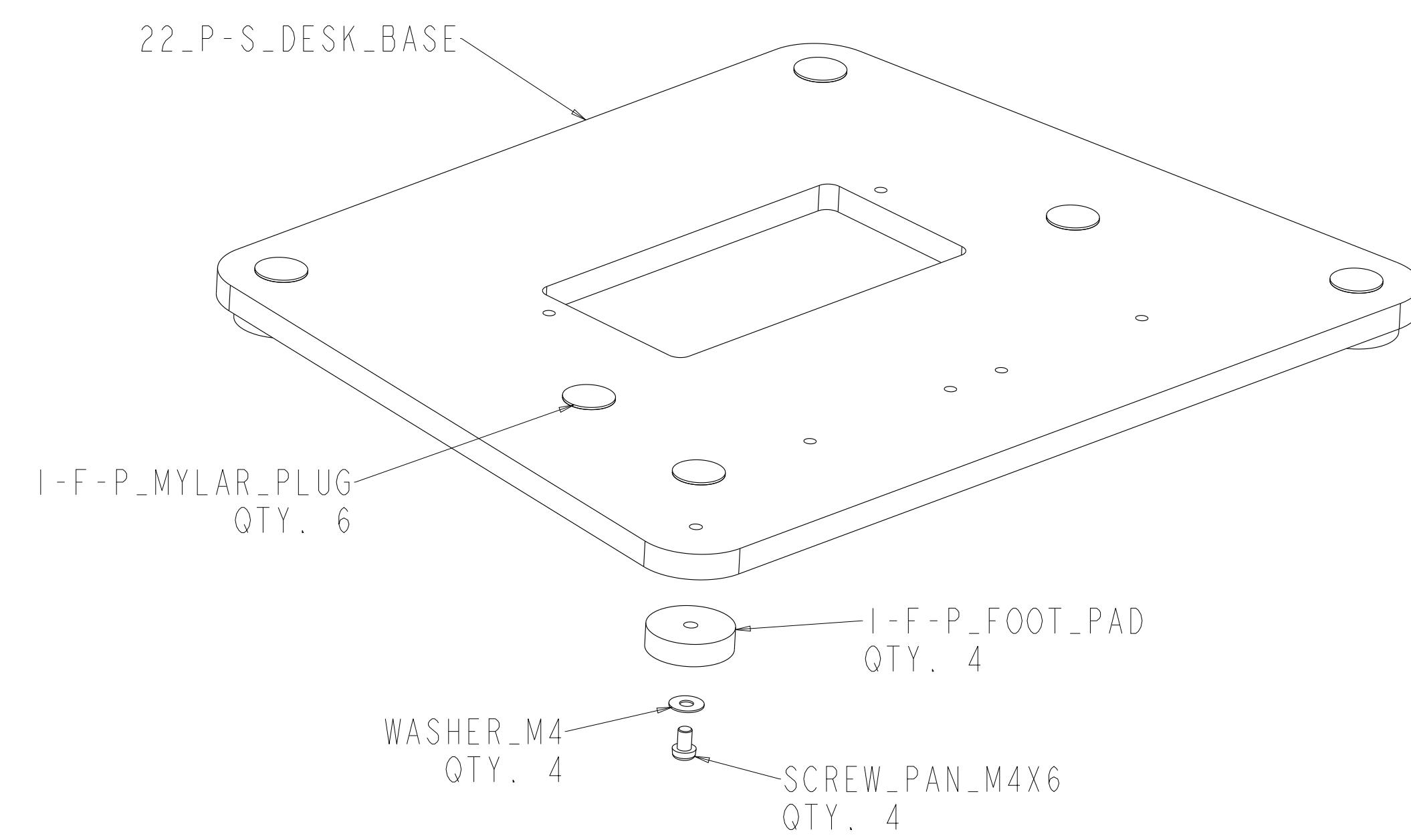
SCREW TYPE	QTY.	BAG LABEL
SCREW, M4X8, PAN-HEAD, CROSS-RECESS, ANY PLATING	10	A
SCREW, M4X8, FLAT-HEAD, CROSS-RECESS, ZINC PLATE OR SS	4	B
SCREW, M4X6, PAN-HEAD, CROSS-RECESS, ANY PLATING	4	L
SCREW, 3mm X8L, THREAD-FORMING, PAN-HEAD, CROSS-RECESS, ANY PLATING	4	D
SCREW, M3X8, PAN-HEAD, CROSS-RECESS, ZINC PLATE OR SS	3	C
SCREW, M4X5, PAN-HEAD, CROSS-RECESS, BLACK	3	S
SCREW, M4X18, PAN-HEAD, CROSS-RECESS, BLACK OR ZINC	4	M
SCREW, M4X12, PAN-HEAD, CROSS-RECESS, BLACK OR ZINC	4	N

ADDITIONAL ITEMS TO BE
PLACED IN ONE BAG:

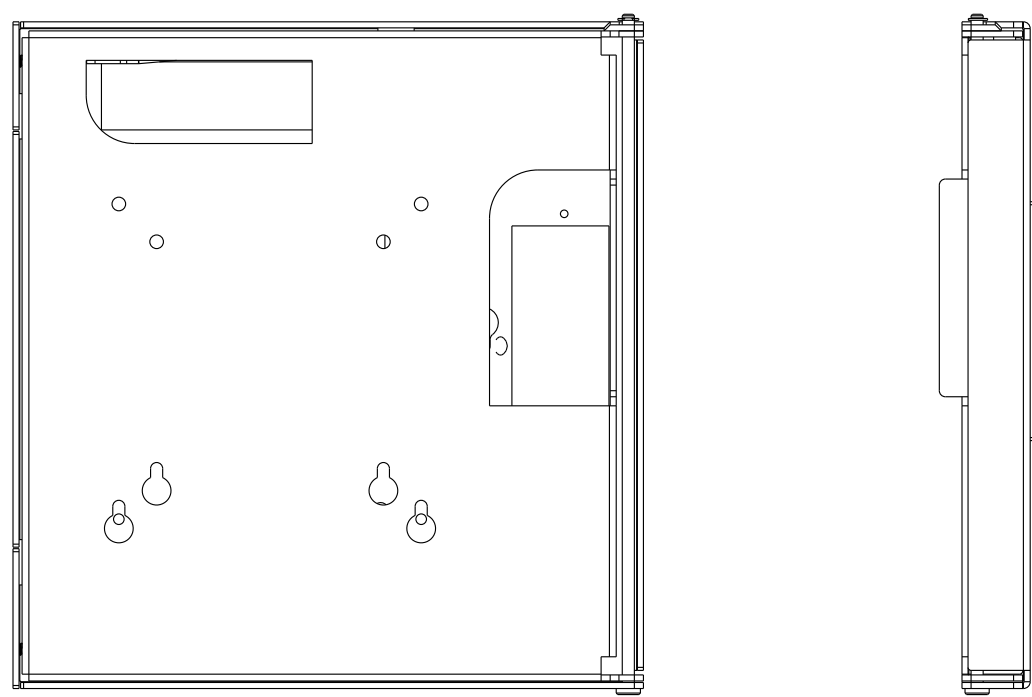
ITEM	QTY.	BAG LABEL
SCREW, M6X14, PAN-HEAD, CROSS-RECESS, ZINC PLATE OR SS	2	PANEL HARDWARE
15-22_24X85L.SD (SEE PG. X)	2	
THUMB SCREW, (SEE M6_SS_THUMB_SCREW.PDF)	2	

ITEM NO.	QTY REQ'D	DRAWING OR PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
PARTS LIST				
PART. NO.	UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN MILLIMETERS	DRAWN	DATE	TITLE
		CHECK	DATE	
	TOLERANCES ARE: DECIMALS ANGLES ± 0.25 ±1/2 FRACTIONS ±1/32	DESIGN	DATE	
		THIRD ANGLE PROJECTION		
Pro/E .prt/.asm: 15-22_PS_PRINTER_SLED.PRT		SIZE		SCALE
Pro/E .dwt: SD608935.DRW		DWG. NO.		REV
		D		E
		0.500		
		1 OF 20		
		SD608935		

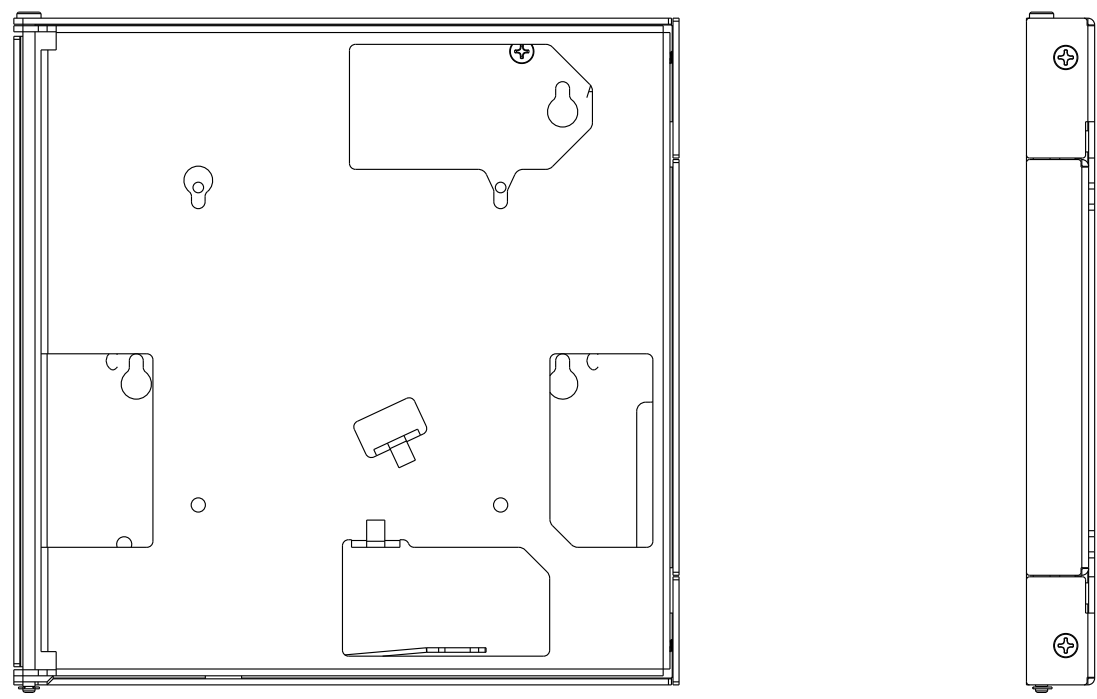
22_P-S_DESK_BASE.ASM



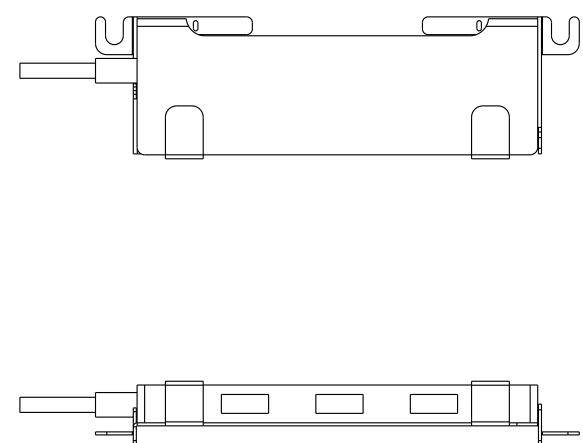
15-22_PS_MOUNT_C-WIN2
QTY. 1 PER KIT
(SEE SD609397 FOR BOM)



15-22_PS_MOUNT_C-ANDRD-SD.ASM
QTY. 1 PER KIT
(SEE SD609571 FOR BOM)



15-22_PS_USB_HUB_BRACKET.ASM
(USB HUB + 15-22_PS_USB_HUB_BRACKET.PRT)
QTY. 1 PER KIT



SCREWS IN LABELED BAGS:

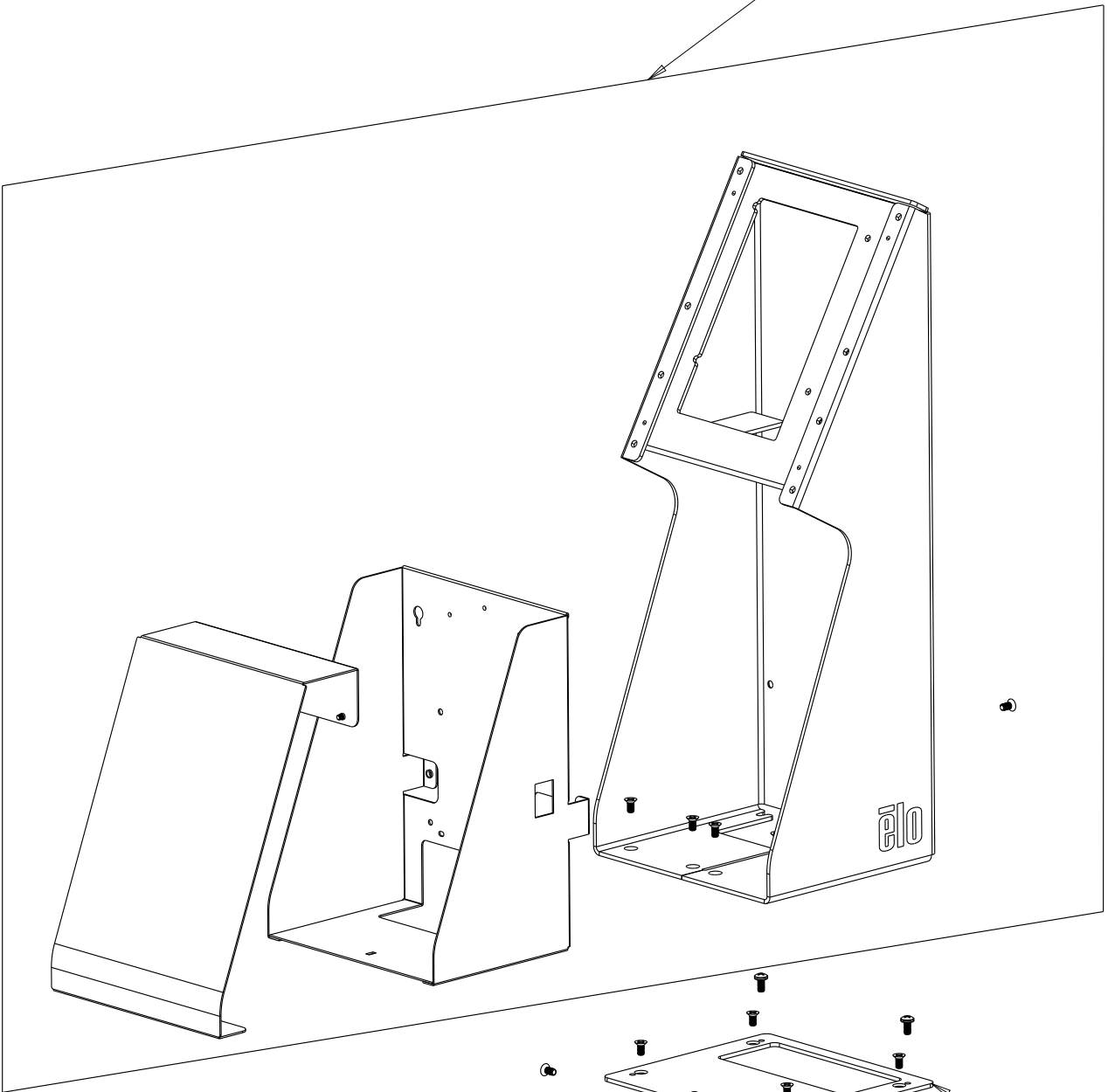
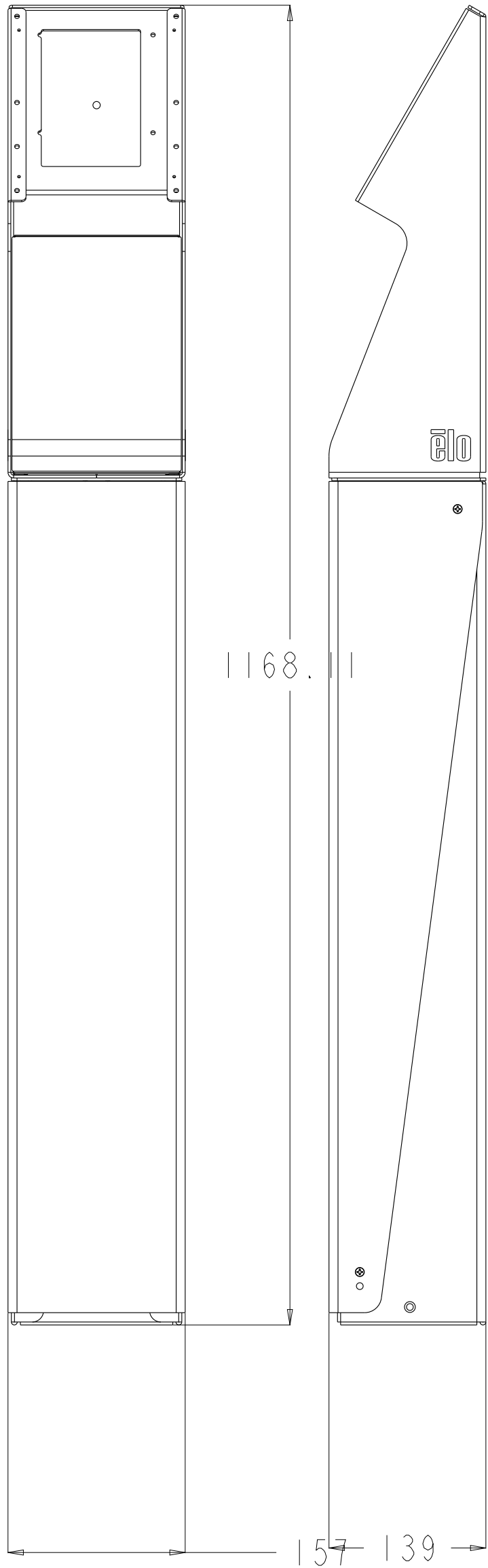
SCREW TYPE	QTY.	BAG LABEL
SCREW, M4X8, PAN-HEAD, CROSS-RECESS, ANY PLATING	10	A
SCREW, M4X8, FLAT-HEAD, CROSS-RECESS, ZINC PLATE OR SS	4	B
SCREW, M4X6, PAN-HEAD, CROSS-RECESS, ANY PLATING	4	L
SCREW, 3mm X8L, THREAD-FORMING, PAN-HEAD, CROSS-RECESS, ANY PLATING	4	D
SCREW, M3X8, PAN-HEAD, CROSS-RECESS, ZINC PLATE OR SS	3	C
SCREW, M4X5, PAN-HEAD, CROSS-RECESS, BLACK	3	S
SCREW, M5X10, FLAT-HEAD, CROSS-RECESS, BLACK	6	K
SCREW, M4X18, PAN-HEAD, CROSS-RECESS, BLACK OR ZINC	4	M
SCREW, M4X12, PAN-HEAD, CROSS-RECESS, BLACK OR ZINC	4	N

ADDITIONAL ITEMS TO BE
PLACED IN ONE BAG:

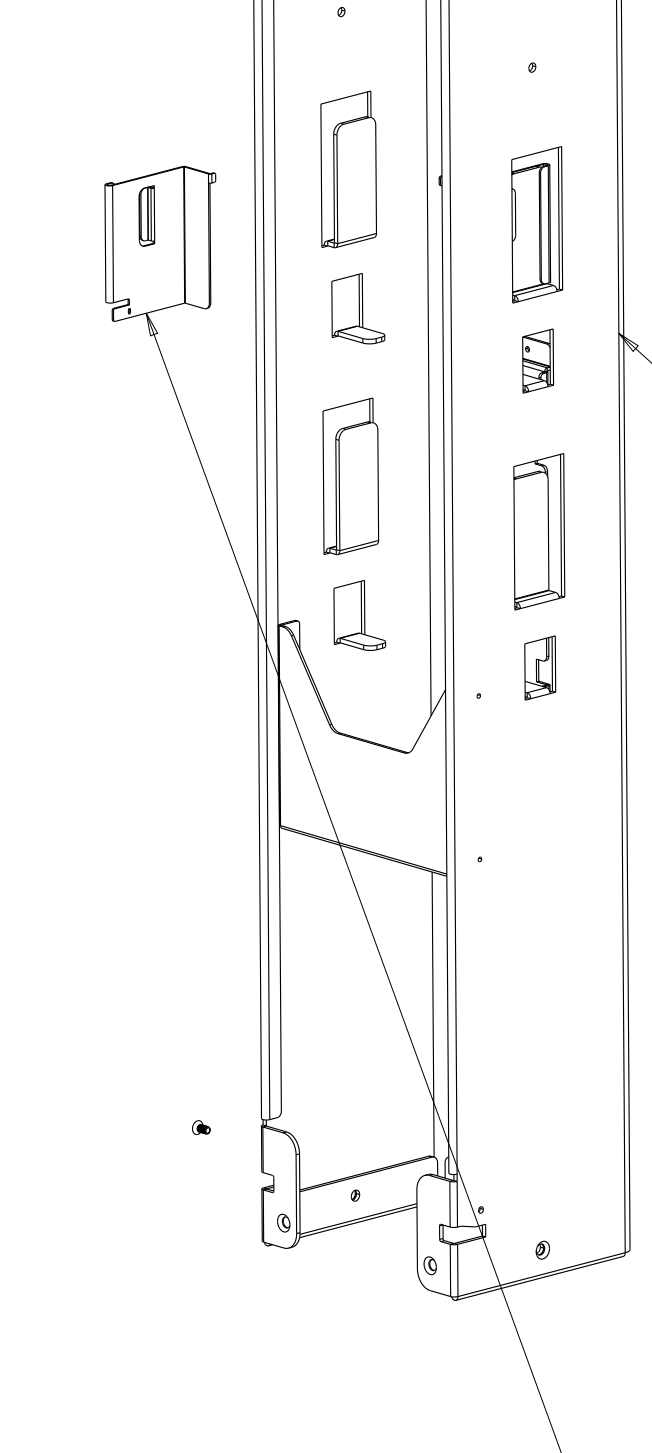
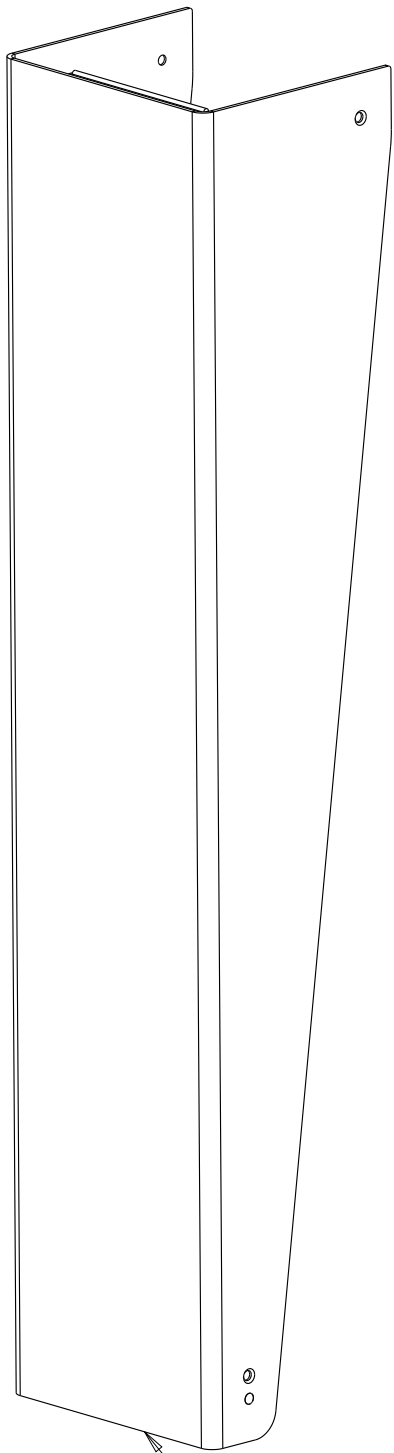
ITEM	QTY.	BAG LABEL
SCREW, M6X14, PAN-HEAD, CROSS-RECESS, ZINC PLATE OR SS	2	PANEL HARDWARE
15-22_24X85L-SD (SEE PG. X)	2	
THUMB SCREW, (SEE M6_SS_THUMB-SCREW.PDF)	2	

ELO-STAND-SELF-SERVICE-15-22-FLOOR-HEAD
E796965

15-22_PS_HEAD_SD
1 PER KIT,
ASSEMBLE AS BELOW



15-22_PS_HEAD_SD



22_P-S_POLE_CAP

22_P-S_POLE-B.ASM

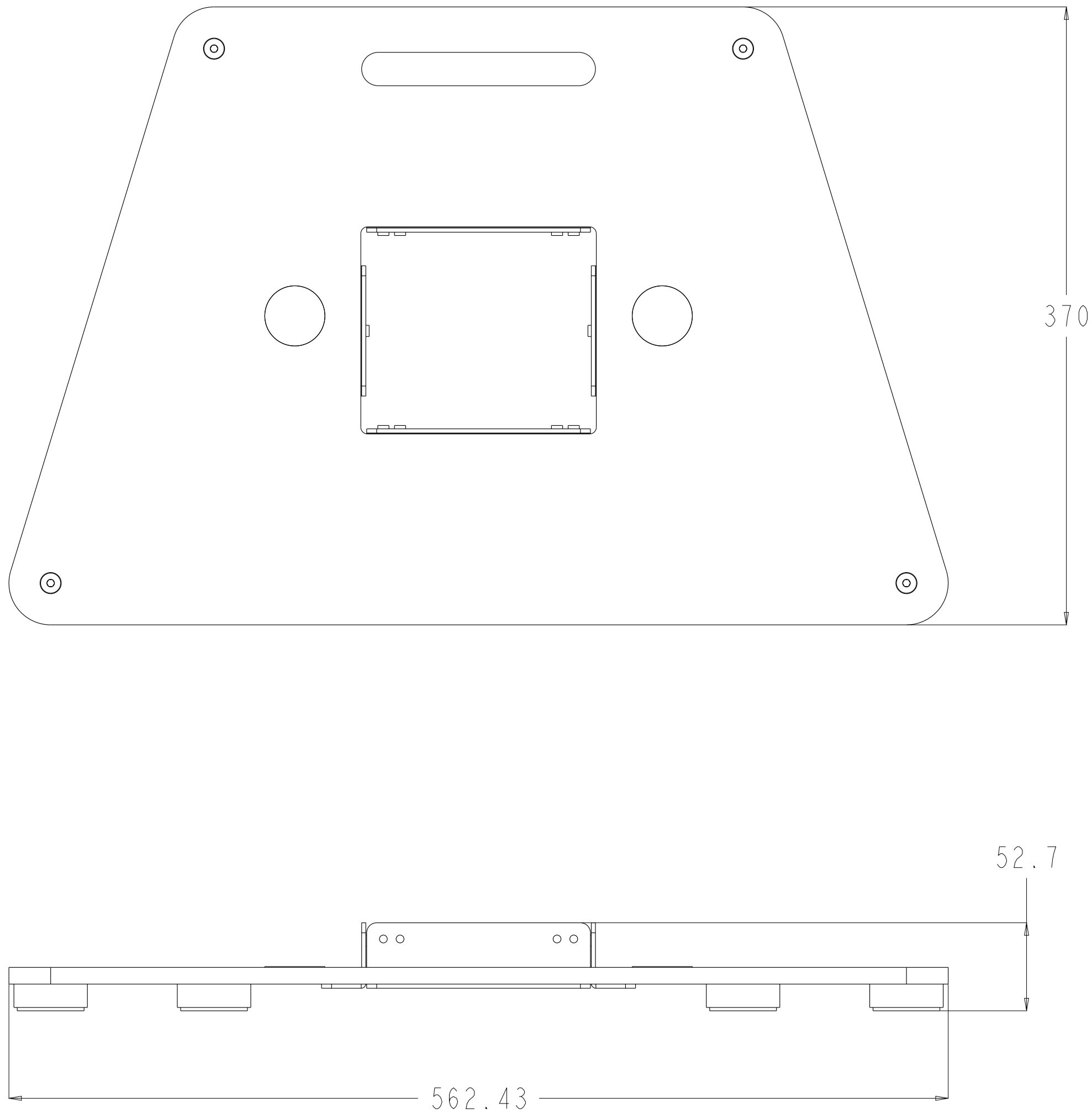
SCREW_M4X8L_FH
QTY. 14

22_P-S_PWR_BRICK_BRACKET
QTY. 2

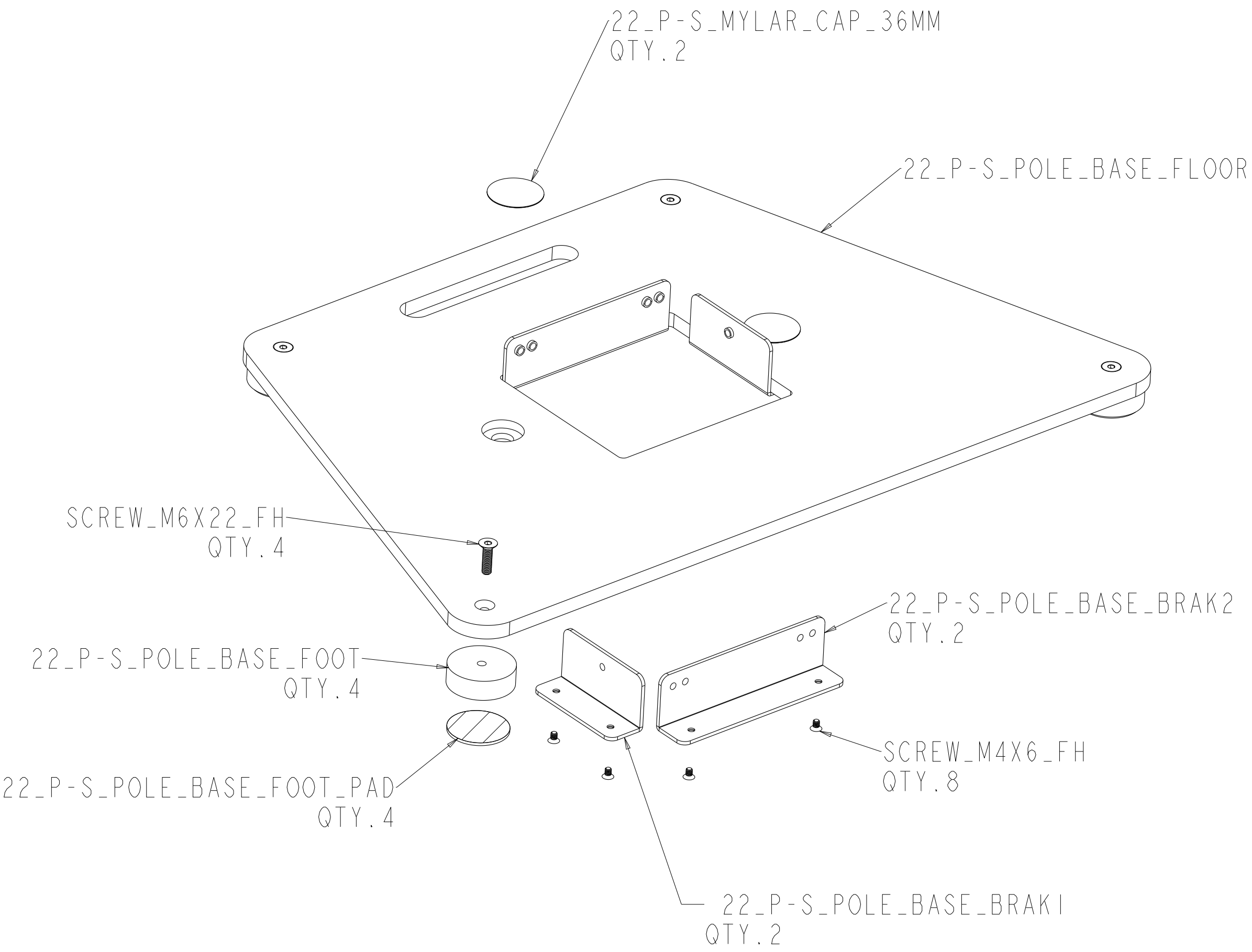
22_P-S_POLE-F.ASM

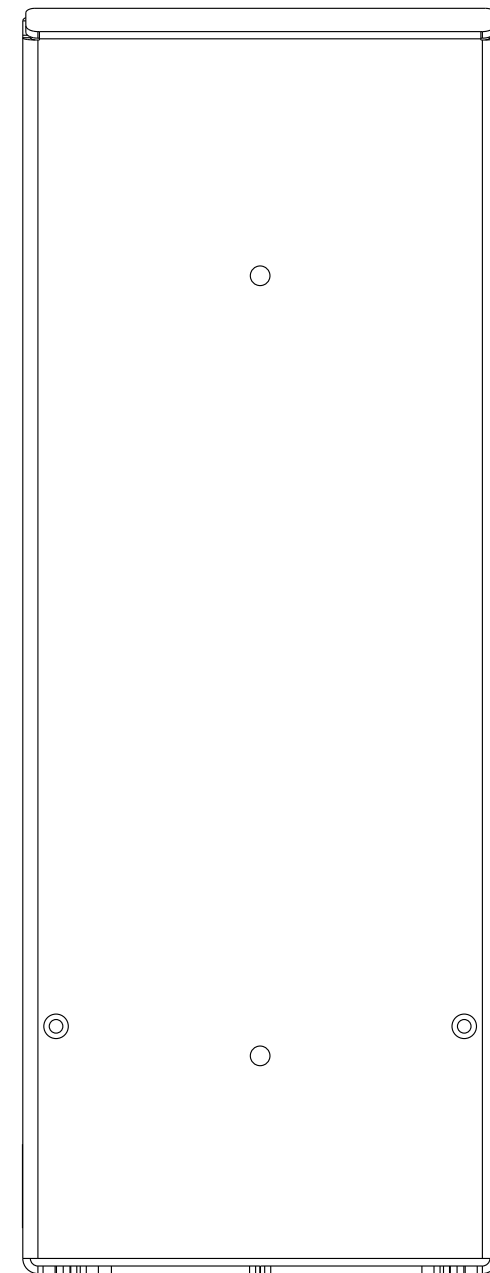
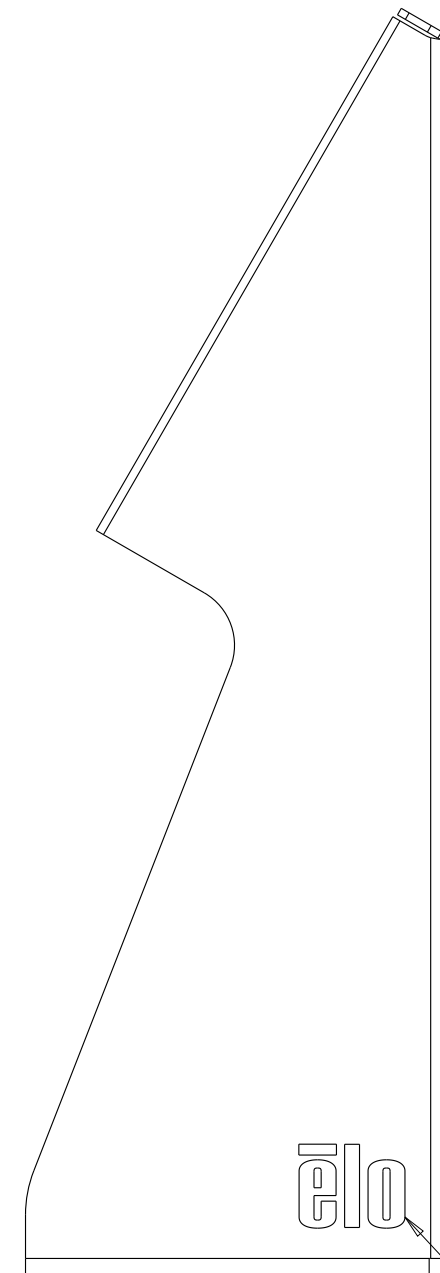
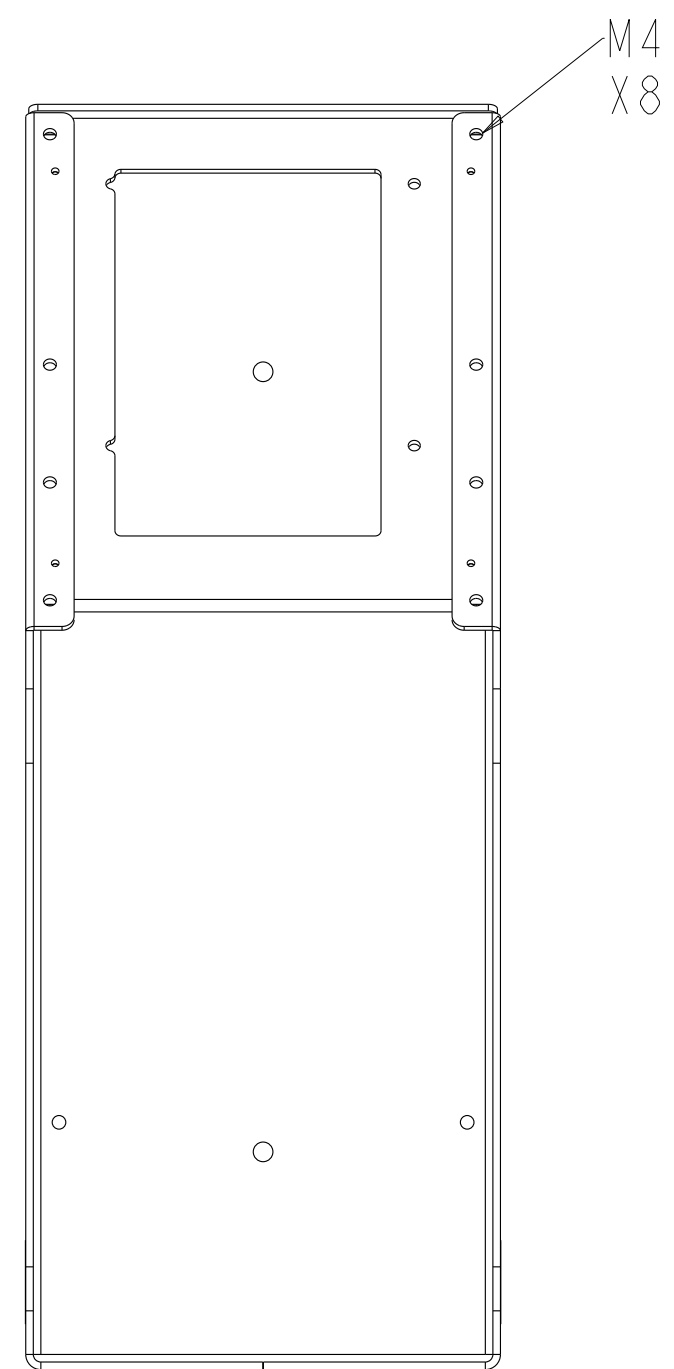
ELO-STAND-SELF-SERVICE-15-22-FLOOR-BASE
E797162

15-22_PS_HEAD-SD
1 PER KIT,
ASSEMBLE AS BELOW

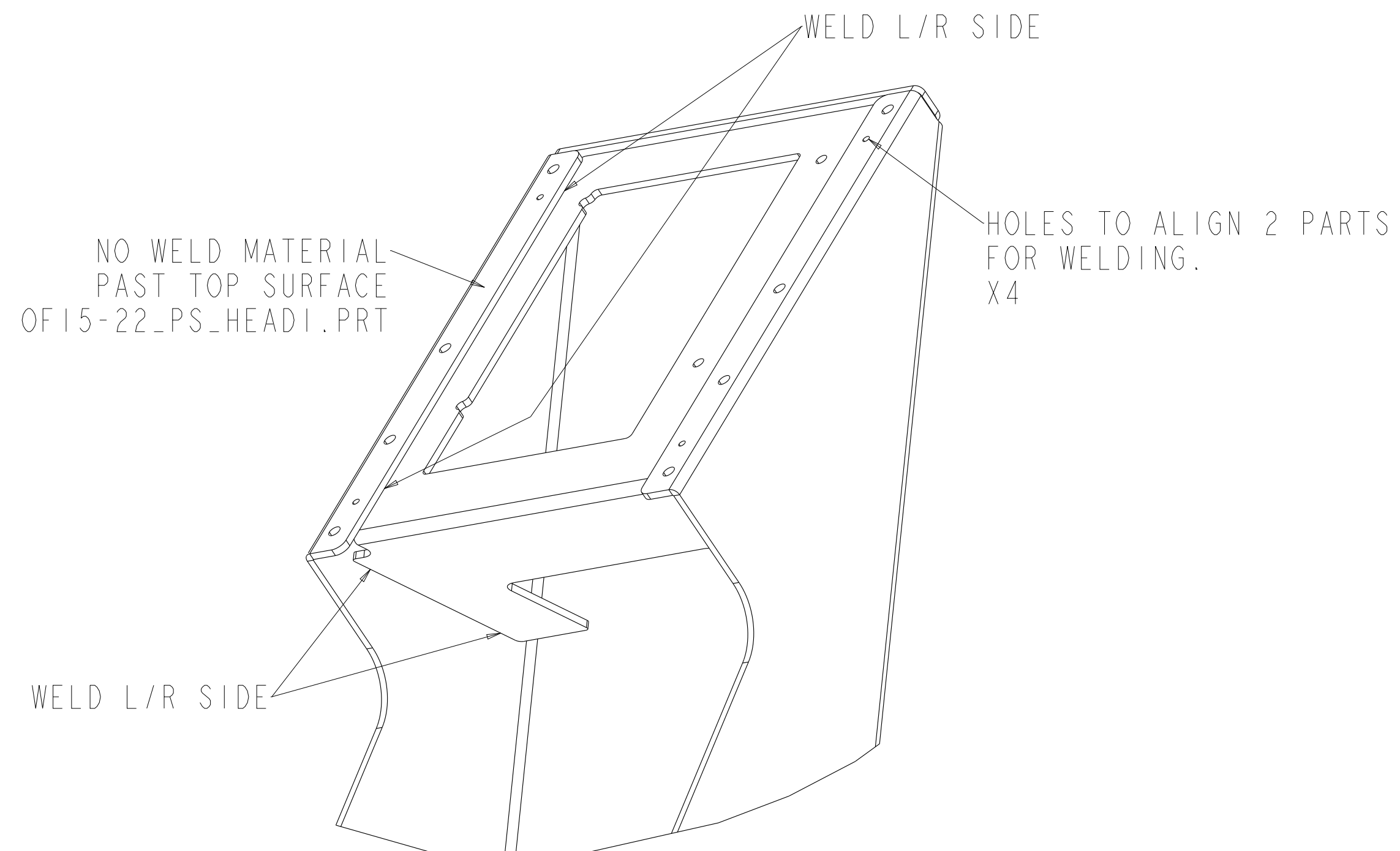
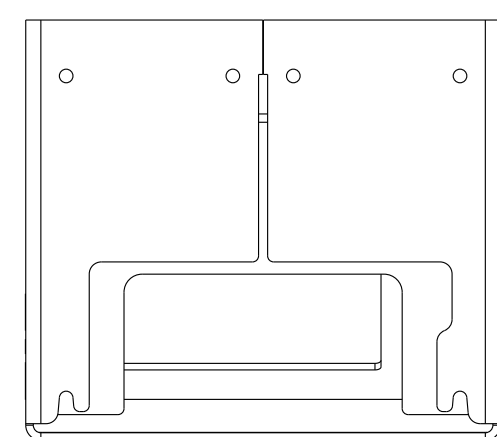


22_P-S_POLE_BASE_FLOOR.ASM



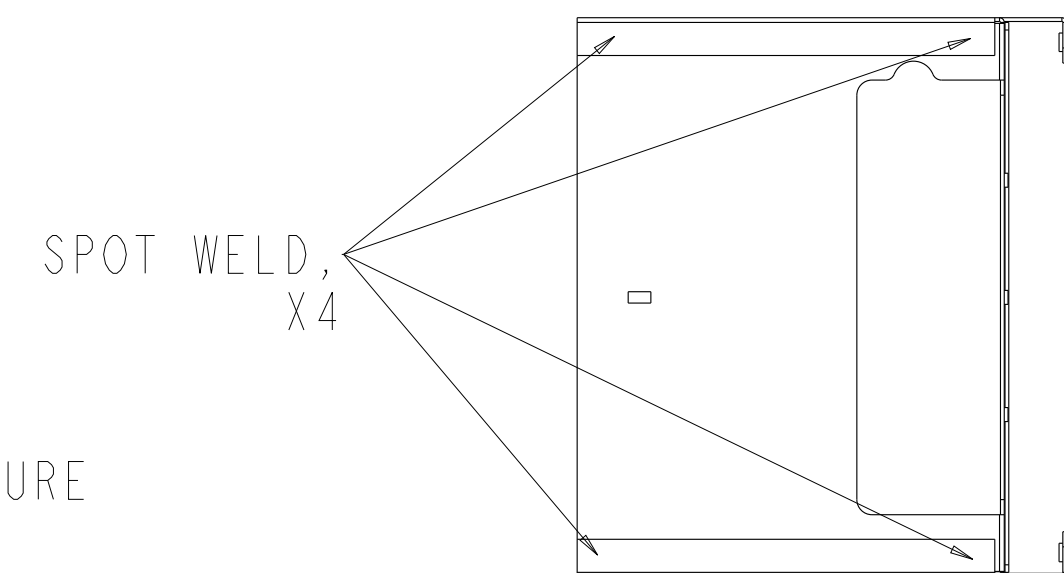
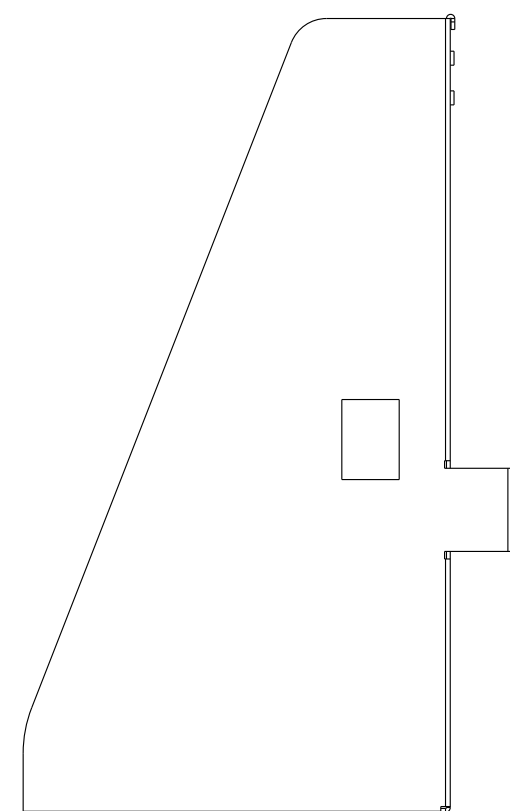
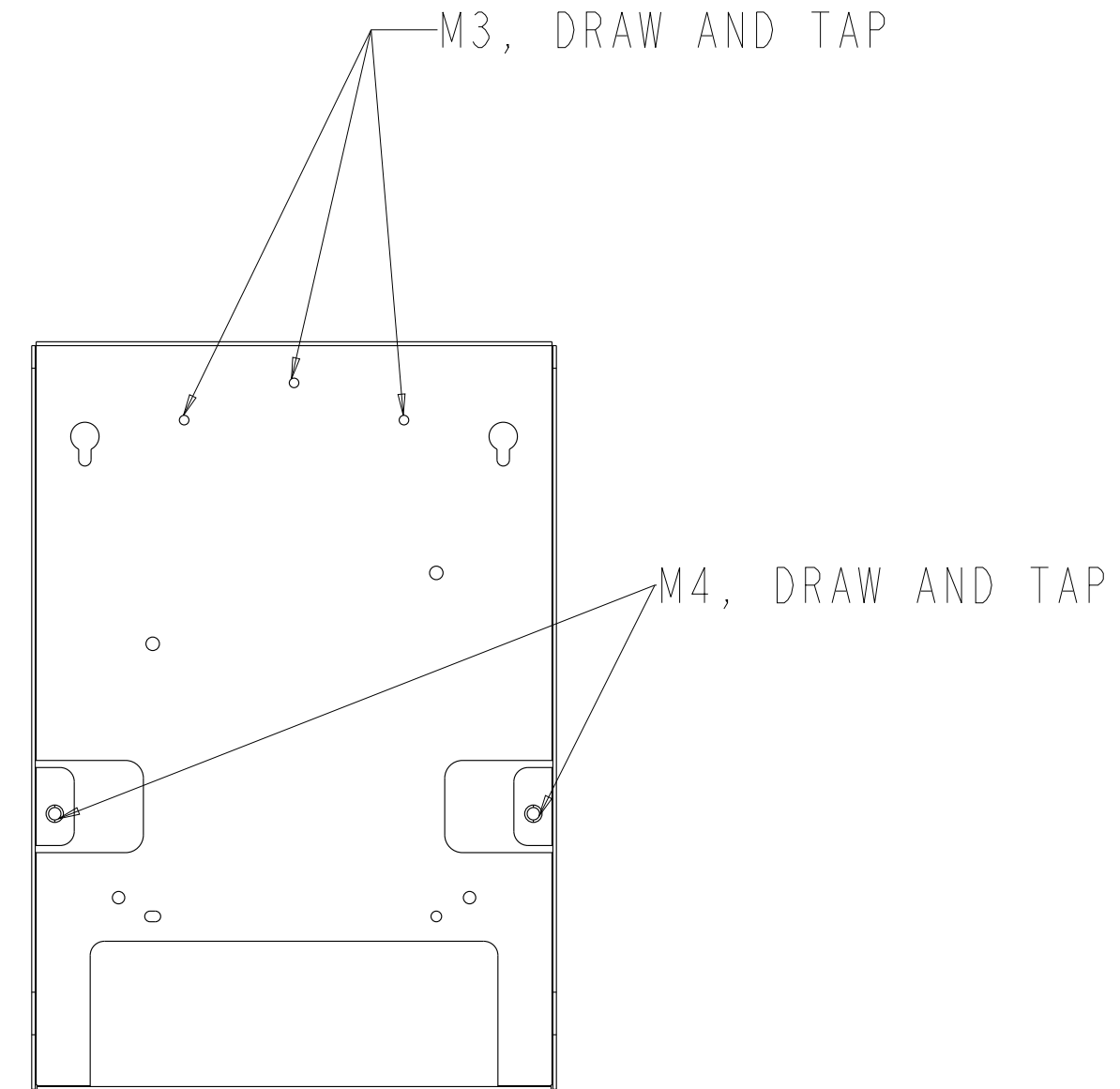


LOGO TO BE PANTONE 425C
(L & R SIDES)

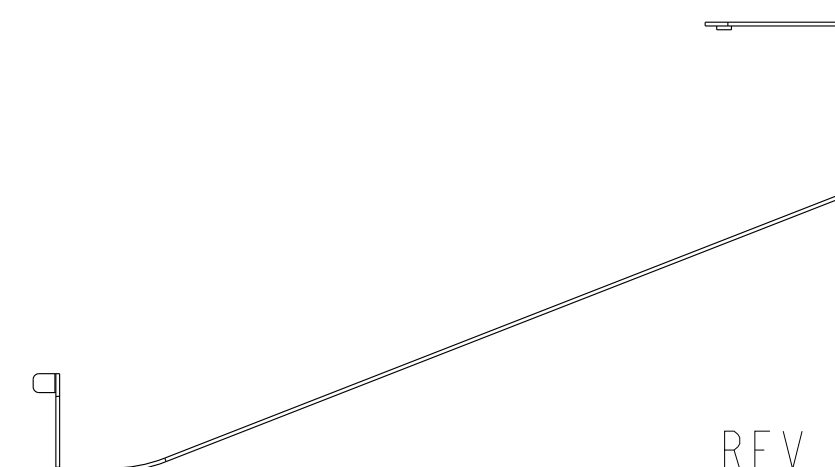
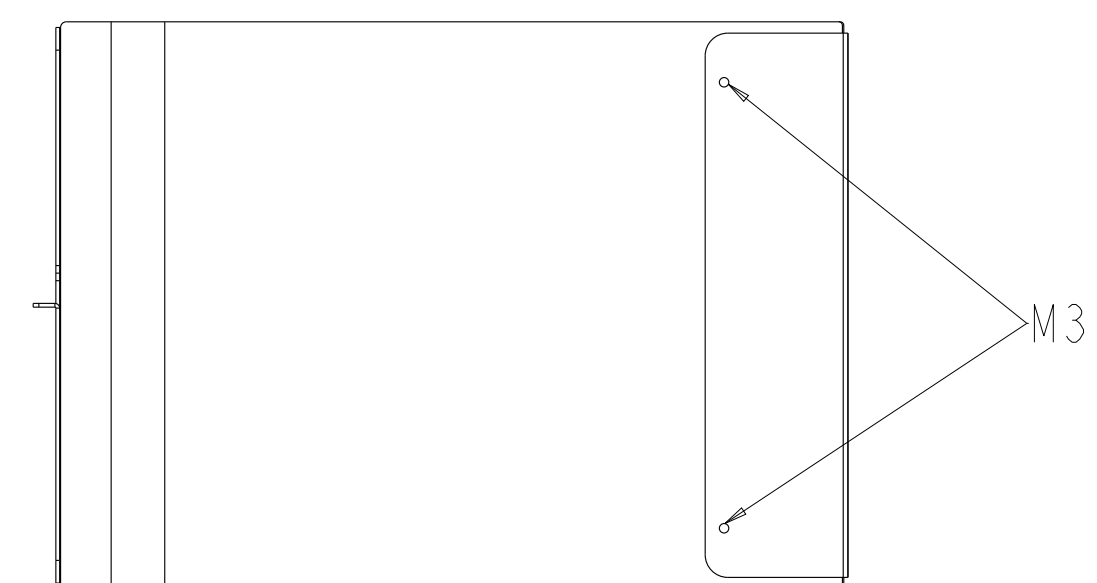


WELD 15-22_PS_X-PLATE.PRT TO
15-22_PS_HEAD1.PRT 8 PLACES
AS SHOWN. PAINT AFTER WELDING.

15-22_PS_HEAD1.ASM
MATERIAL: SPCC/T= 2.5mm
FINISH = SILVER PAINT, LIGHT TEXTURE



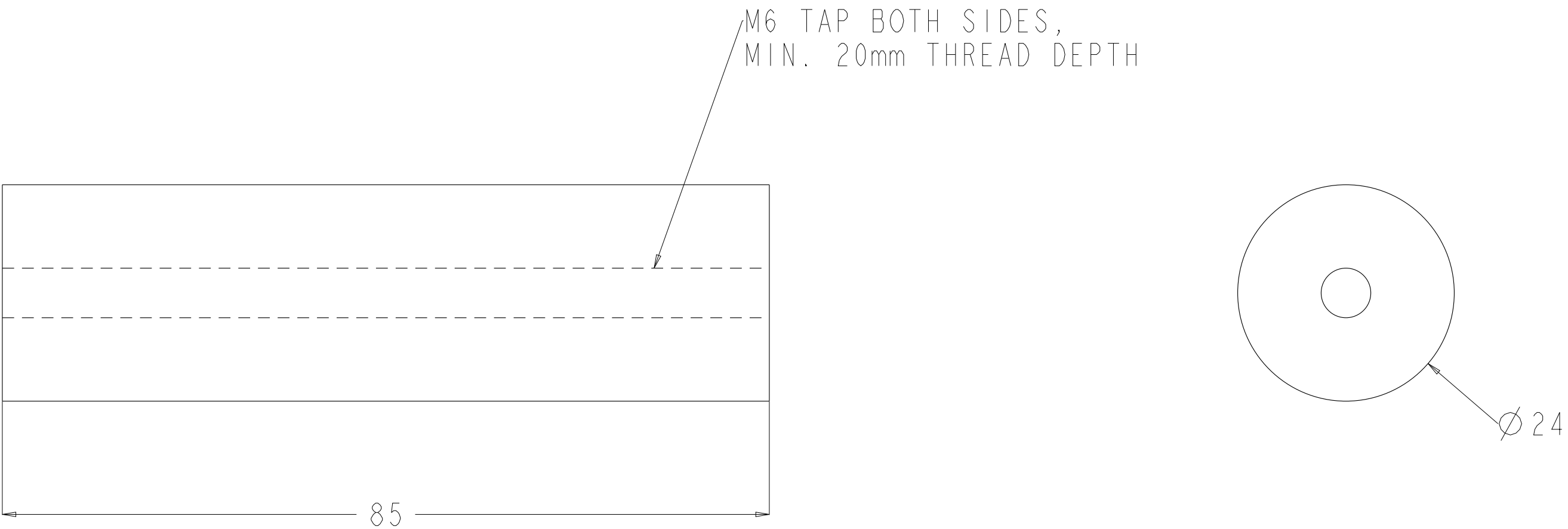
15-22_PS_PRINTER_SLED.PRT
MATERIAL: SPCC/T=1.0mm
FINISH = BLACK PAINT, LIGHT TEXTURE



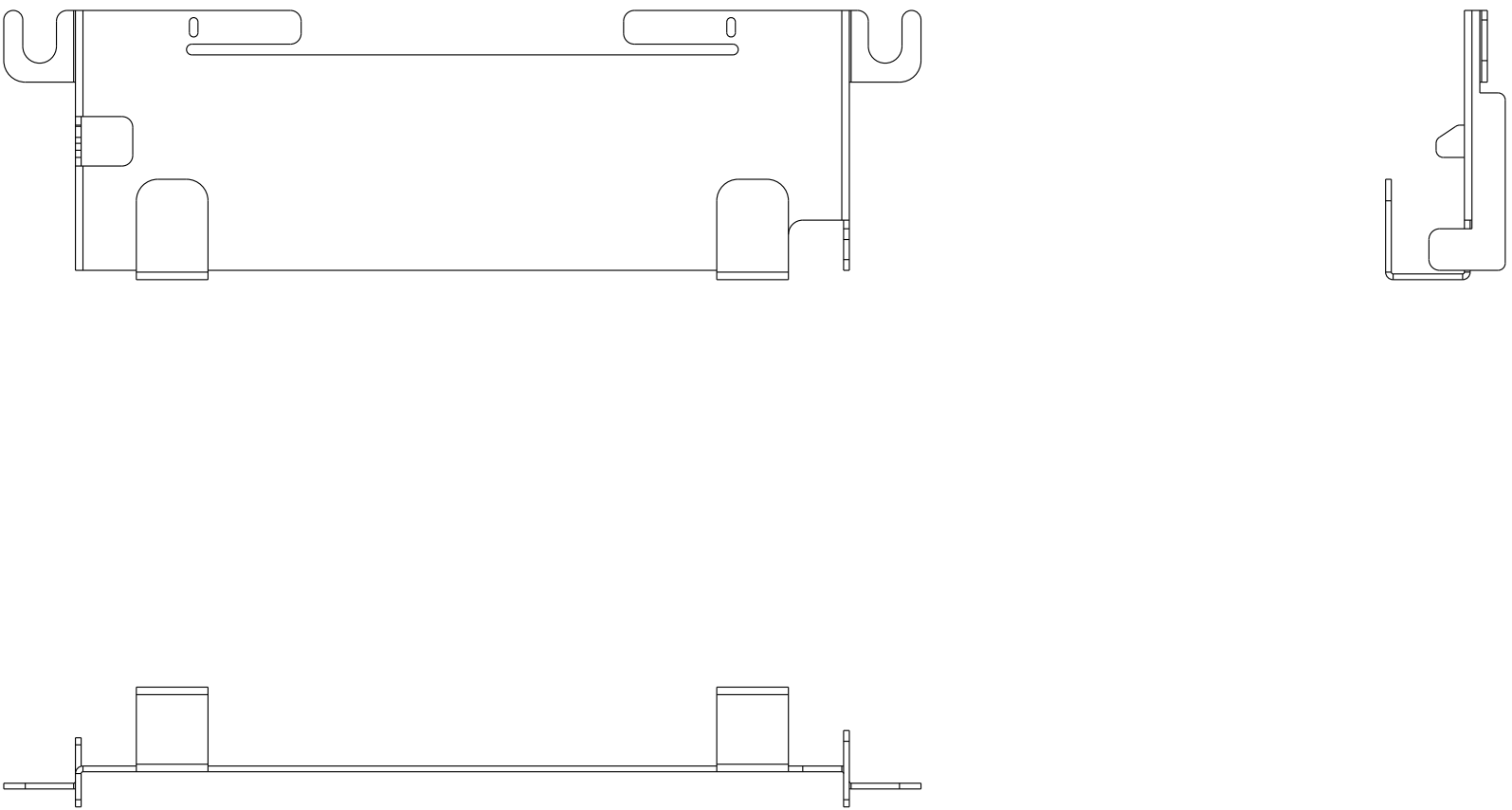
15-22_PS_PRINTER_COVER.PRT
MATERIAL: SPCC/T=1.0mm
FINISH = BLACK PAINT, LIGHT TEXTURE

REV E

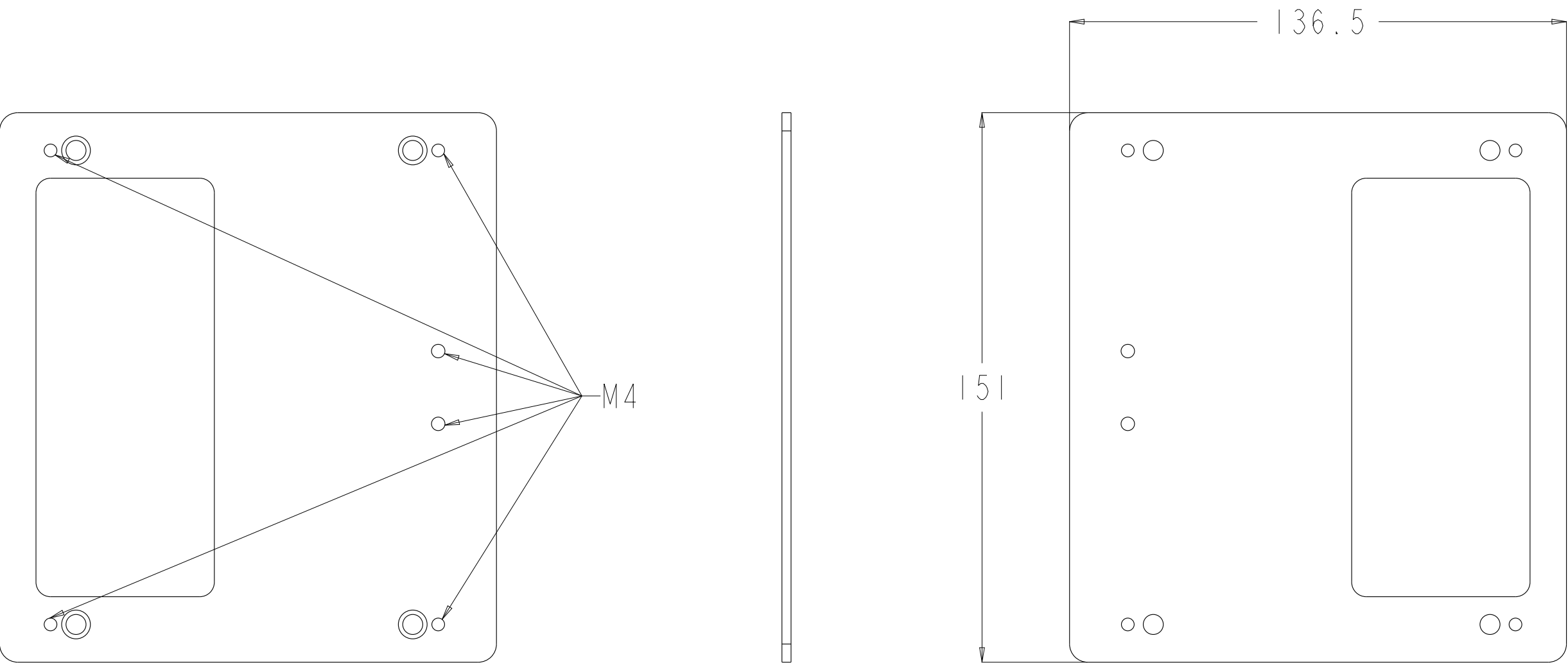
15-22_24X85L_SO
MATERIAL: CNC AL
FINISH: CLEAR ANODIZE



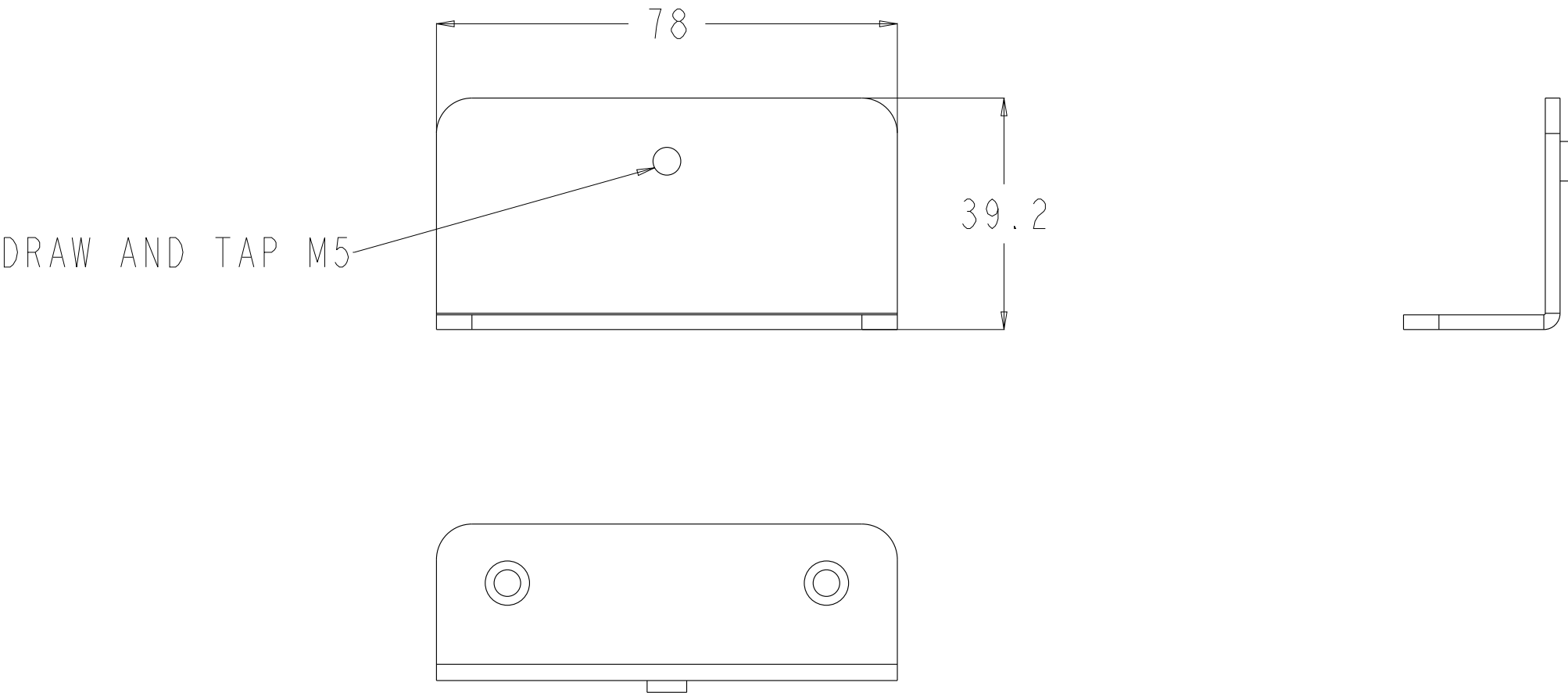
15-22_PS_USB_HUB_BRACKET
MATERIAL: SPCC/ 0.8T
COLOR: BLACK PAINT,
LIGHT TEXTURE.



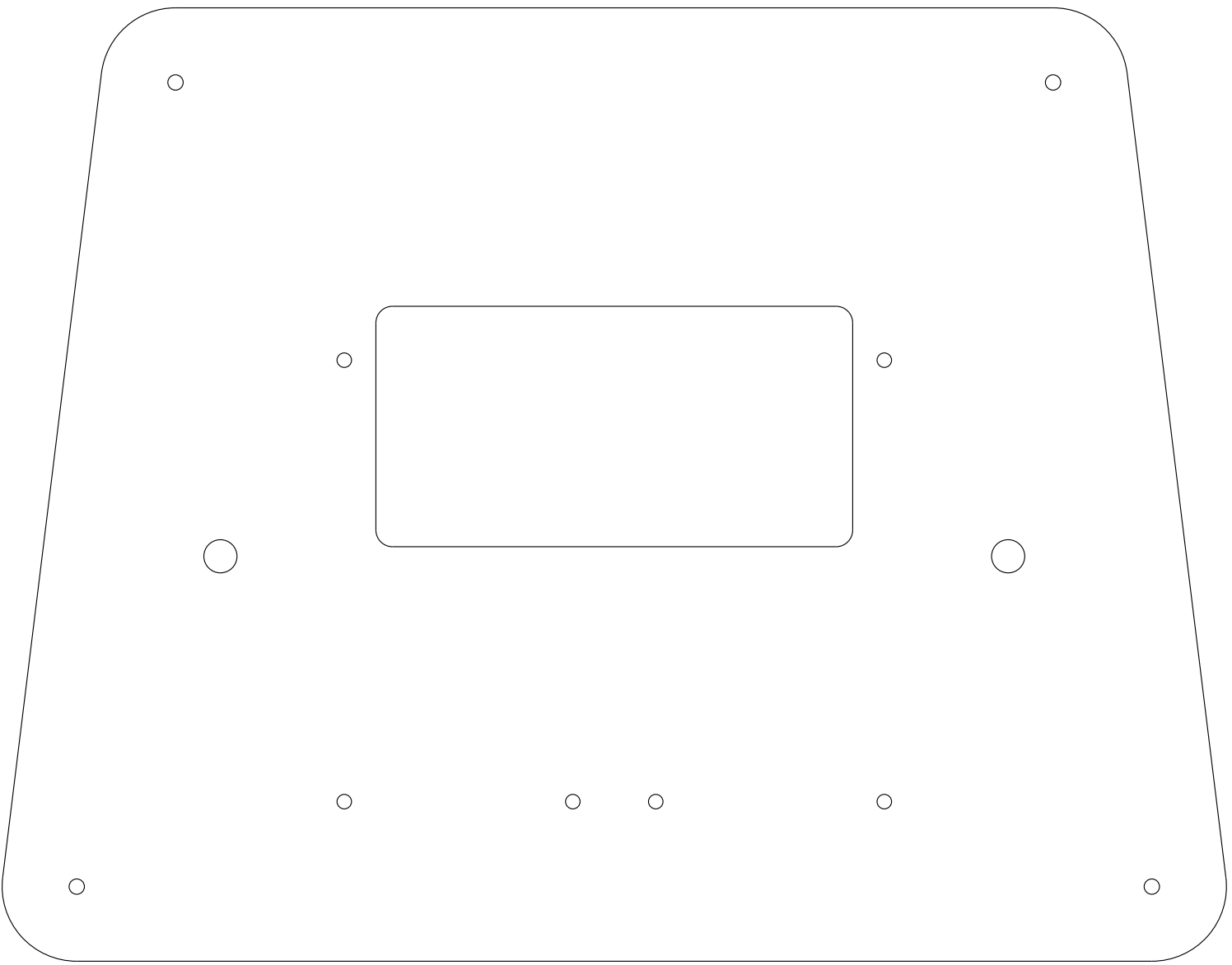
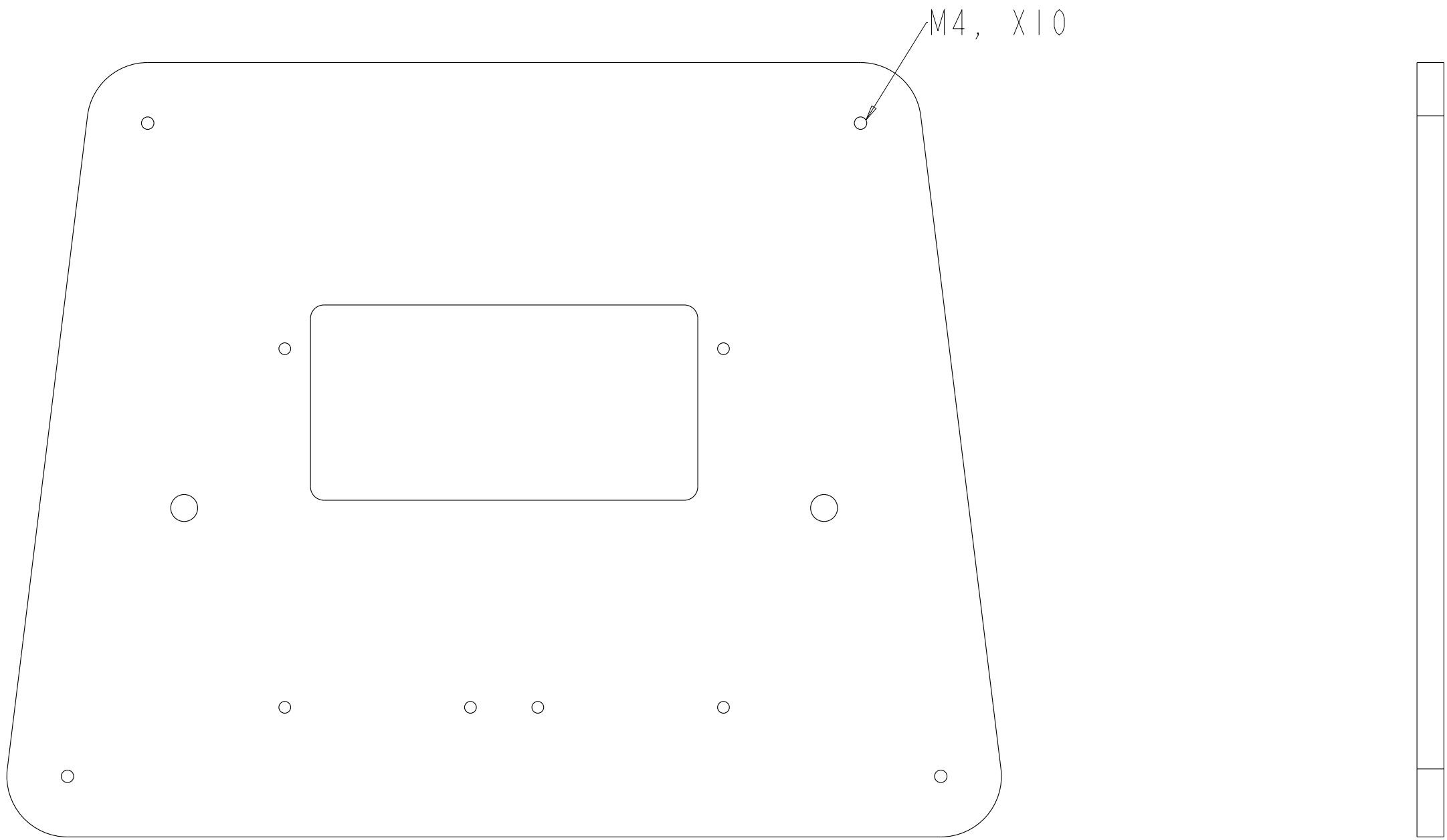
22_P-S_POLE_CAP
MATERIAL: SPCC/ 2.5T
COLOR: BLACK PAINT,
LIGHT TEXTURE.



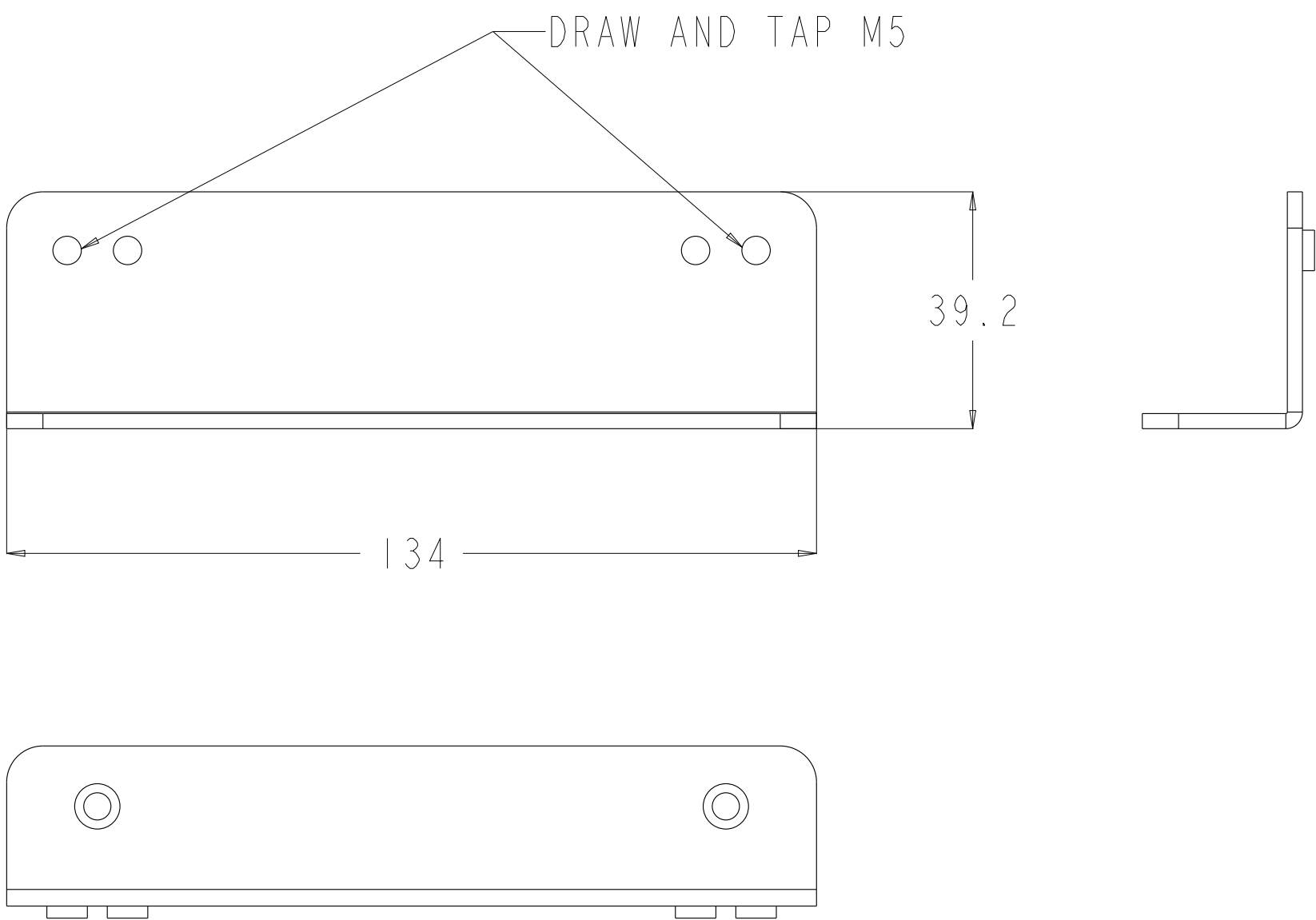
22_P-S_POLE_BASE_BRAK I
MATERIAL: SPCC/ 2.5T
COLOR: BLACK PAINT,
LIGHT TEXTURE.



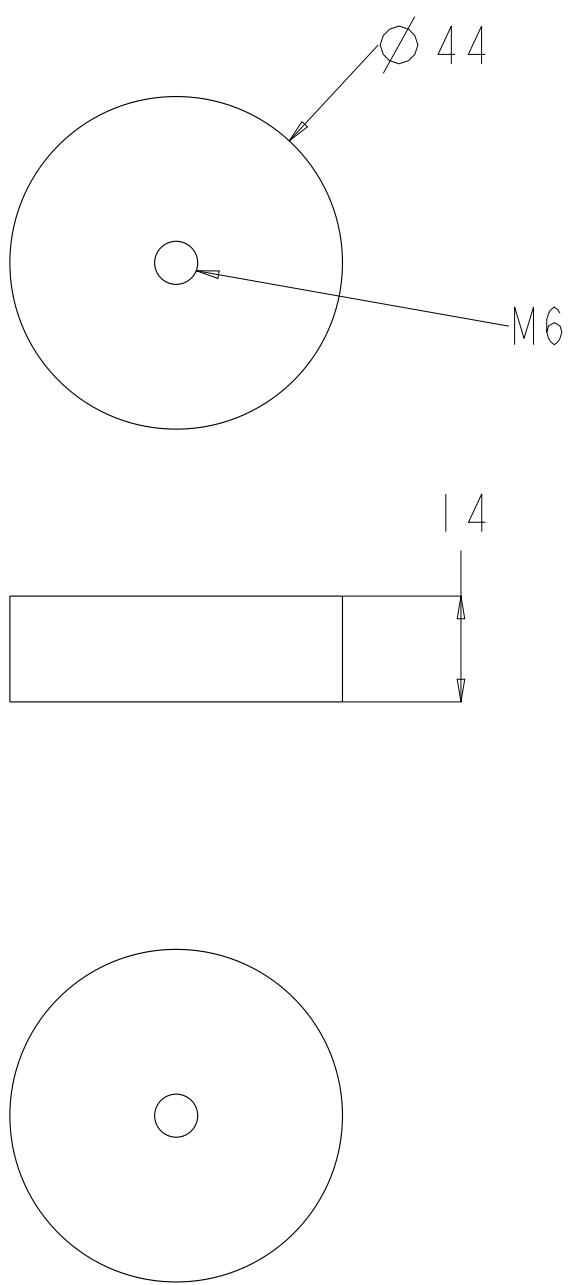
22_P-S_DESK_BASE
MATERIAL: ANY STEEL
COLOR: BLACK PAINT,
LIGHT TEXTURE.



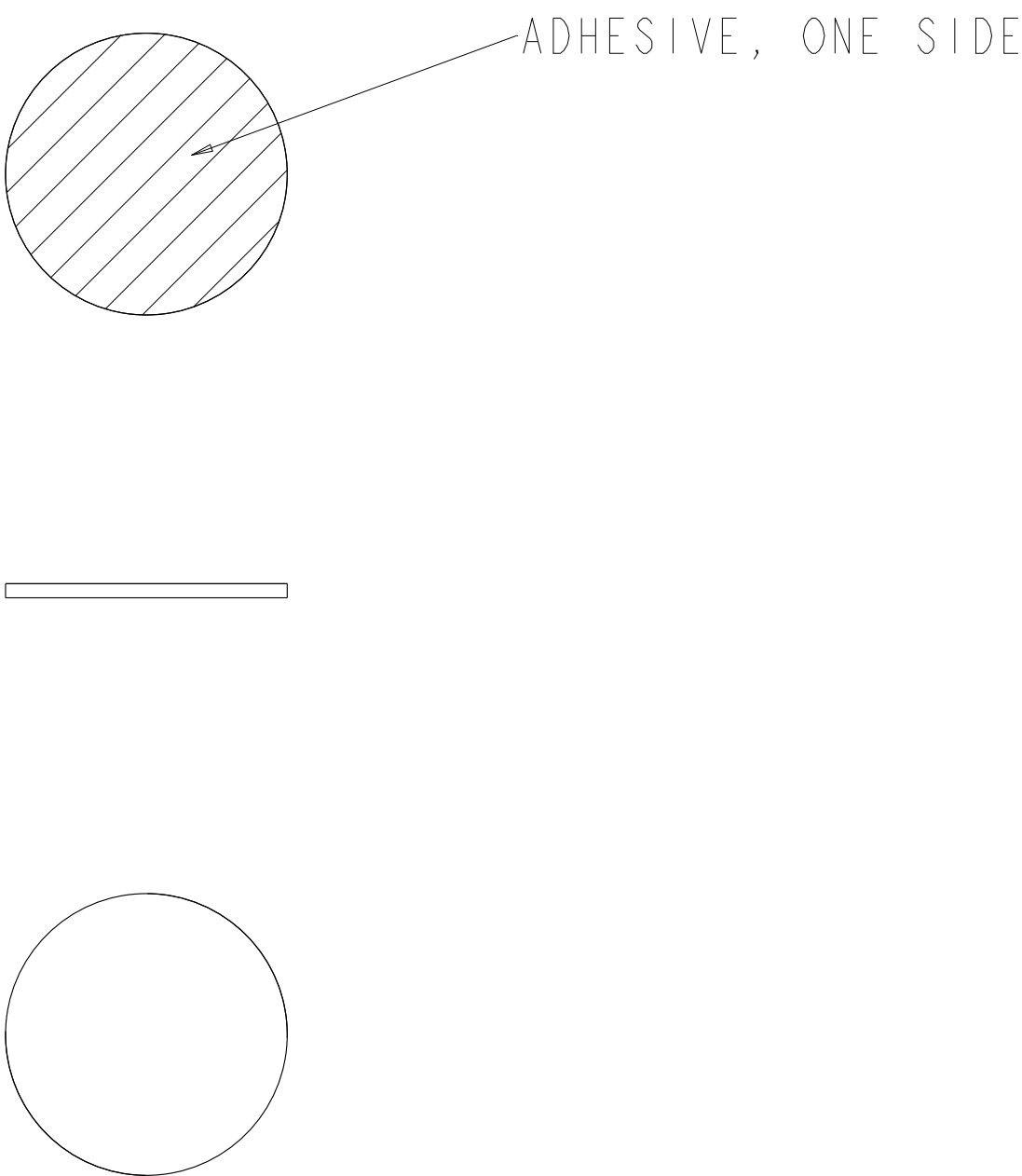
22_P-S_POLE_BASE_BRAK2
MATERIAL: SPCC/ 2.5T
COLOR: BLACK PAINT,
LIGHT TEXTURE.



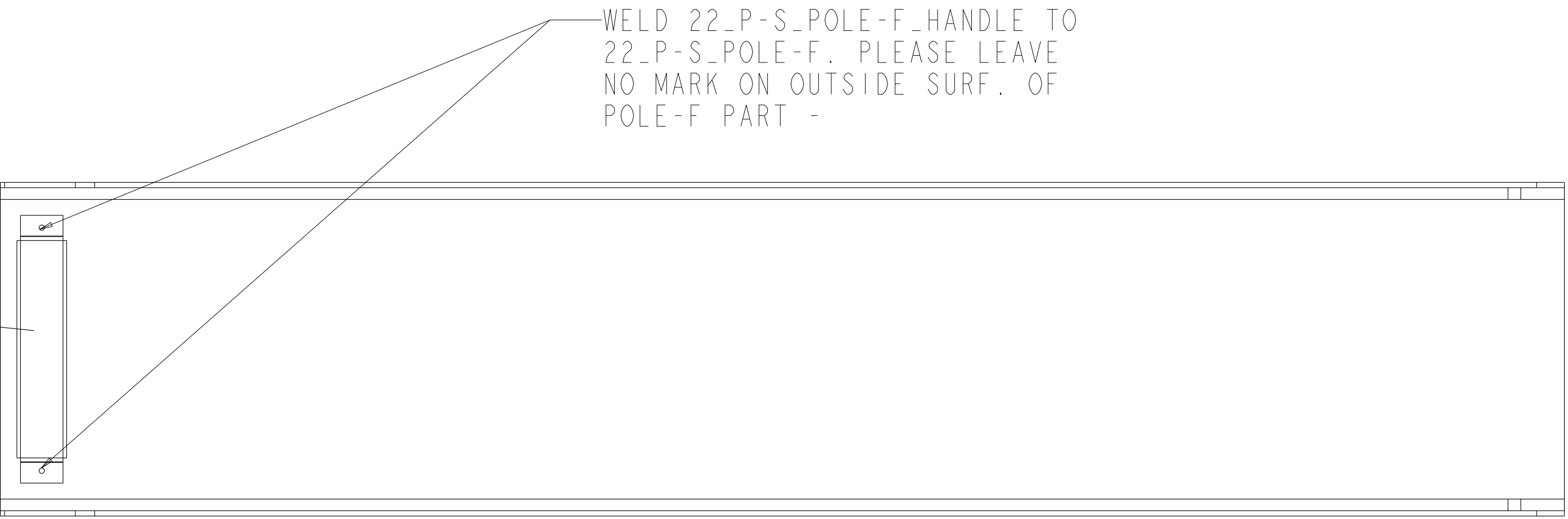
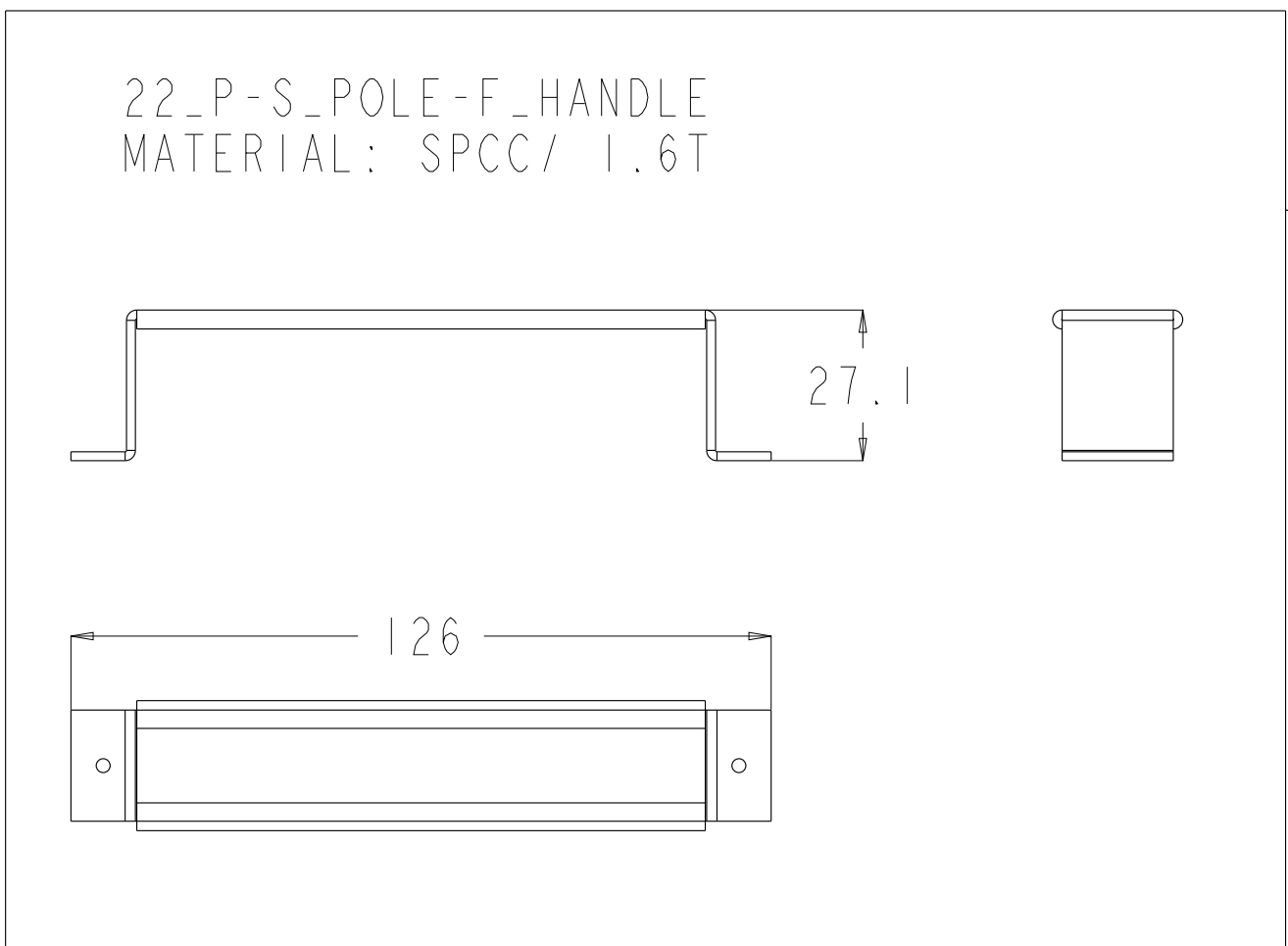
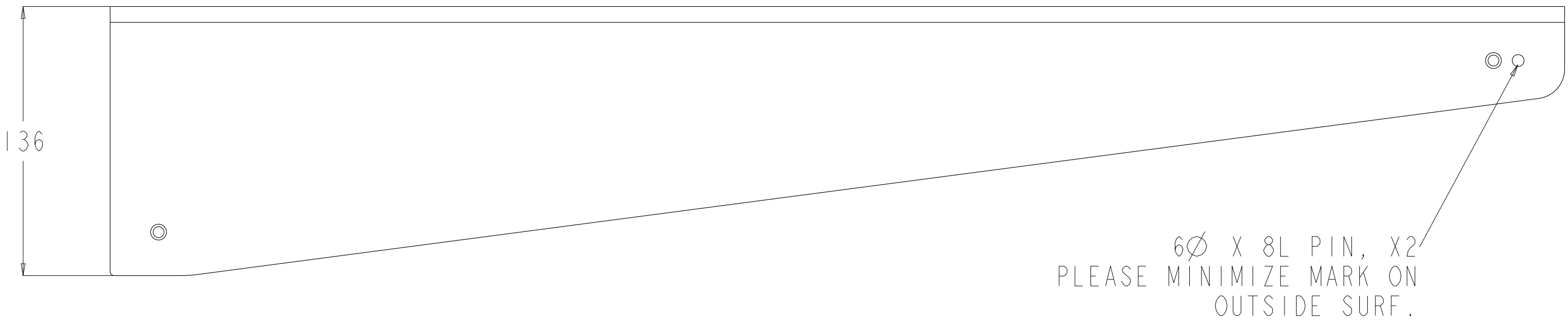
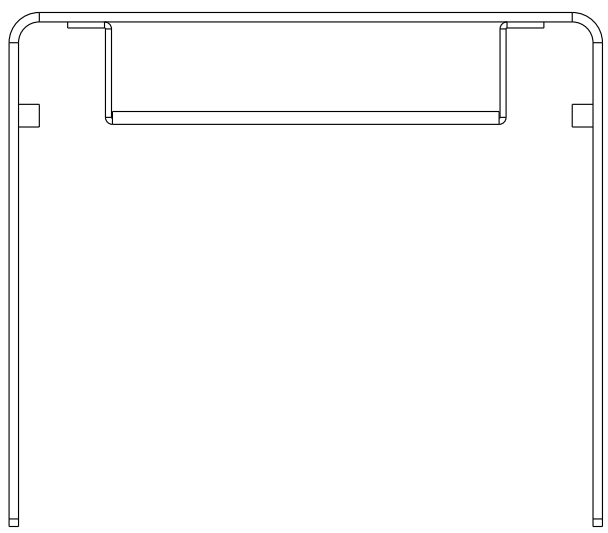
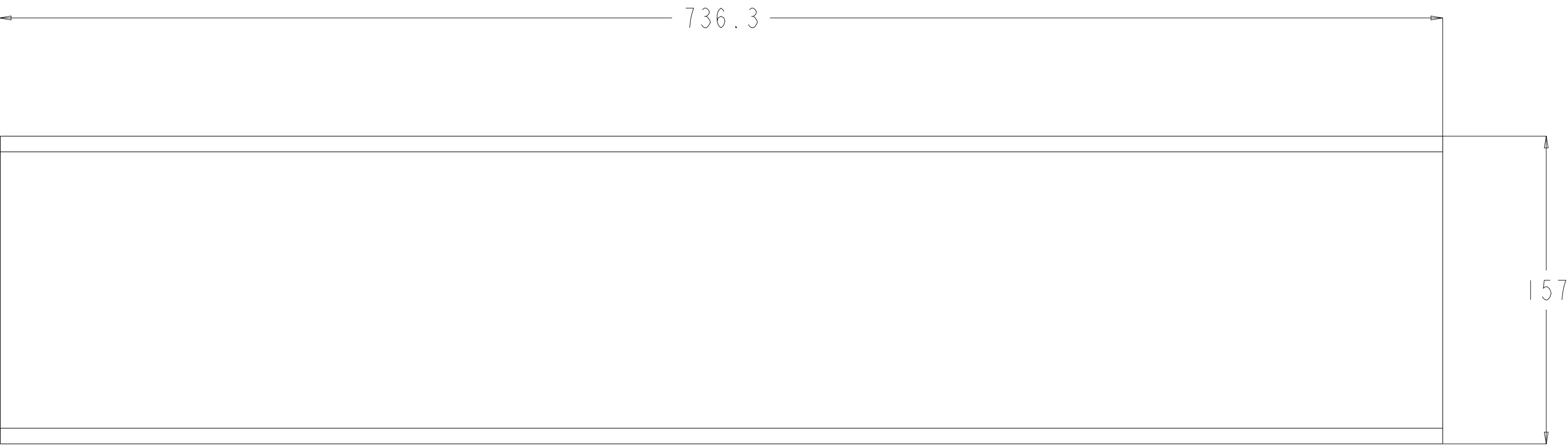
22_P-S_POLE_BASE_FOOT
MATERIAL: CNC AL.
COLOR: BLACK PAINT OR BLACK ANODIZE



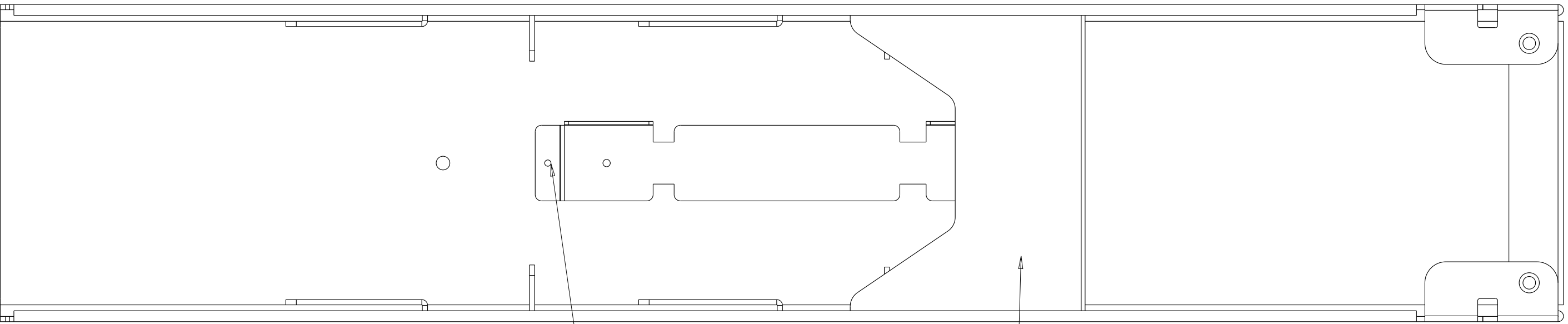
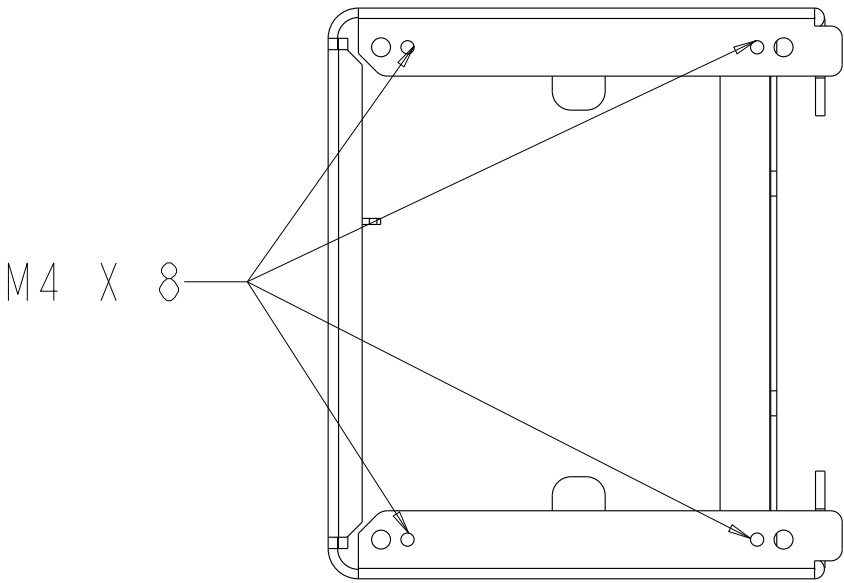
22_P-S_POLE_BASE_FOOT_PAD
MATERIAL: HARD RUBBER, ADHESIVE BACKED
COLOR: BLACK.



22_P-S_POLE-F.ASM
MATERIAL: SPCC/ 2.5T
COLOR: SILVER PAINT,
LIGHT TEXTURE.

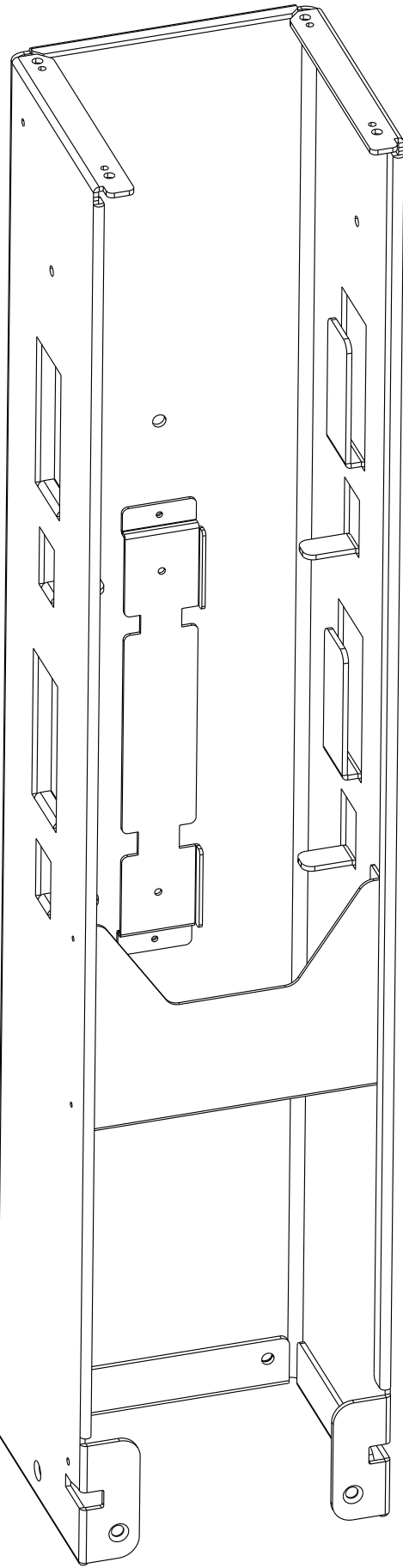
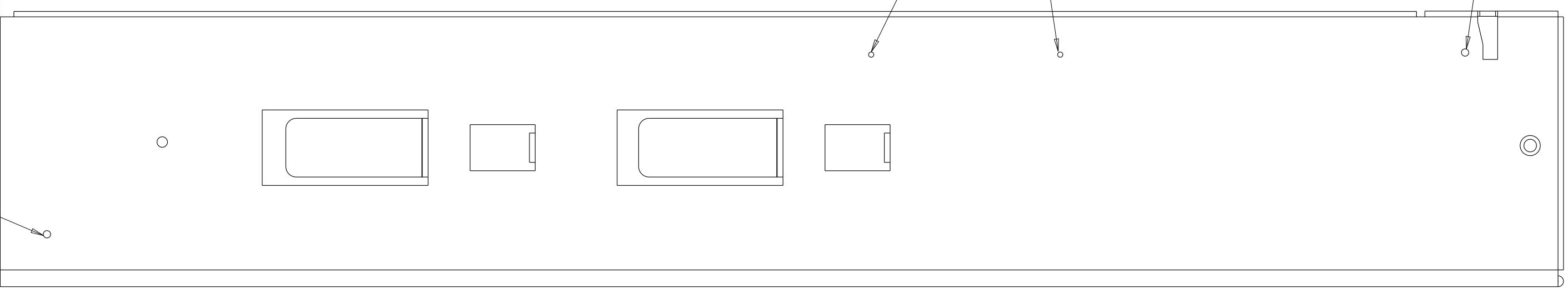


22_P-S_POLE-B.ASM
MATERIAL: SPCC/ 2.5T
COLOR: BLACK PAINT,
LIGHT TEXTURE.

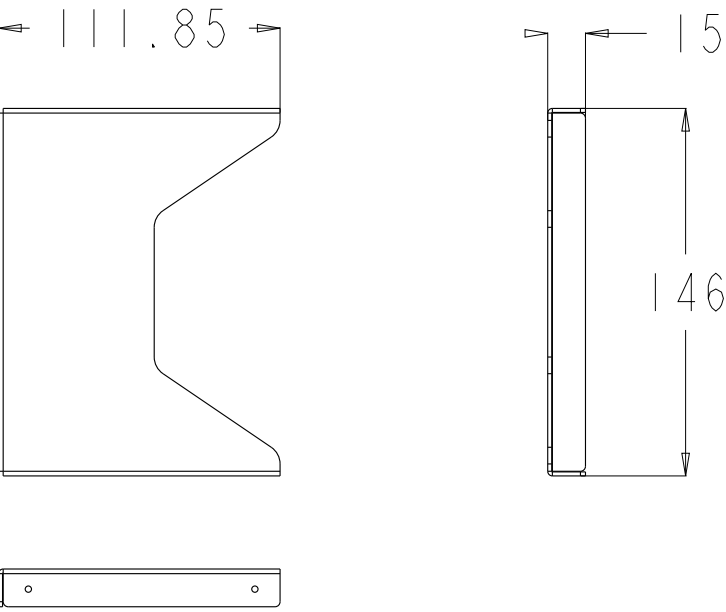


WELD 22_P-S_POLE-B_PWR_STRIP_BRAK
TO 22_P-S_POLE-B

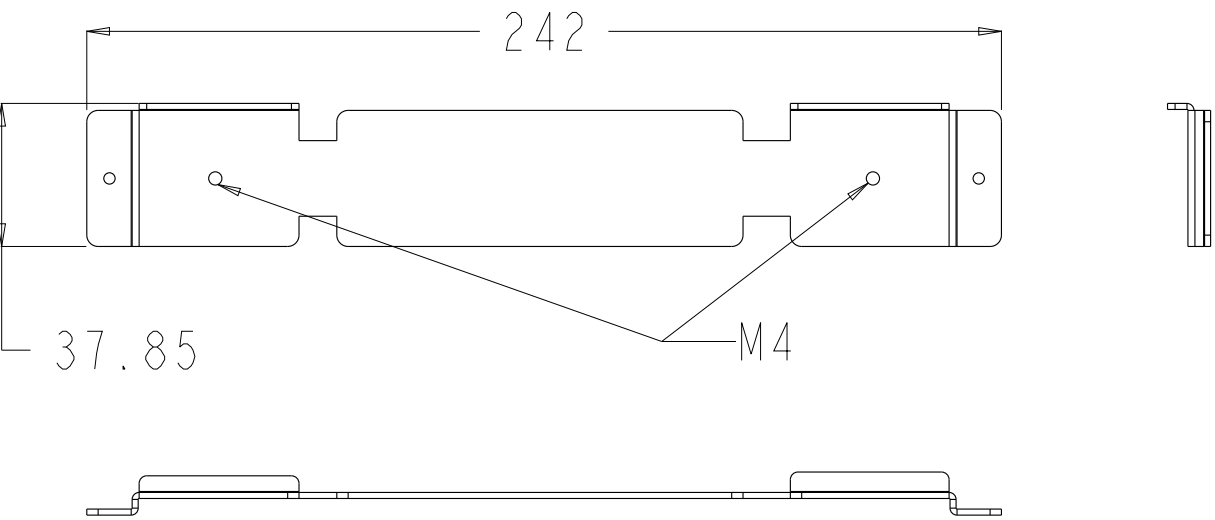
WELD 22_P-S_POLE-B_X-BAR
TO 22_P-S_POLE-B,
4X NEAR ALIGNMENT HOLES



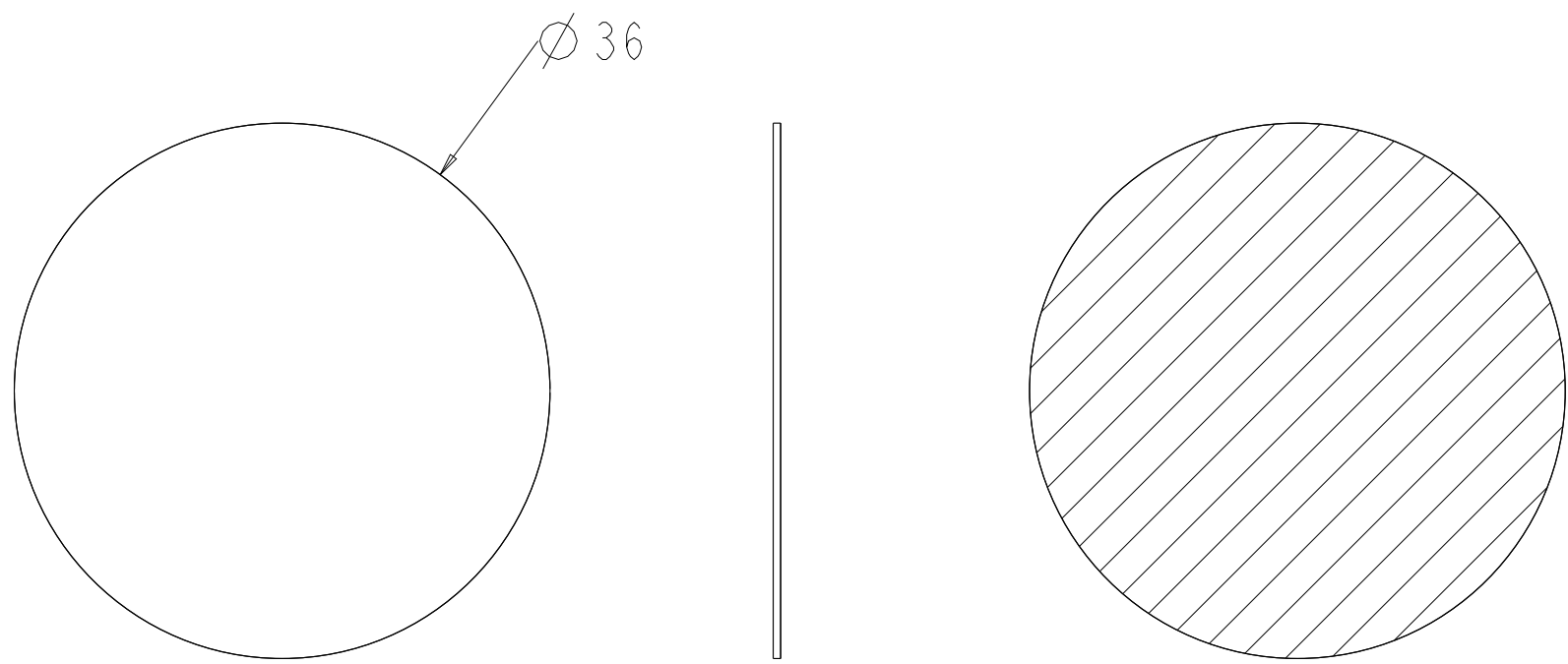
22_P-S_POLE-B_X-BAR
MATERIAL: SPCC/ 1.6T



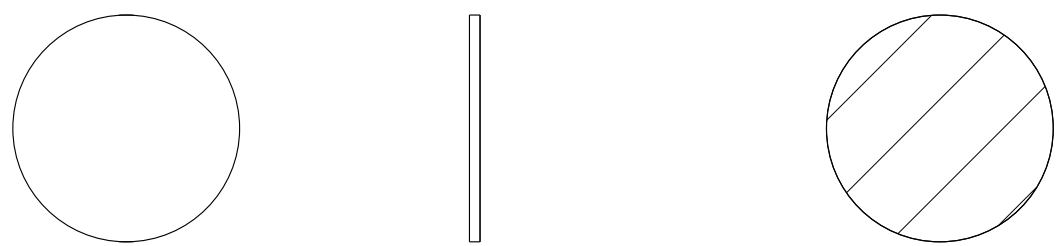
22_P-S_POLE-B_PWR_STRIP_BRAK
MATERIAL: SPCC/ 1.6T



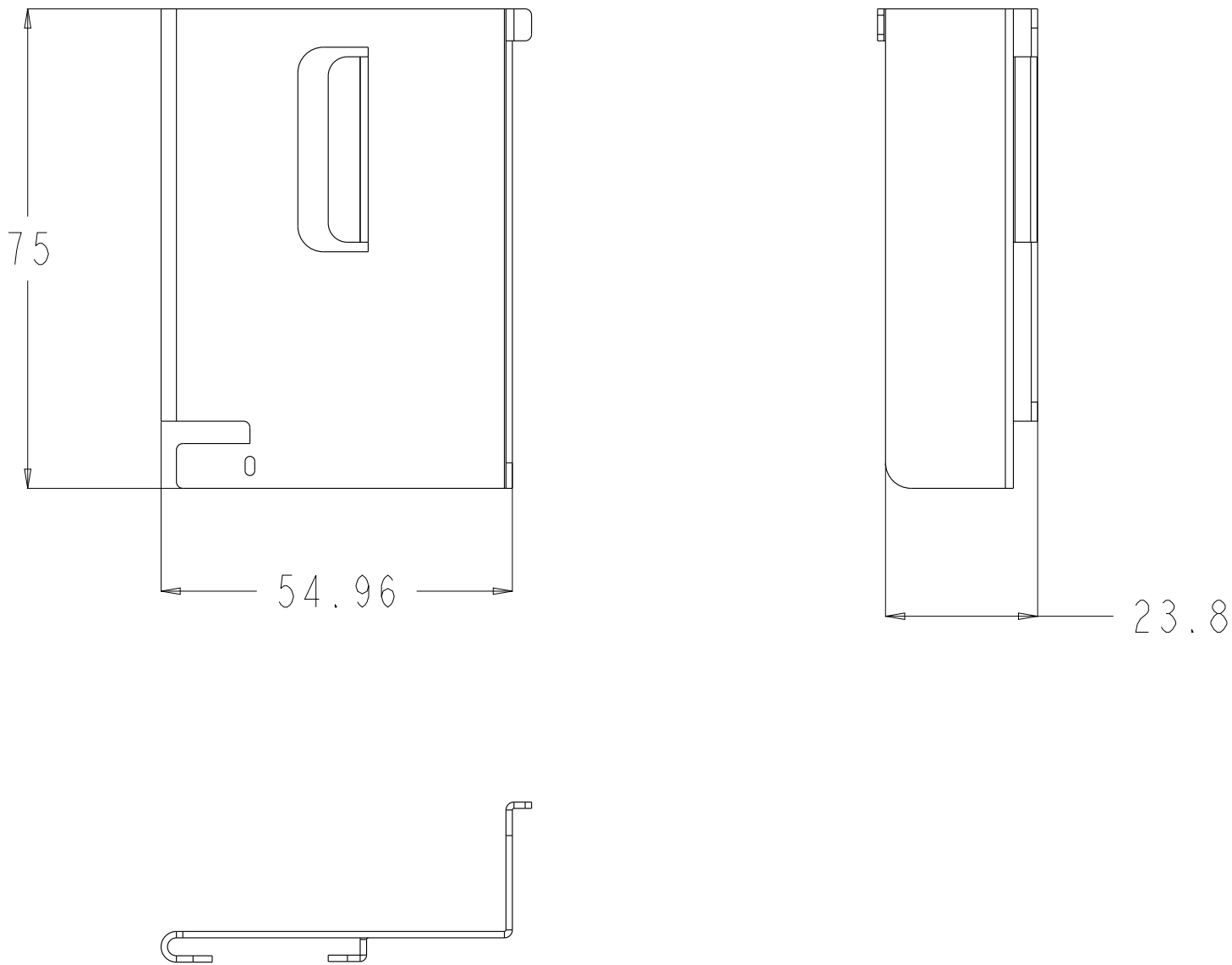
22_P-S_MYLAR_CAP_36MM
MATERIAL: MYLAR, 0.5-0.7MM THICK,
BLACK, LIGHT TEXTURE,
ADHESIVE BACKED.



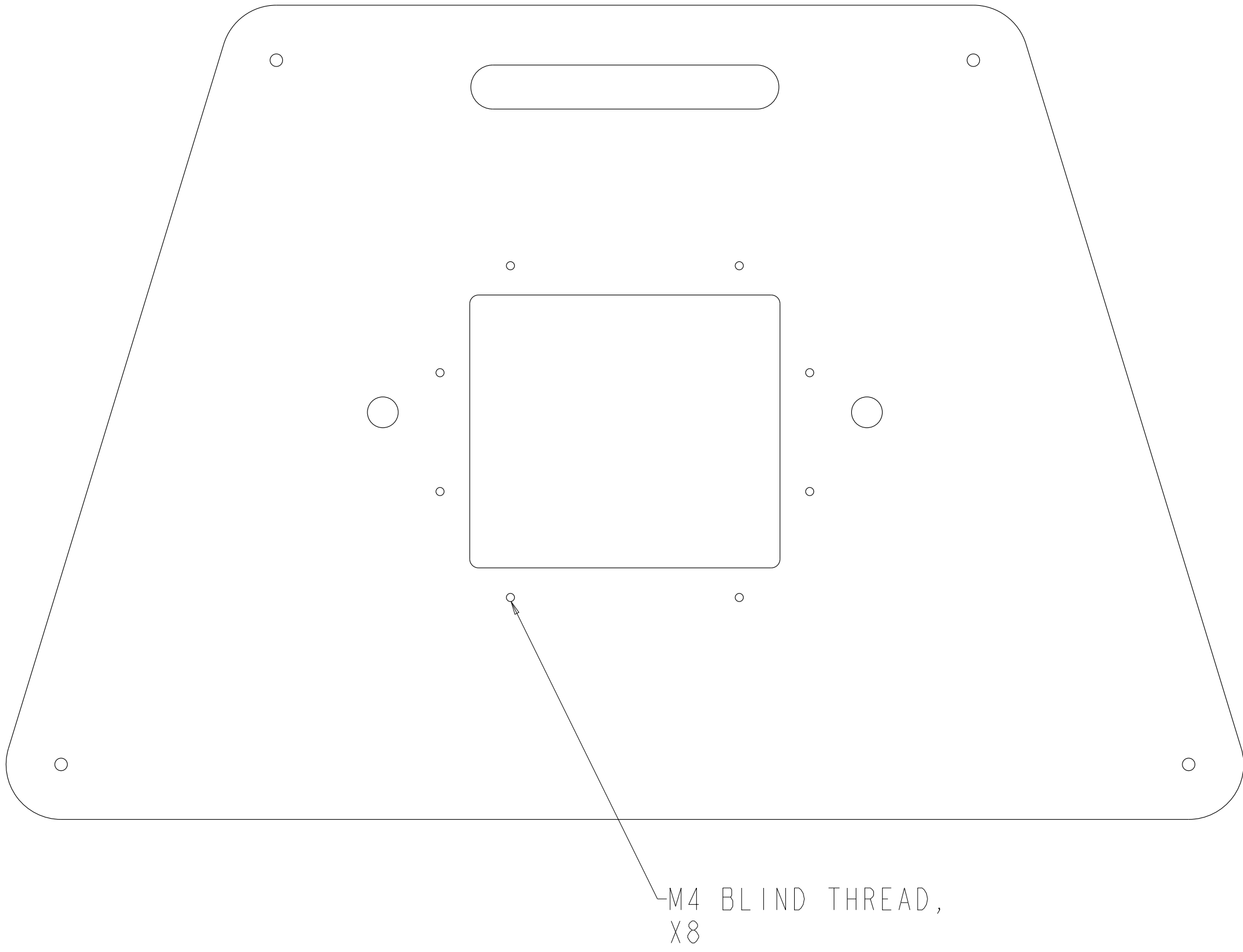
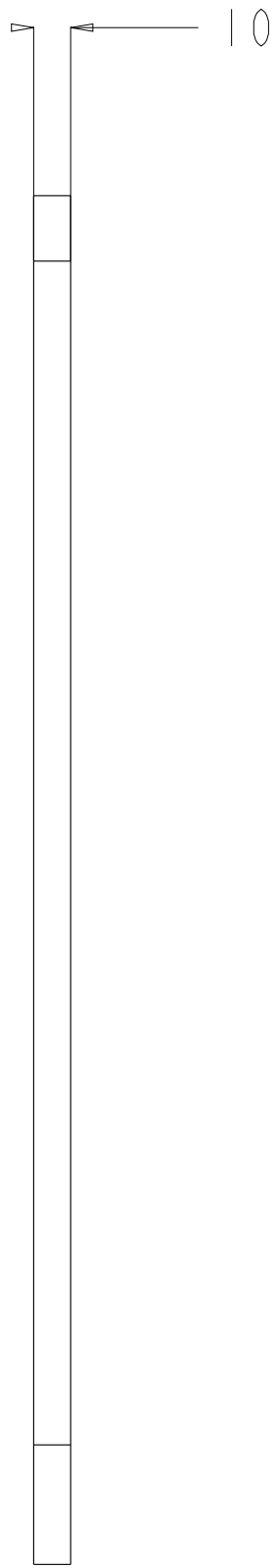
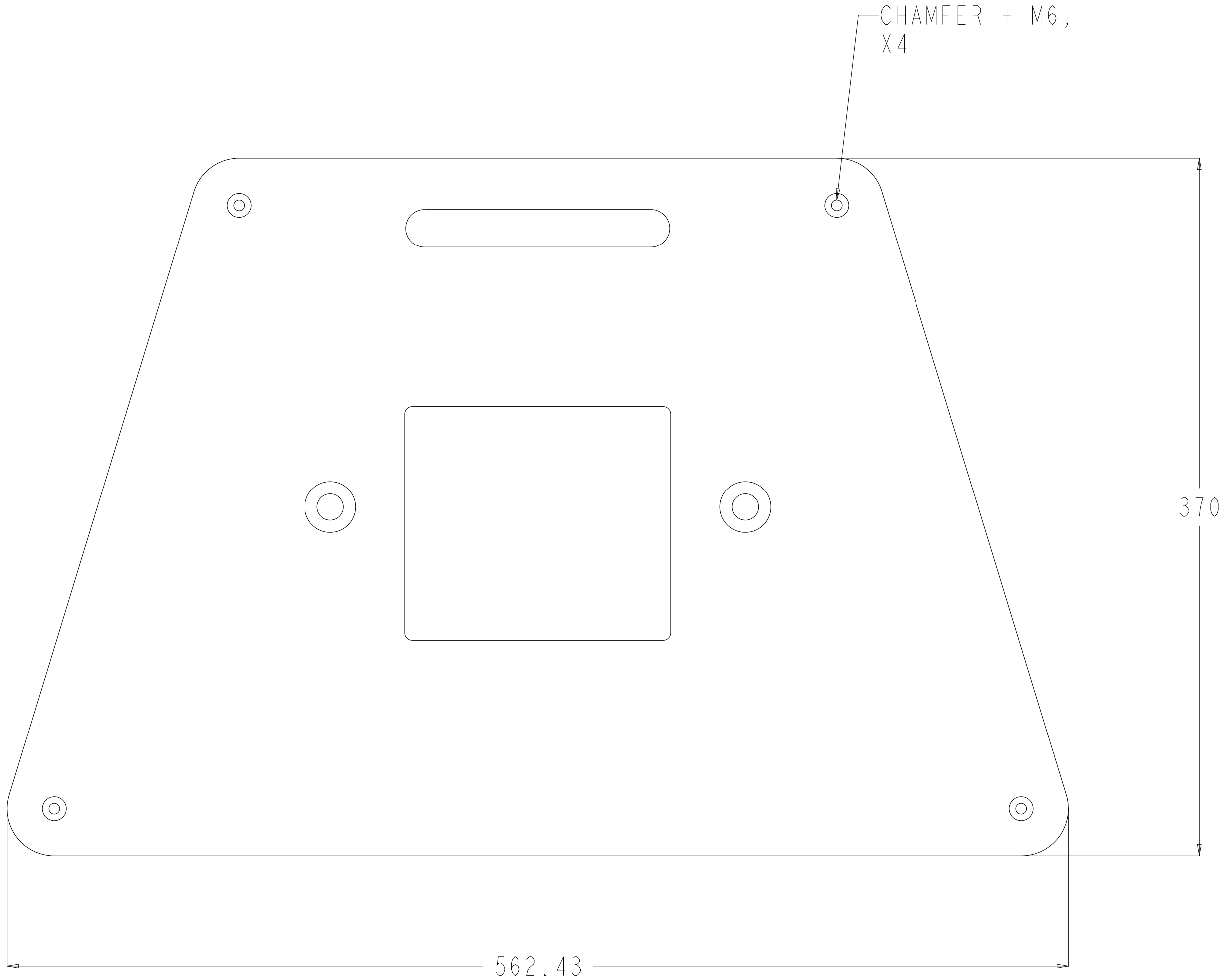
I-F-P_MYLAR_PLUG
MATERIAL: MYLAR, 0.5-0.7MM THICK,
BLACK, LIGHT TEXTURE,
ADHESIVE BACKED.

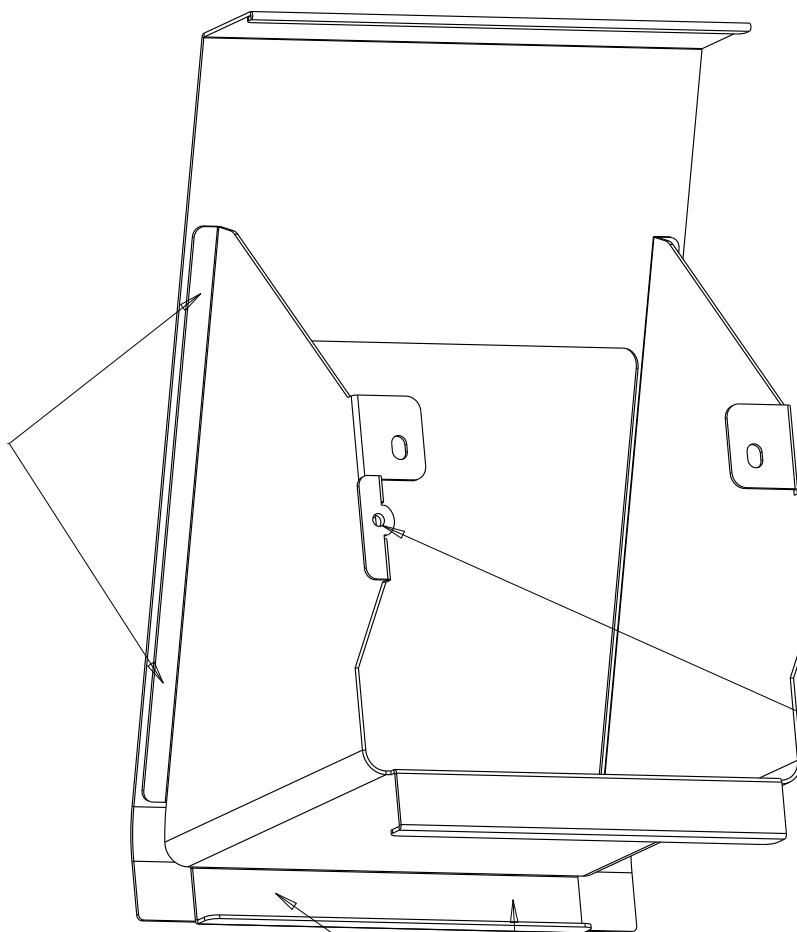
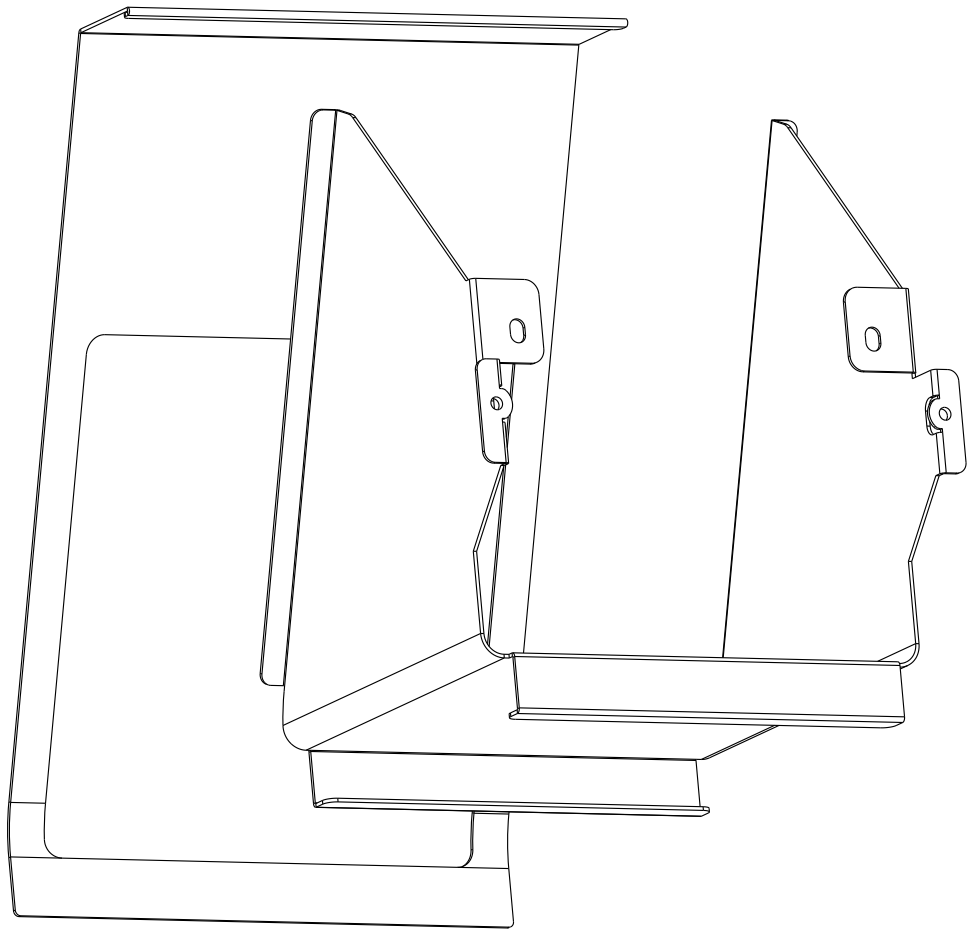
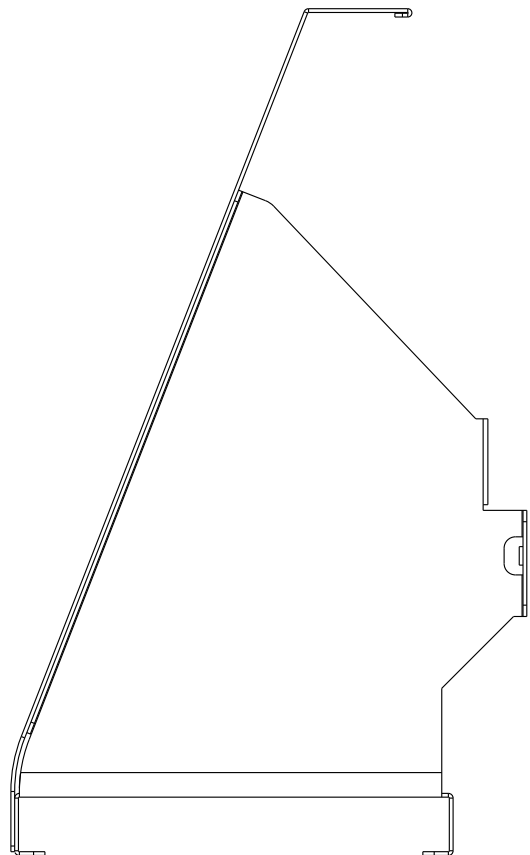
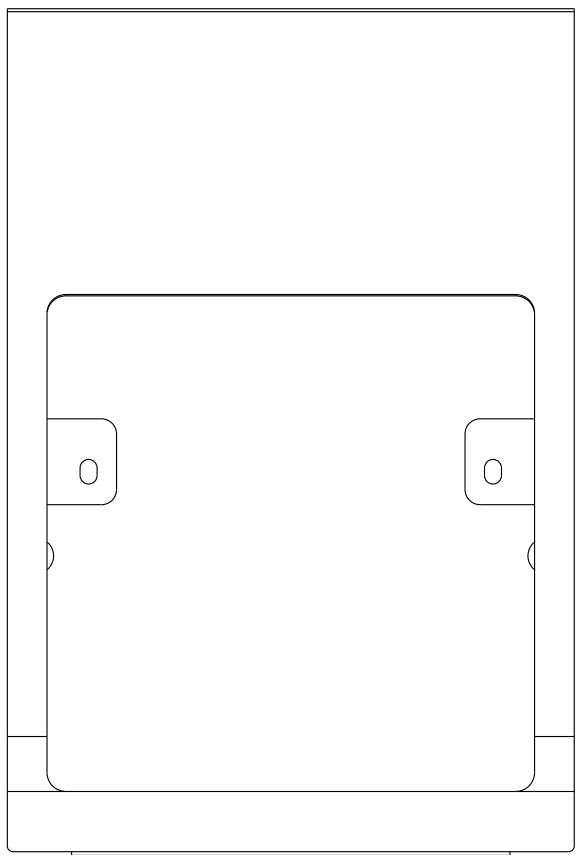


22_P-S_PWR_BRICK_BRACKET
MATERIAL: SGCC/ 1.0T
NO PAINT



22_P-S_POLE_BASE_FLOOR
MATERIAL: ANY STEEL
COLOR: BLACK PAINT,
LIGHT TEXTURE.

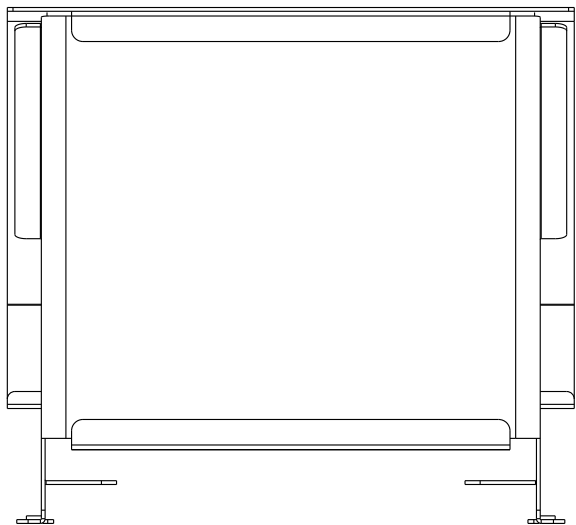




SPOT WELD X2,
L & R SIDE

DRAW AND TAP M4

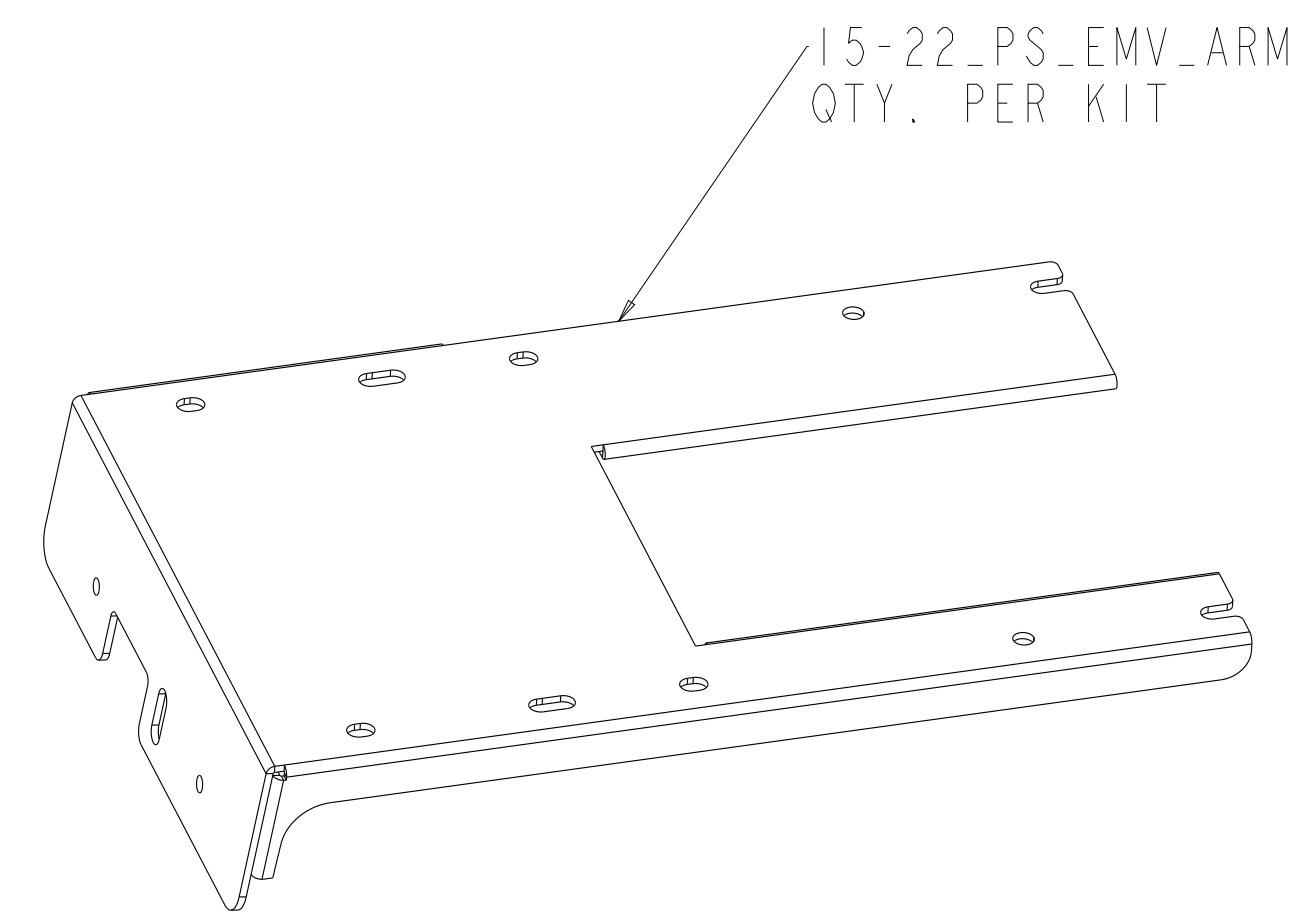
SPOT WELD X2



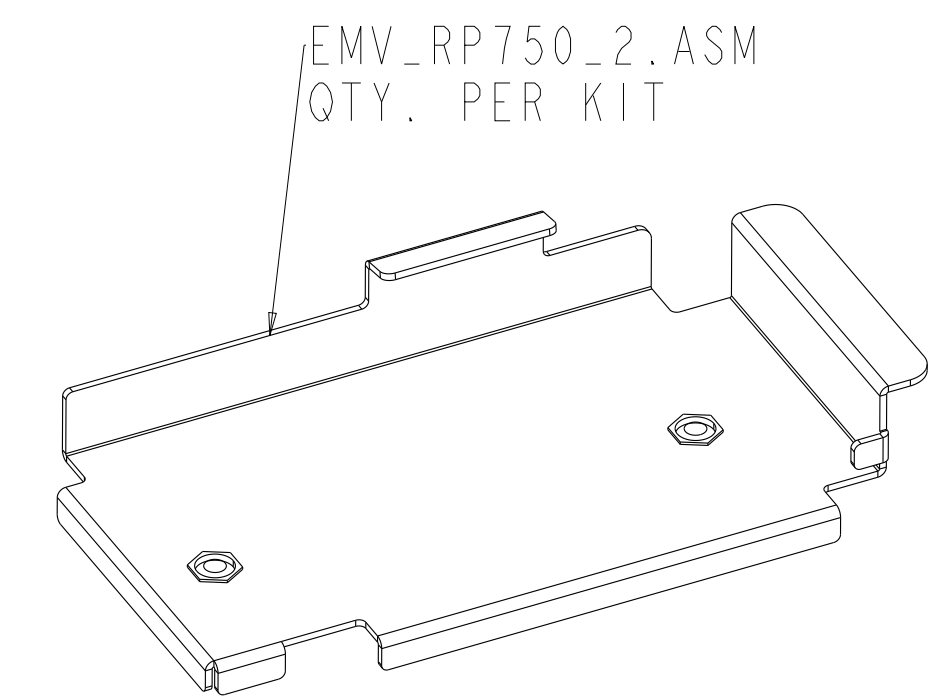
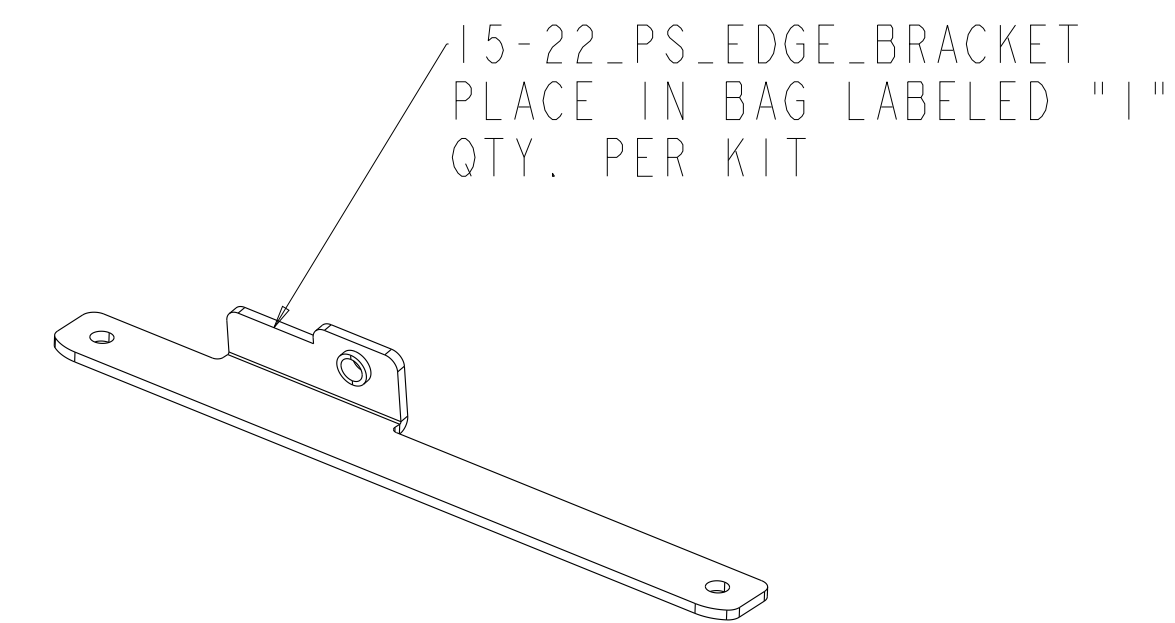
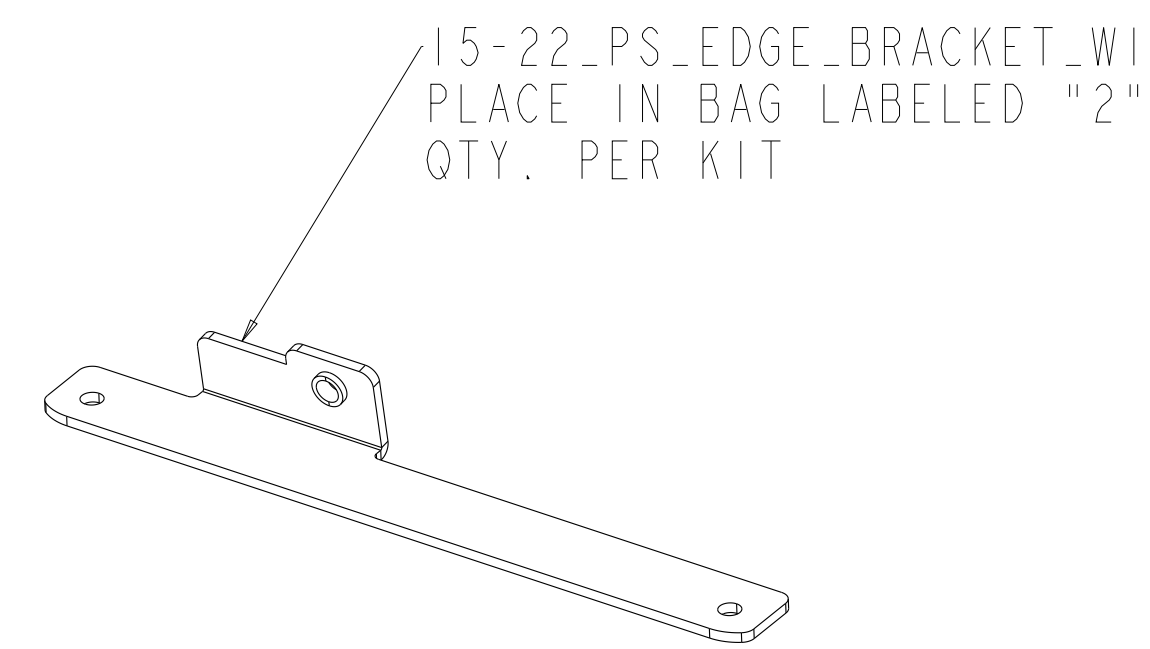
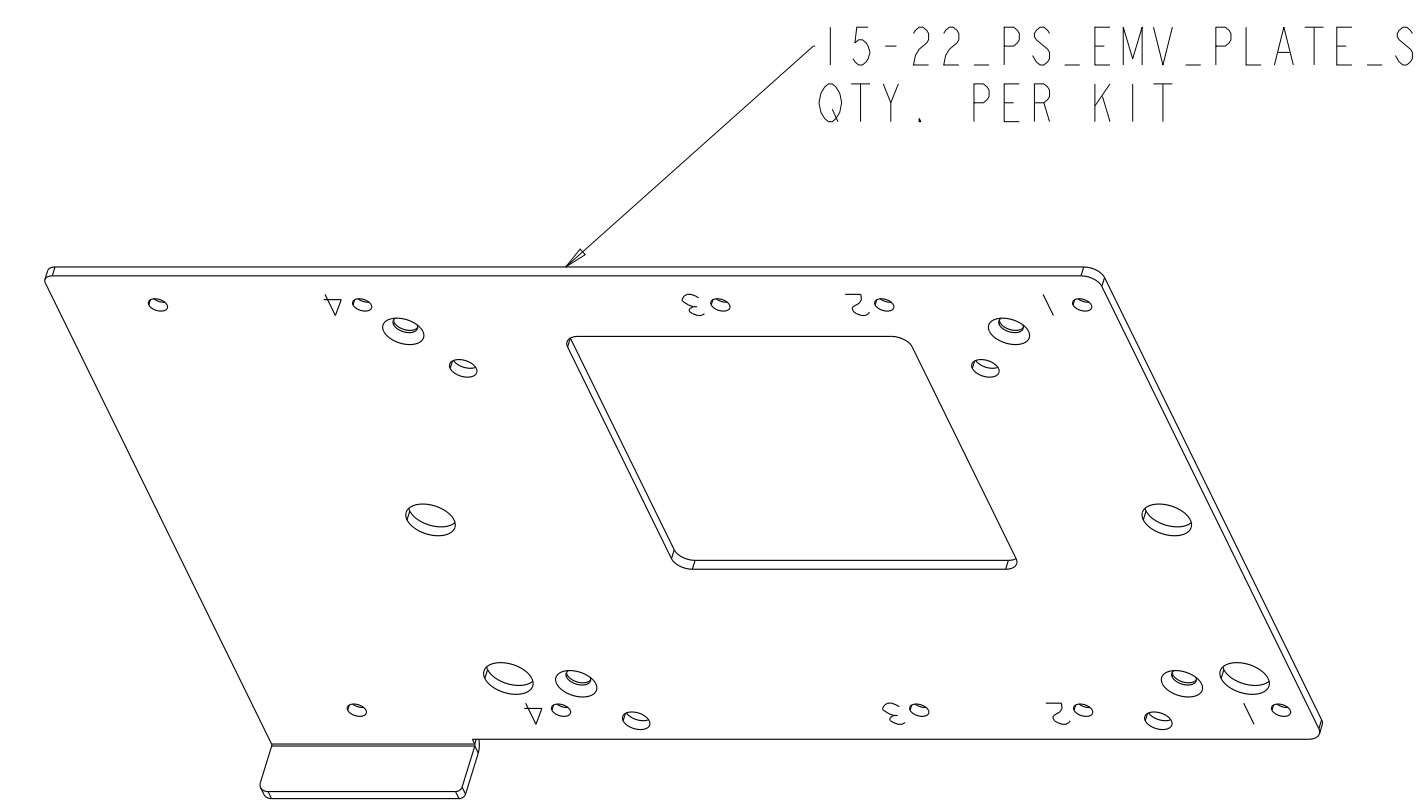
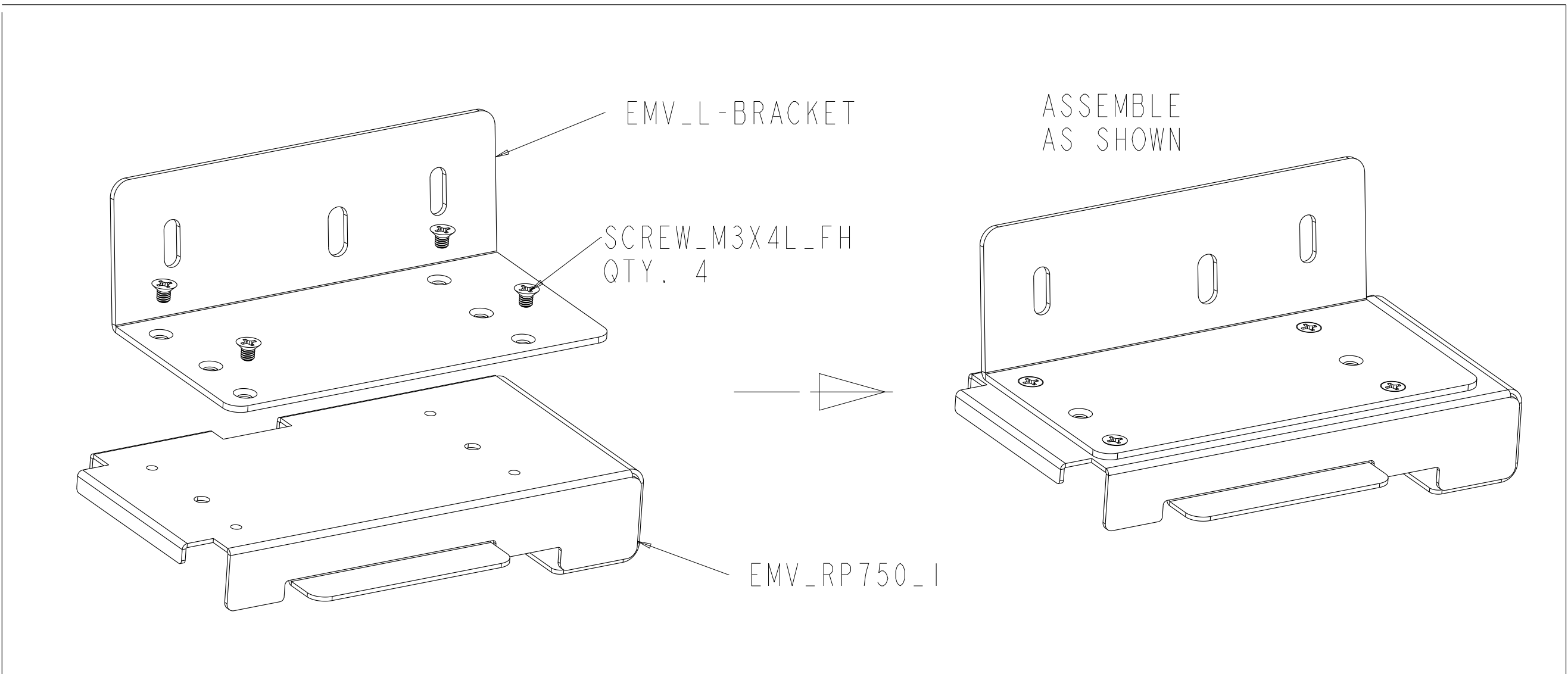
15-22_PS_M30_TRAY.ASM
MATERIAL: SPCC/ 1.0T
COLOR: BLACK PAINT,
LIGHT TEXTURE.

SCREWS IN LABELED BAGS:

SCREW TYPE	QTY.	BAG LABEL
SCREW, M3X8, PAN-HEAD, CROSS-RECESS, SELF-TAPPING ZINC PLATE OR SS	2	C



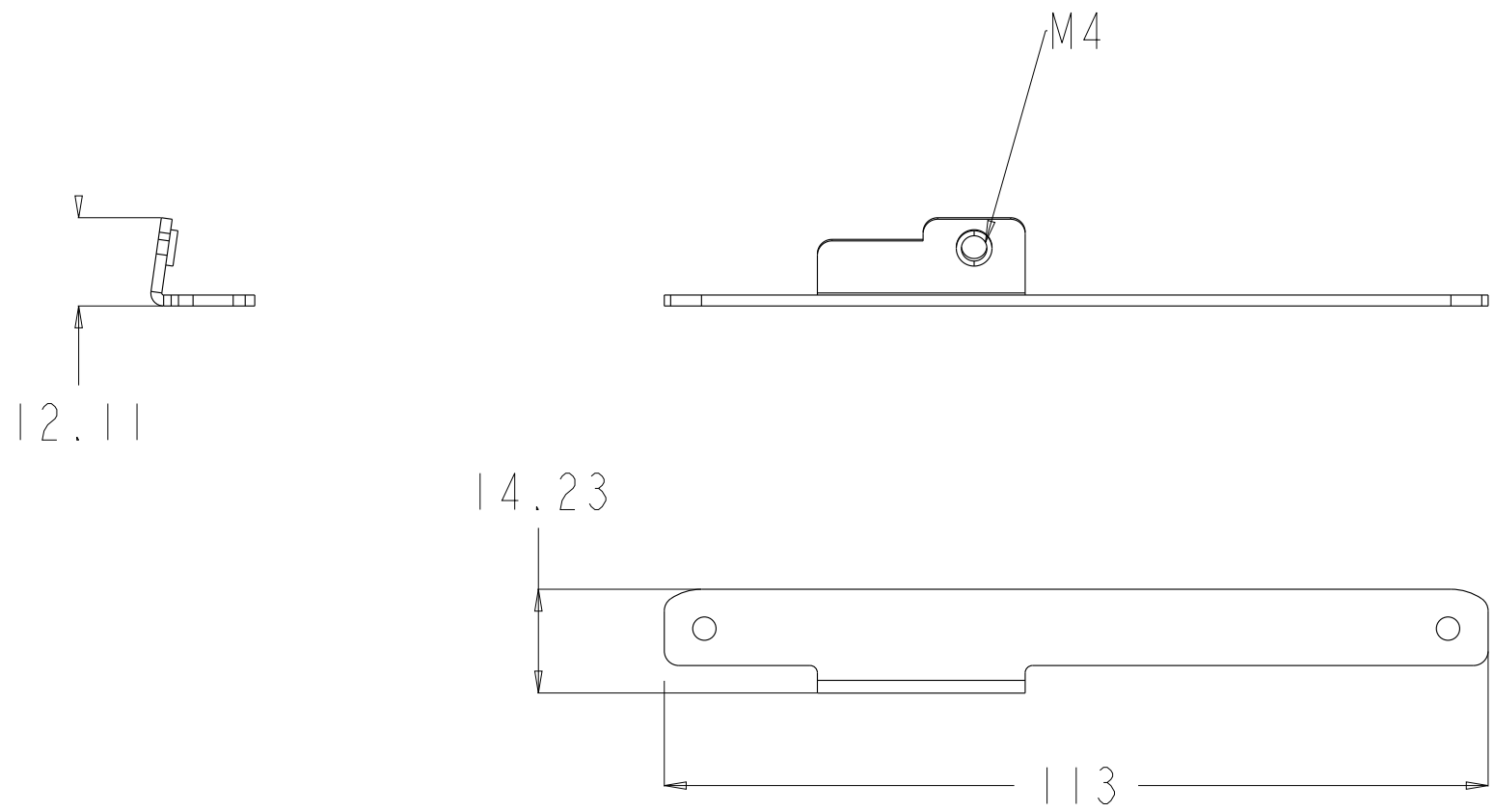
EMV_RP750_1.ASM
QTY. PER KIT



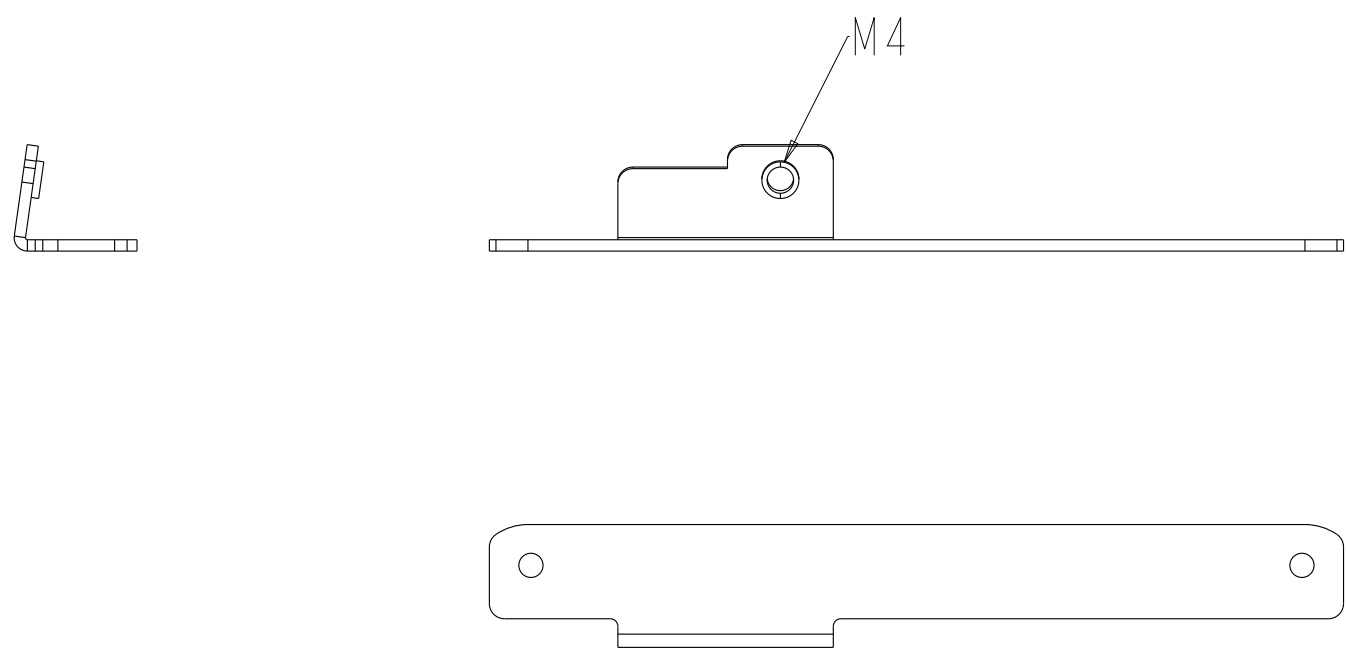
SCREWS IN LABELED BAGS:

SCREW TYPE	QTY.	BAG LABEL
SCREW, M3X8, PAN-HEAD, CROSS-RECESS, ZINC PLATE OR SS	2	C
SCREW, M4X10, PAN-HEAD, CROSS-RECESS, BLACK	1	N
SCREW, M4X5, PAN-HEAD, CROSS-RECESS, BLACK	8	P
SCREW, M3X6, FLAT-HEAD, CROSS-RECESS, BLACK	2	Q
SCREW, M4X6, FLAT-HEAD, CROSS-RECESS, BLACK	4	R

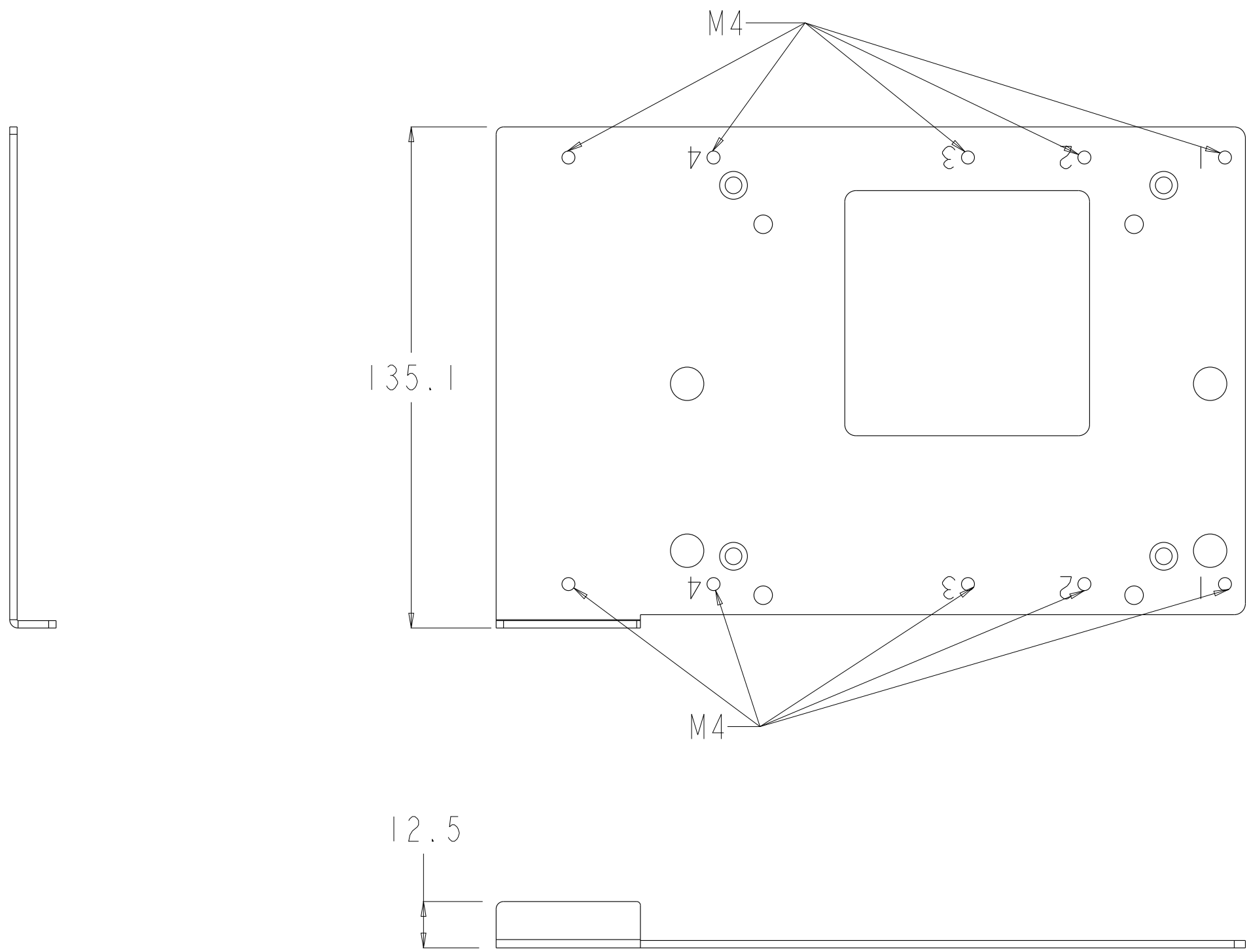
15-22_PS_EDGE_BRACKET.PRT
MATERIAL: SPCC/T=1.5mm
FINISH = BLACK PAINT, LIGHT TEXTURE



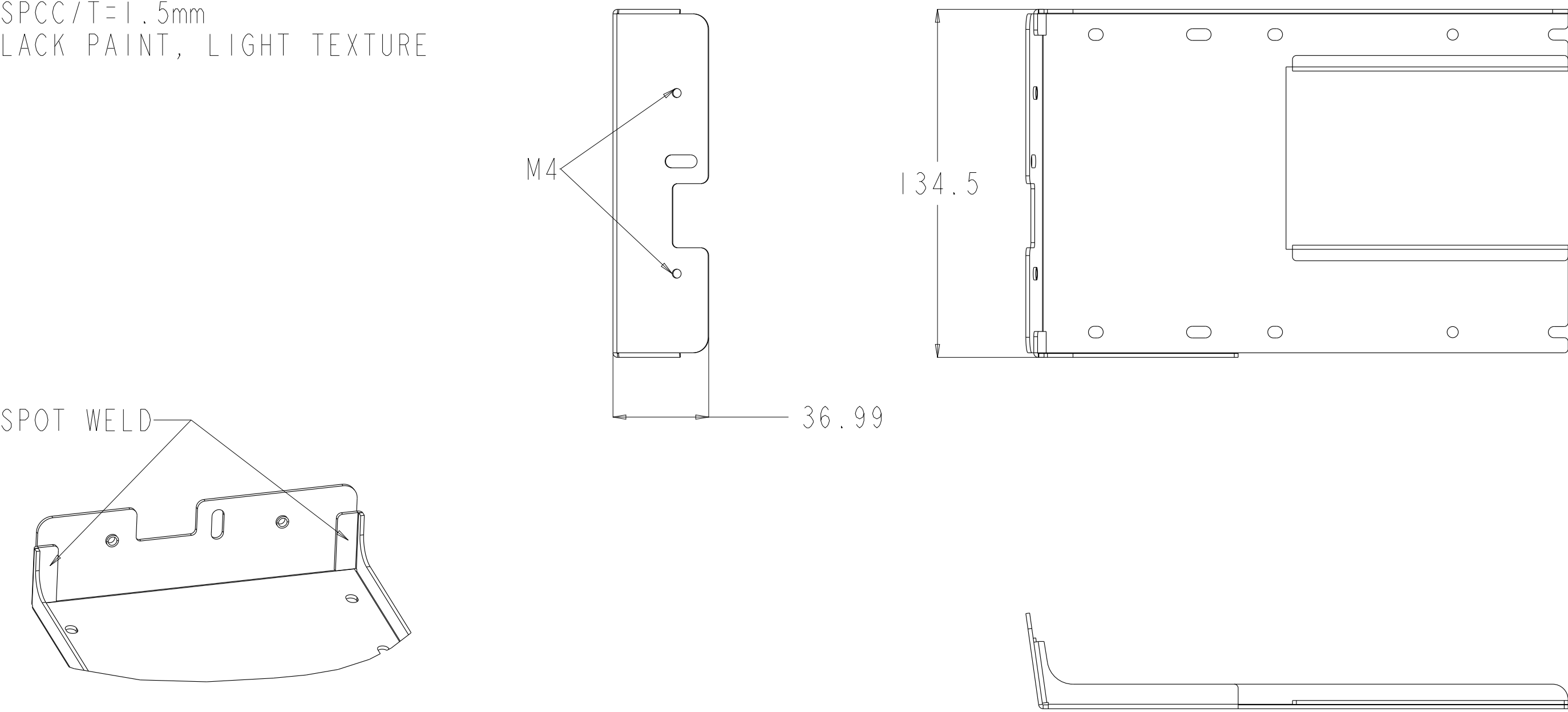
15-22_PS_EDGE_BRACKET.W1.PRT
MATERIAL: SPCC/T=1.5mm
FINISH = BLACK PAINT, LIGHT TEXTURE

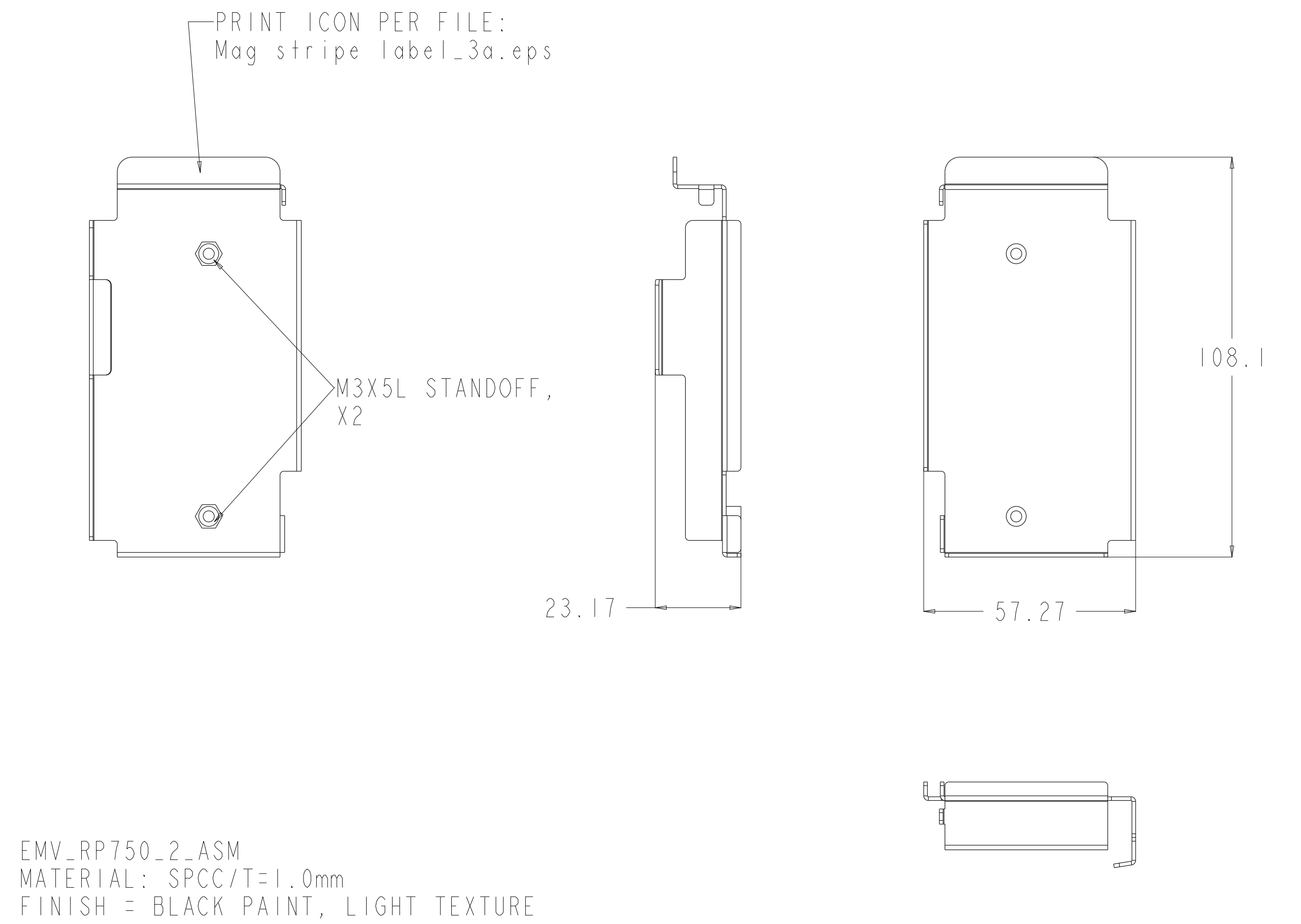
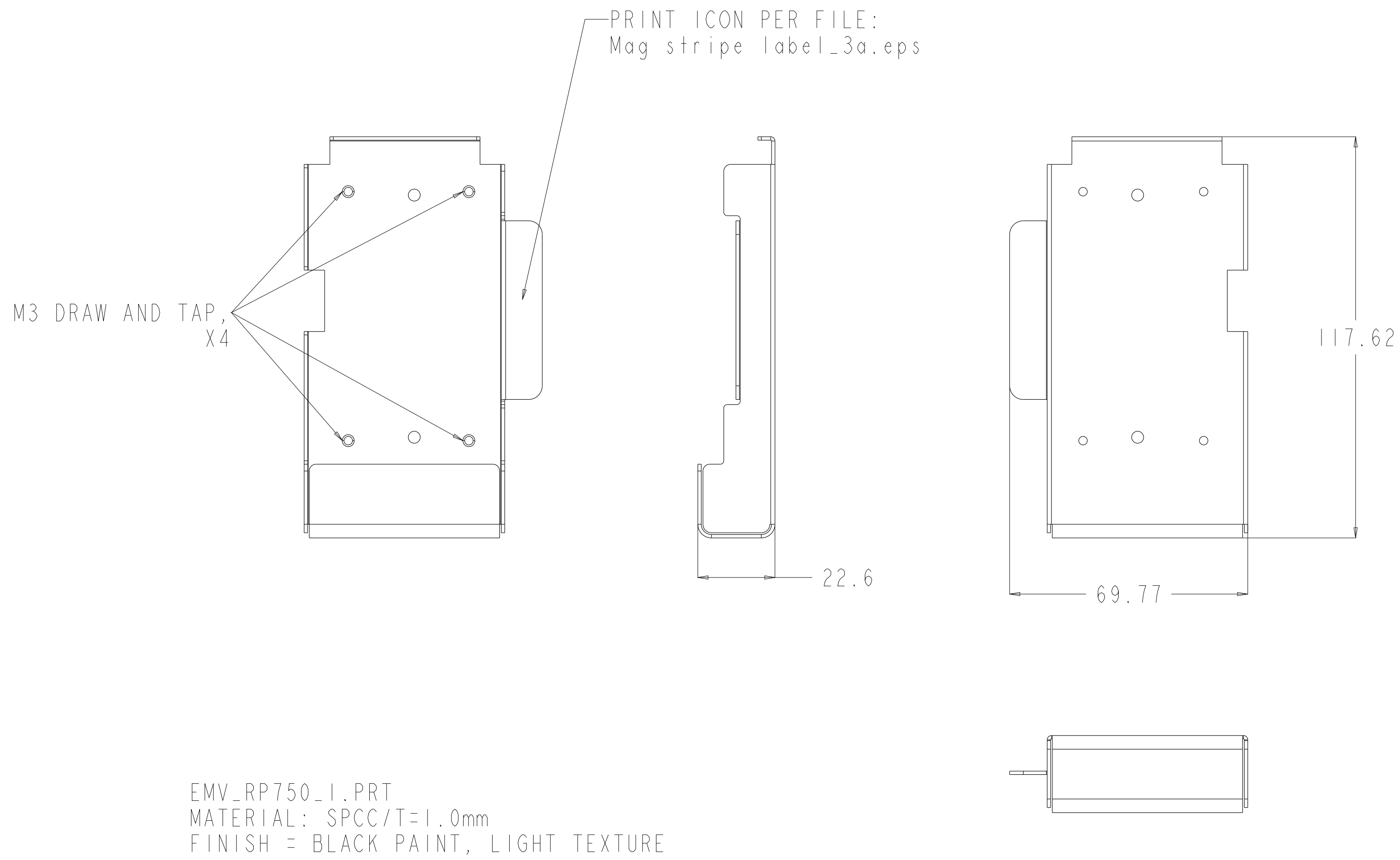


15-22_PS_EMV_PLATE_S
MATERIAL: SPCC/T=2.0mm
FINISH = BLACK PAINT, LIGHT TEXTURE

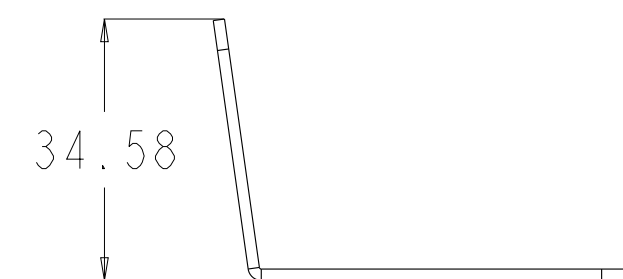


15-22_PS_EMV_ARM.PRT
MATERIAL: SPCC/T=1.5mm
FINISH = BLACK PAINT, LIGHT TEXTURE

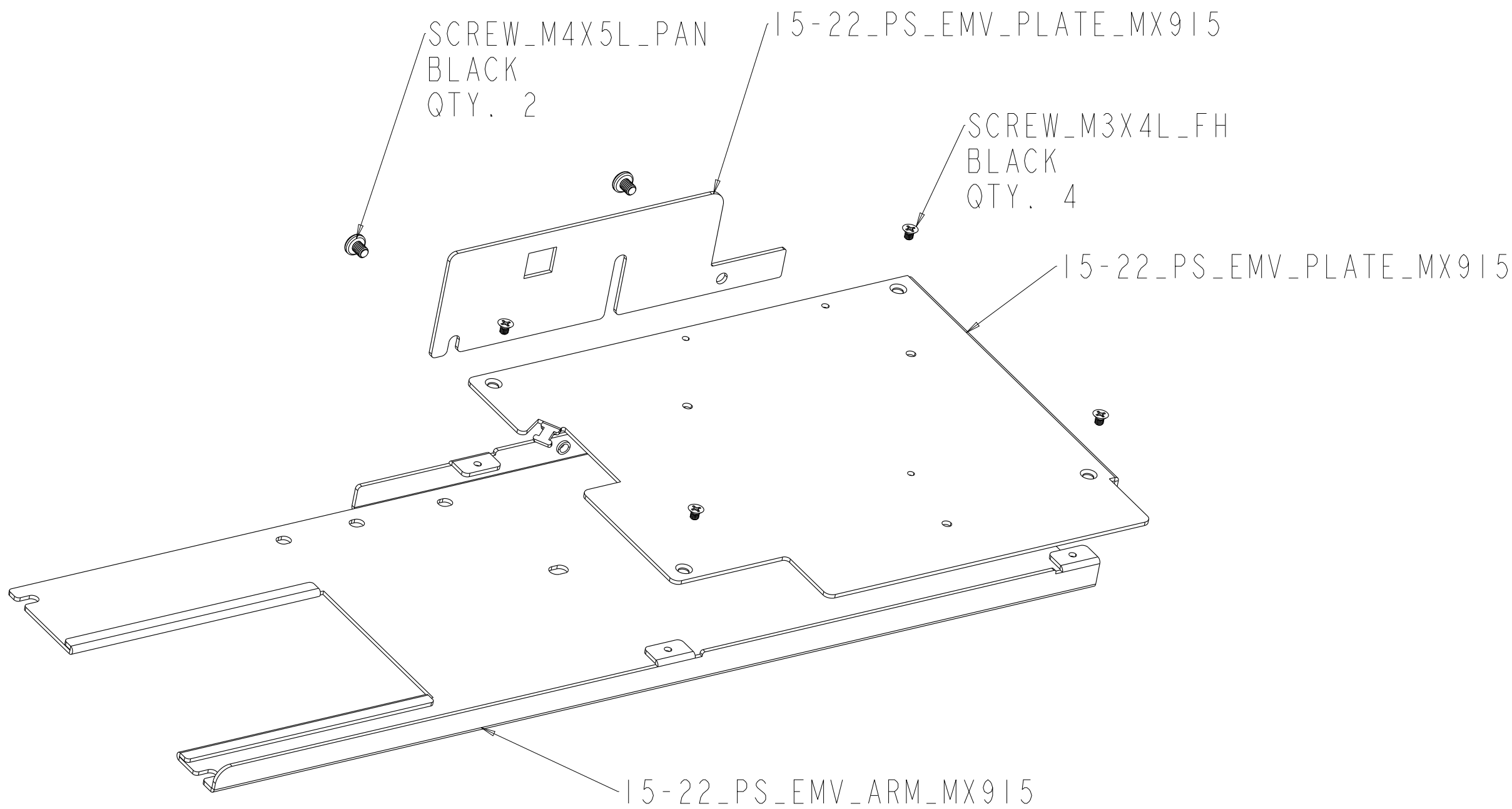
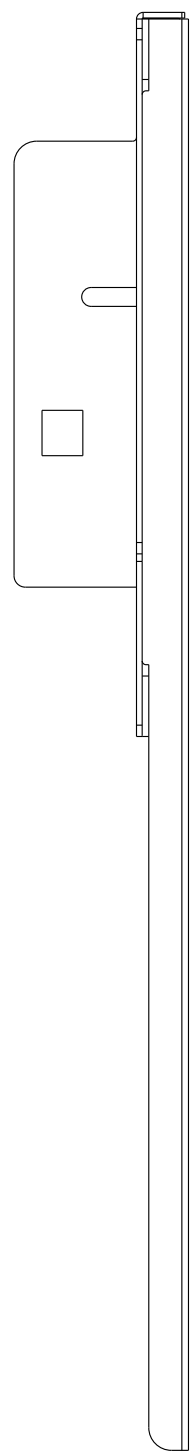
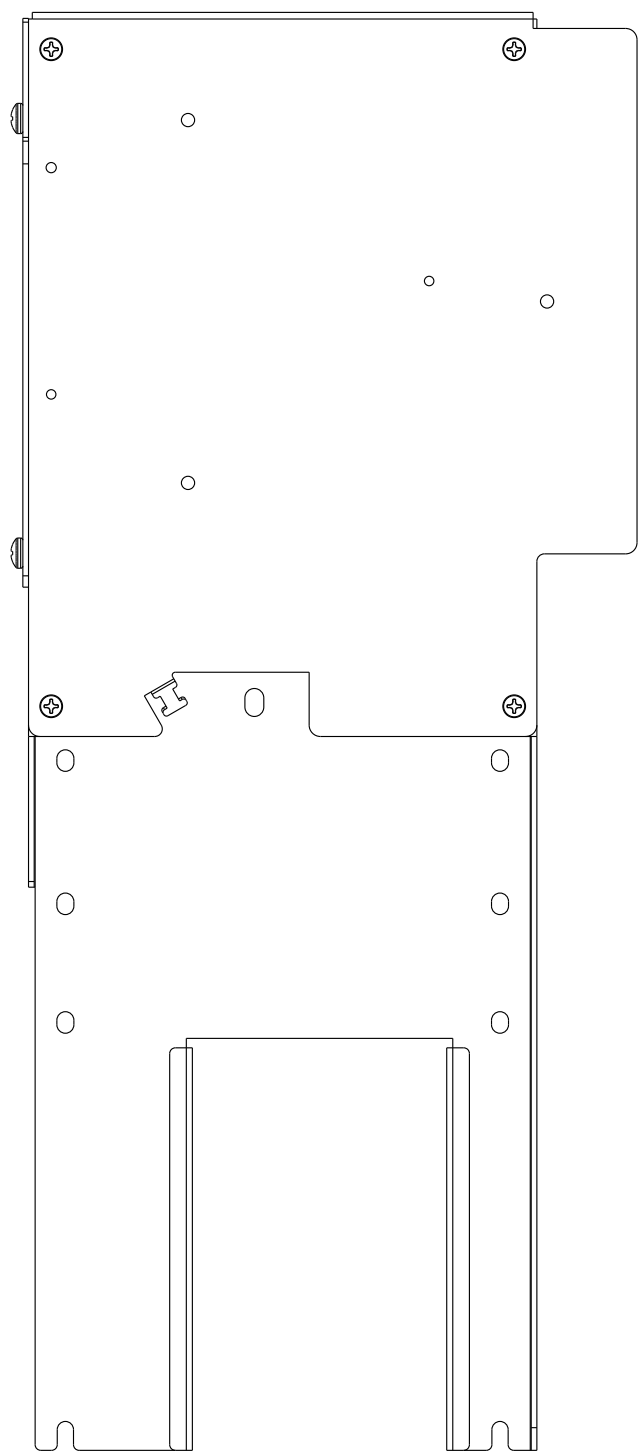




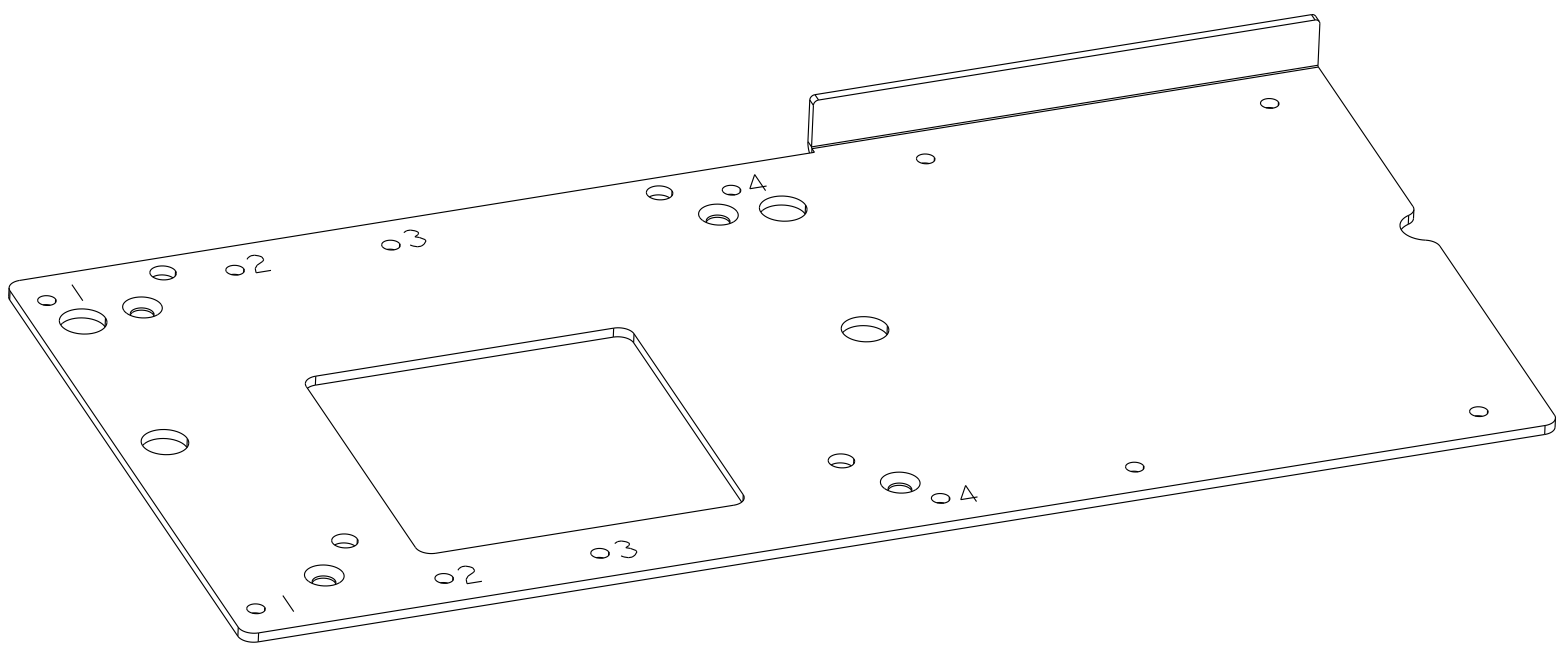
EMV_L-BRACKET.PRT
MATERIAL: SPCC/T=1.5mm
FINISH = BLACK PAINT, LIGHT TEXTURE



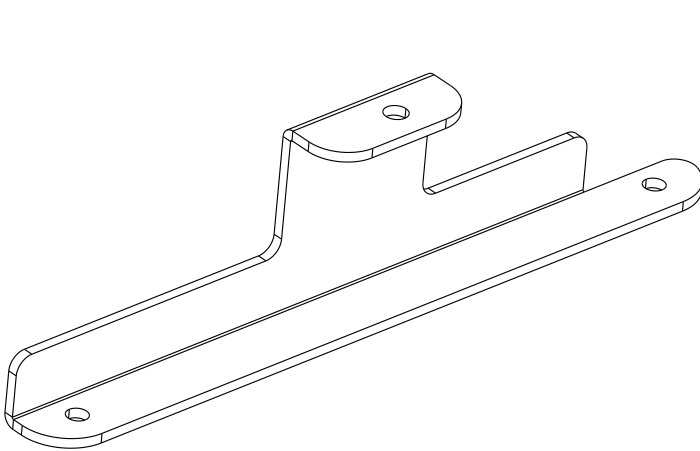
15-22_PS_EMV_MX915
ASSEMBLE AS SHOWN
QTY. 1 PER KIT



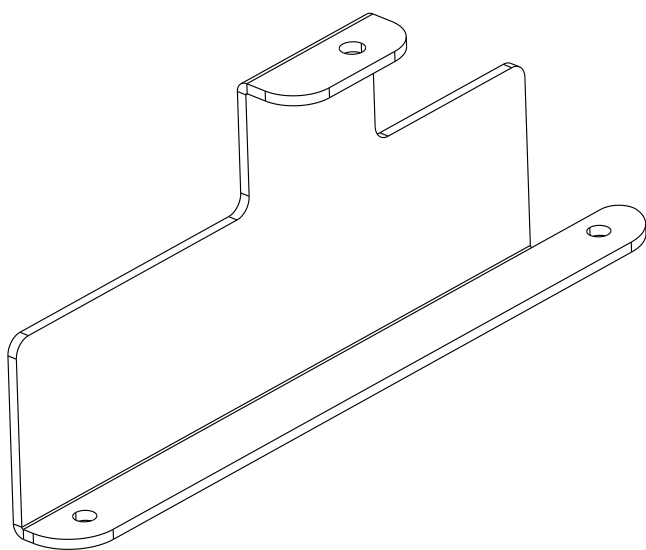
15-22_PS_EMV_PLATE_L
ASSEMBLE AS SHOWN
QTY. 1 PER KIT



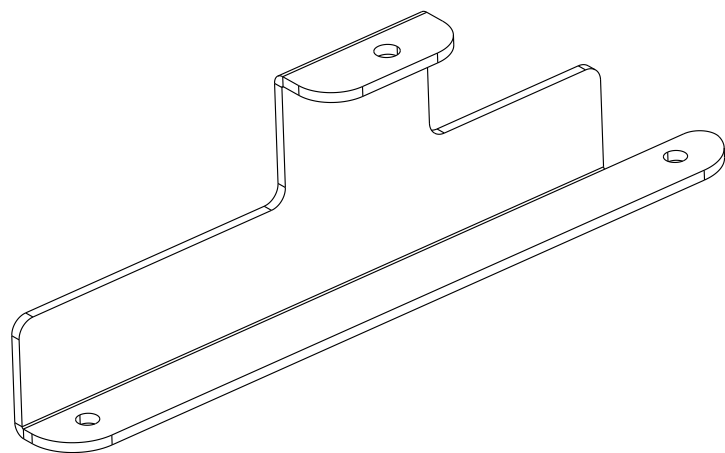
15-22_PS_EDGE_BRACKET_15AND
PLACE IN BAG LABELED "15 A"
QTY. 1 PER KIT



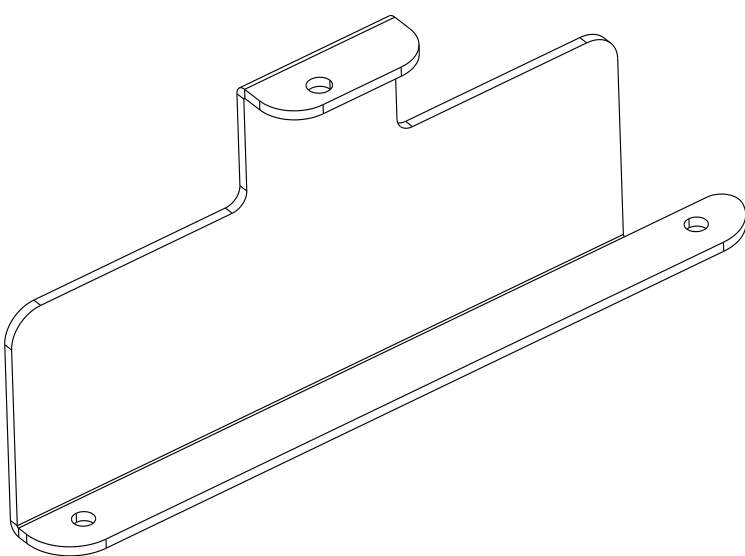
15-22_PS_EDGE_BRACKET_15WIN2
PLACE IN BAG LABELED "15 W"
QTY. 1 PER KIT
SEE SD609397 FOR DETAIL



15-22_PS_EDGE_BRACKET_22AND
PLACE IN BAG LABELED "22 A"
QTY. 1 PER KIT



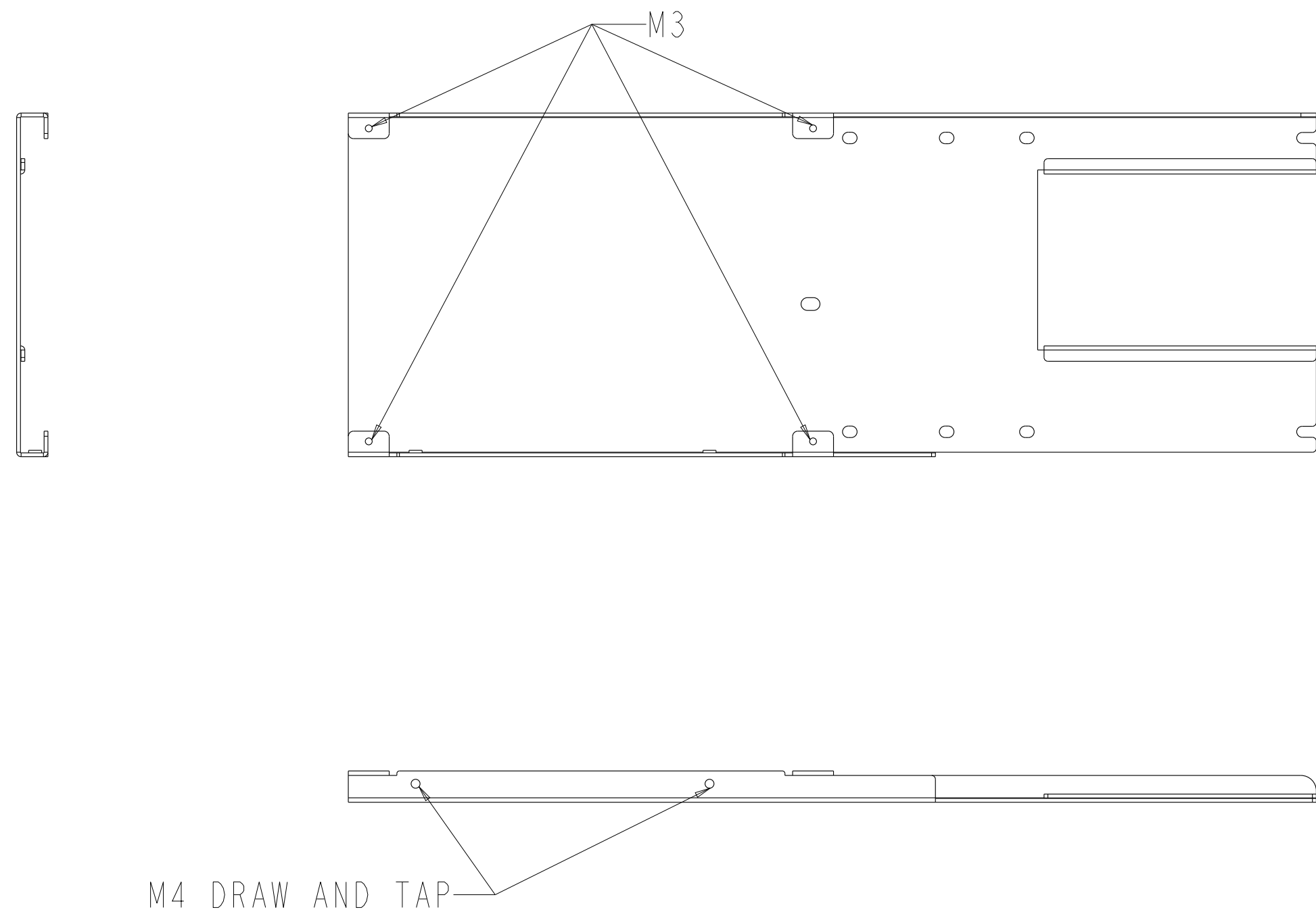
15-22_PS_EDGE_BRACKET_22WIN2
PLACE IN BAG LABELED "22 W"
QTY. 1 PER KIT
SEE SD609397 FOR DETAIL



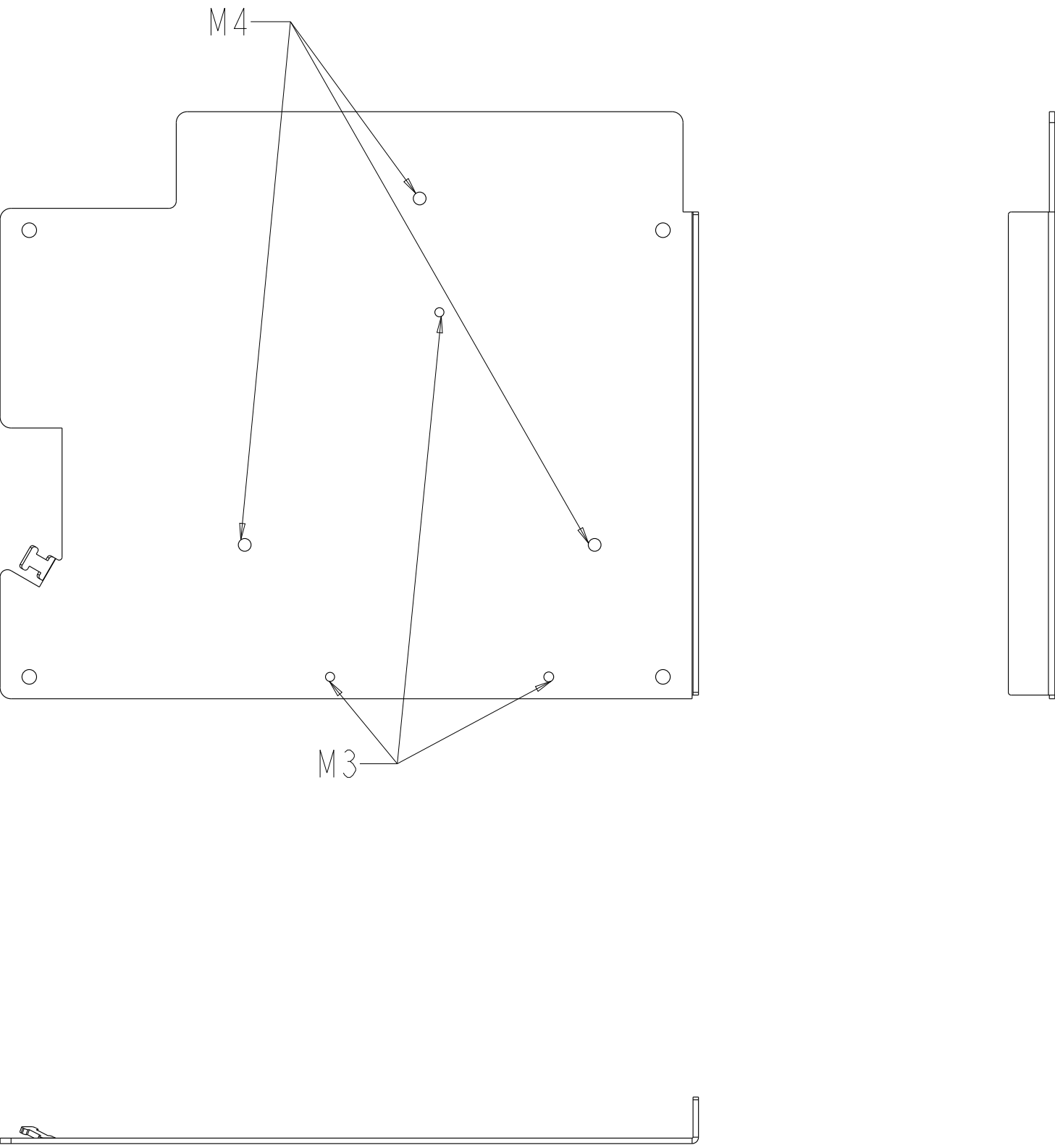
SCREWS IN LABELED BAGS:

SCREW TYPE	QTY.	BAG LABEL
SCREW, M3X8, PAN-HEAD, CROSS-RECESS, ZINC PLATE OR SS	2	C
SCREW, M4X5, PAN-HEAD, CROSS-RECESS, BLACK	8	P
SCREW, M4X10, SPECIAL PAN-HEAD, CROSS-RECESS, ZINC PLATE OR SS	3	G
SCREW, M3X8, SPECIAL PAN-HEAD, CROSS-RECESS, ZINC PLATE OR SS	3	H
SCREW, M4X6, FLAT-HEAD, CROSS-RECESS, BLACK	4	R

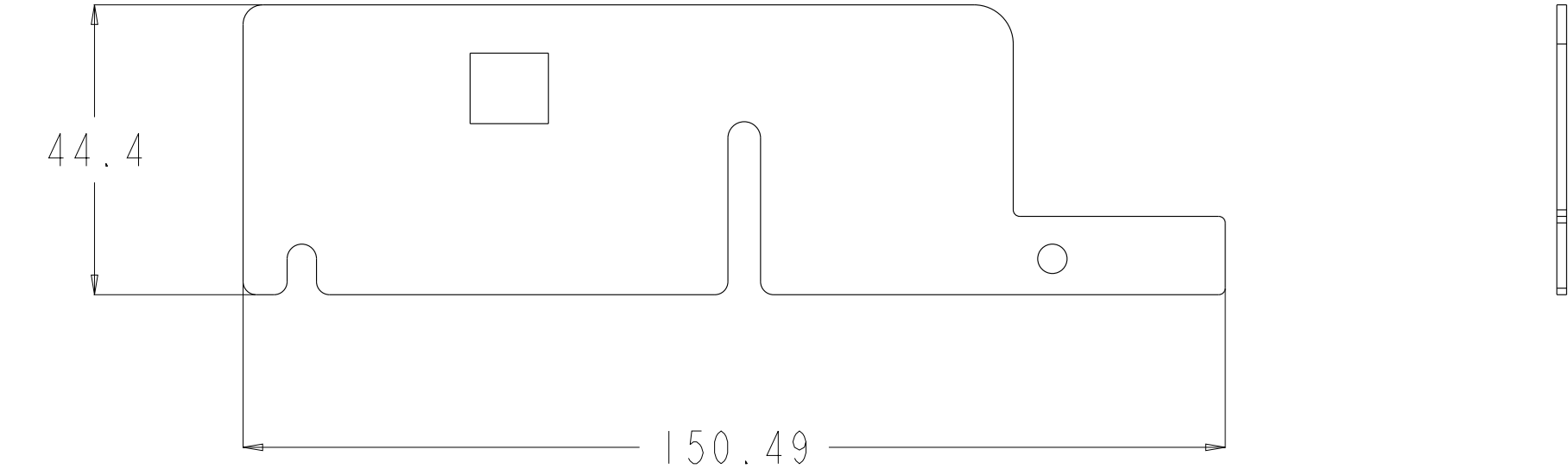
15-22_PS_EMV_ARM_MX915
MATERIAL: SPCC/ 1.5T
COLOR: BLACK PAINT,
LIGHT TEXTURE.



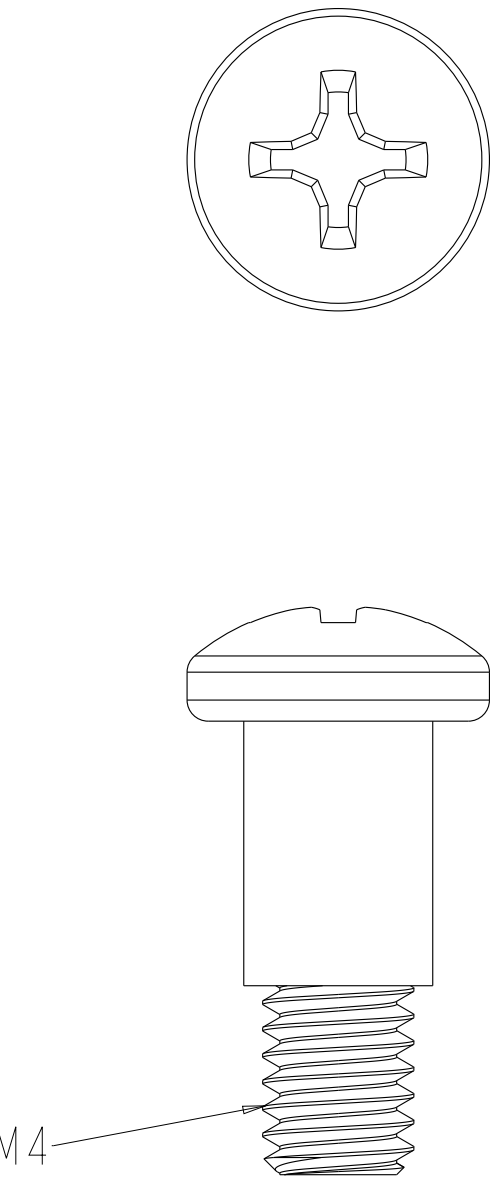
15-22_PS_EMV_BASE_MX915
MATERIAL: SPCC/ 1.5T
COLOR: BLACK PAINT,
LIGHT TEXTURE.



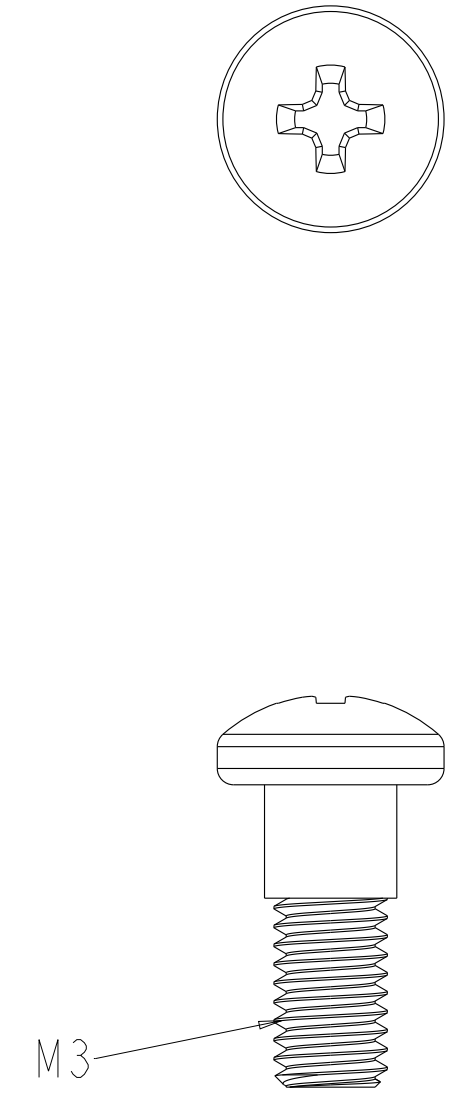
15-22_PS_EMV_PLATE_MX915
MATERIAL: SPCC/ 1.5T
COLOR: BLACK PAINT,
LIGHT TEXTURE.



SCREW_M4X10_SPECIAL
PAN-HEAD, CROSS-RECESS,
ZINC PLATE OR SS

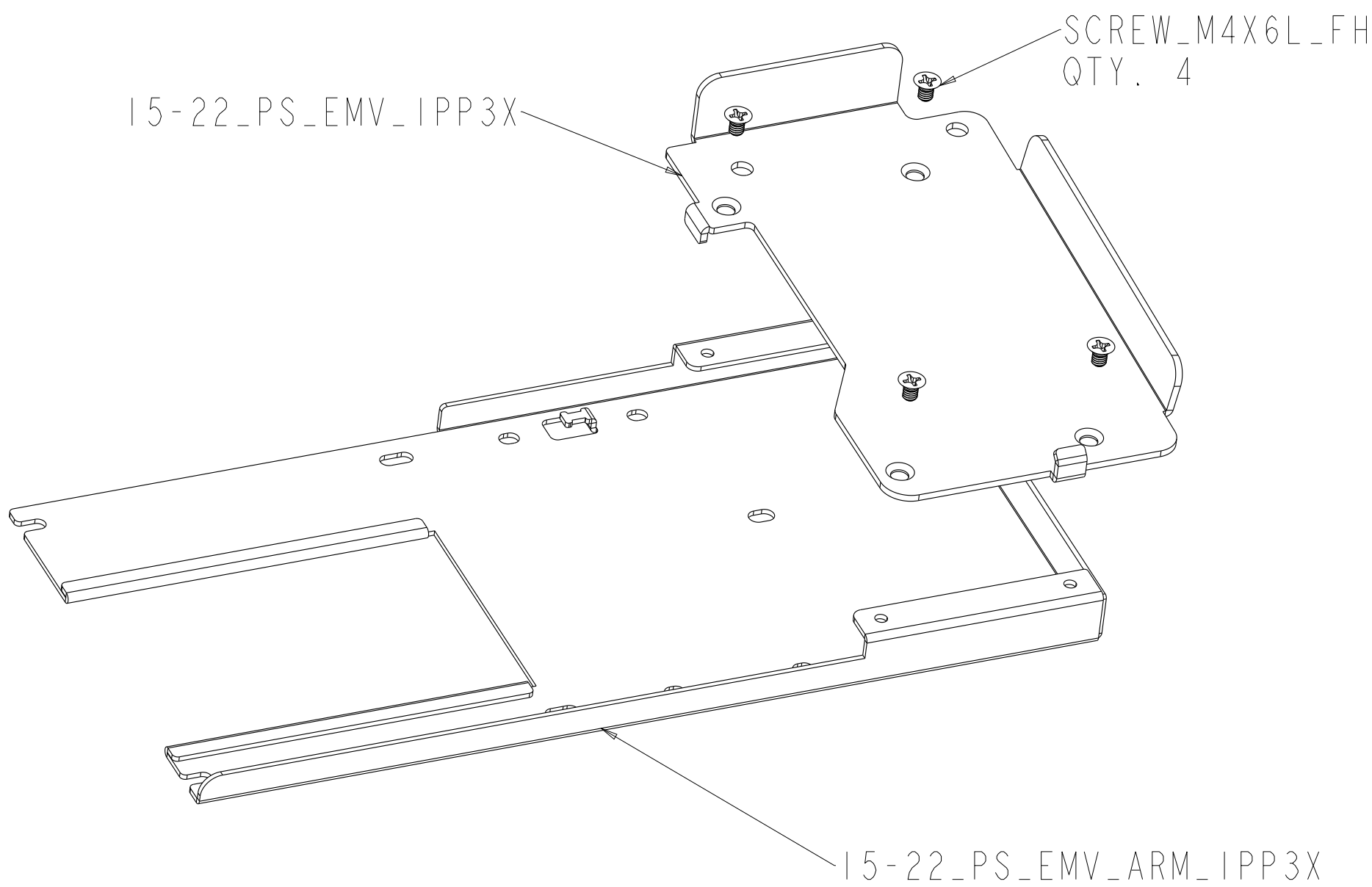
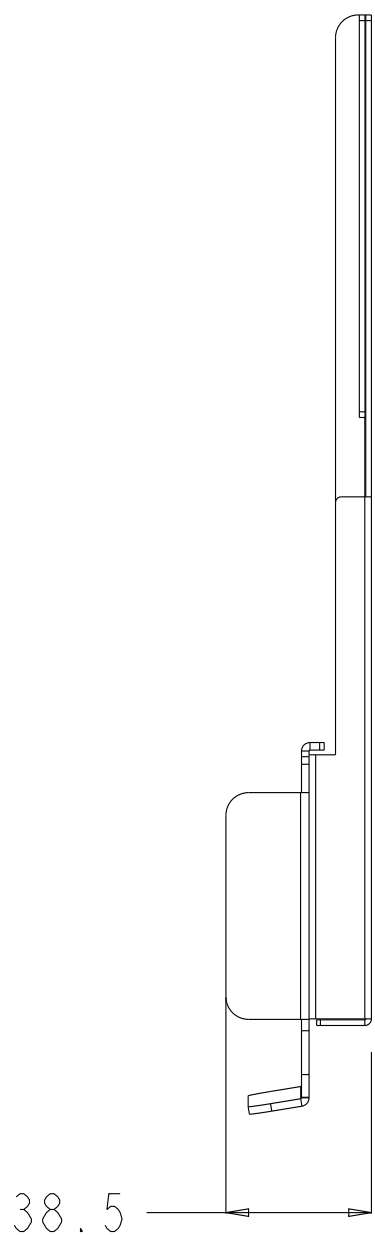
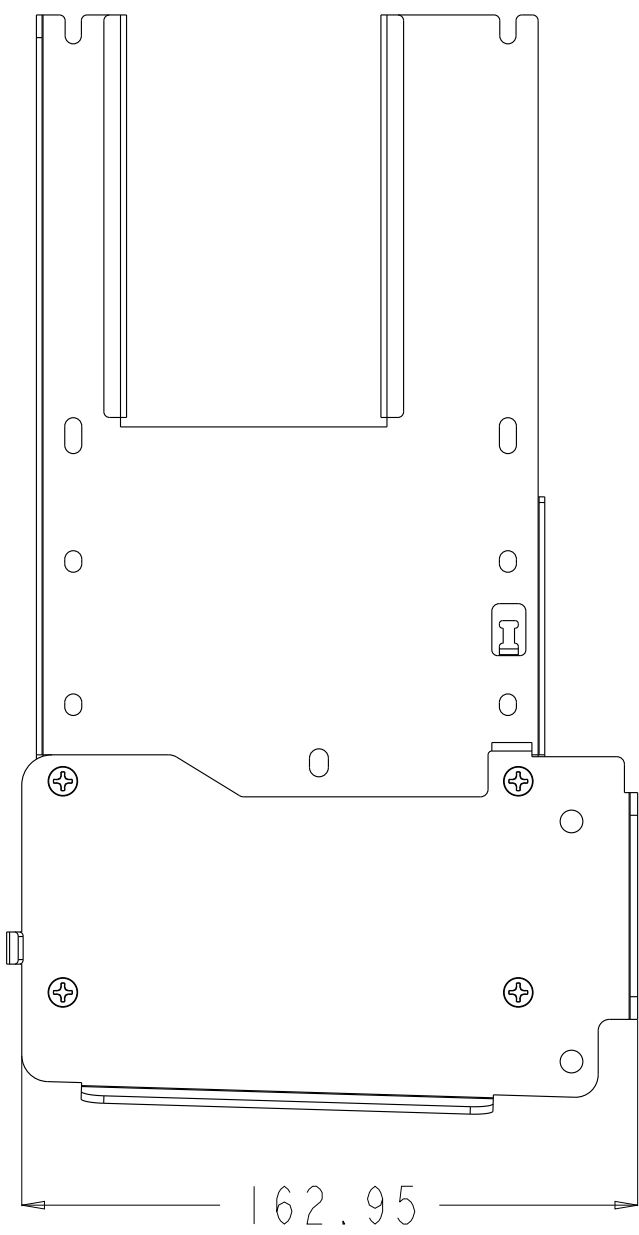


SCREW_M3X8_SPECIAL
PAN-HEAD, CROSS-RECESS,
ZINC PLATE OR SS

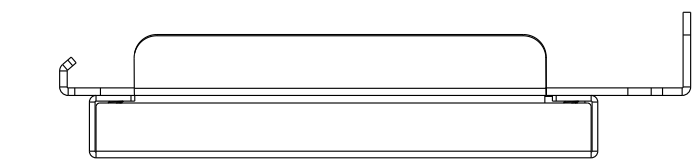
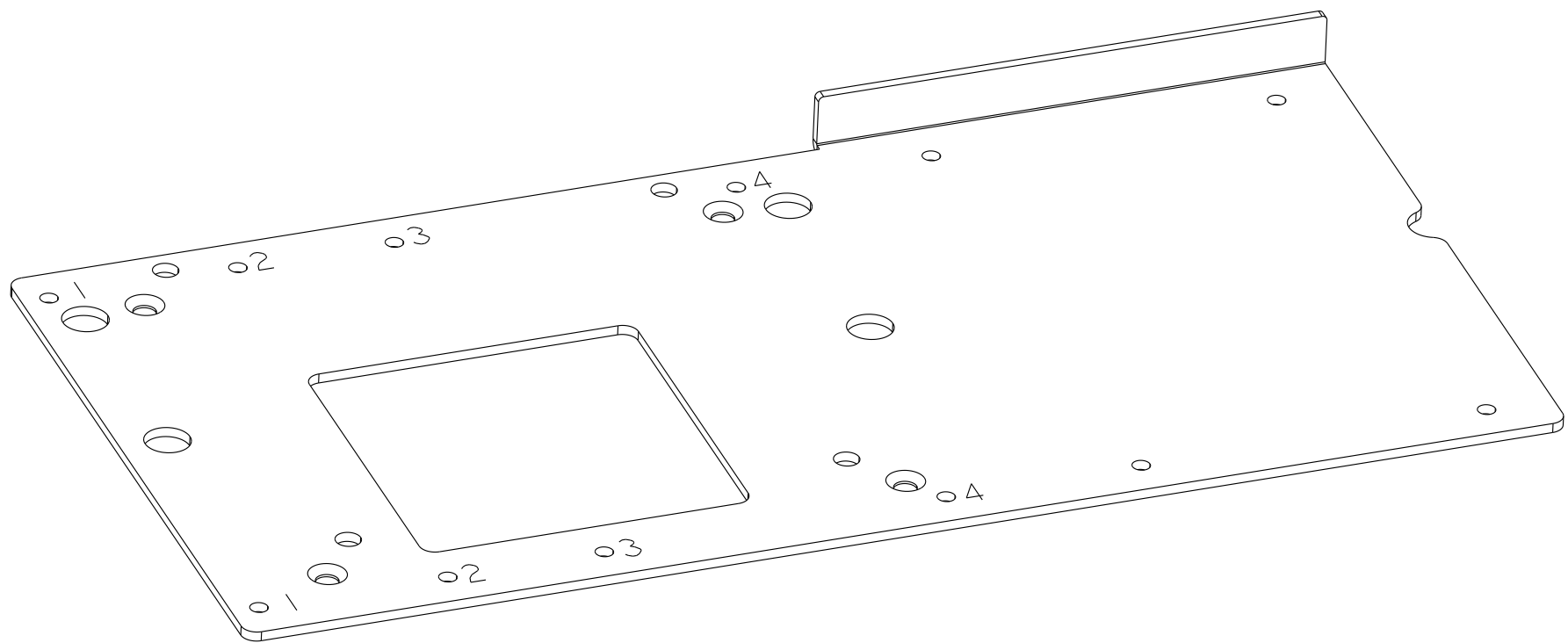


KIT-EMV-BRKT-ING-IPP320/350/315
E699053

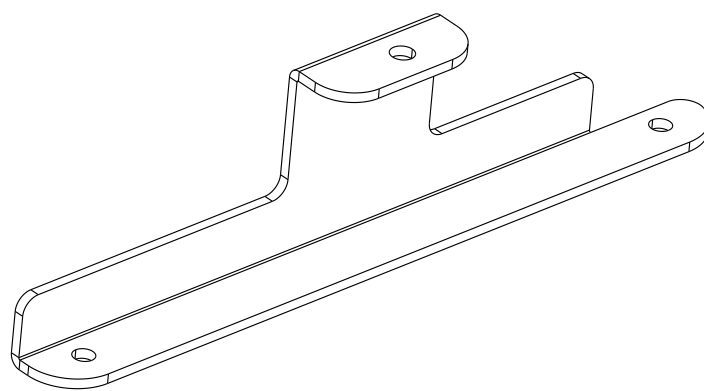
15-22_PS_EMV_MX915
ASSEMBLE AS SHOWN
QTY. 1 PER KIT



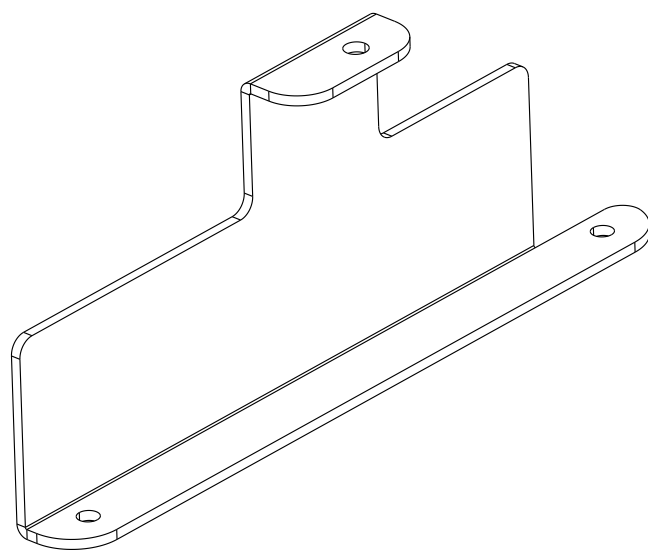
15-22_PS_EMV_PLATE_L
ASSEMBLE AS SHOWN
QTY. 1 PER KIT



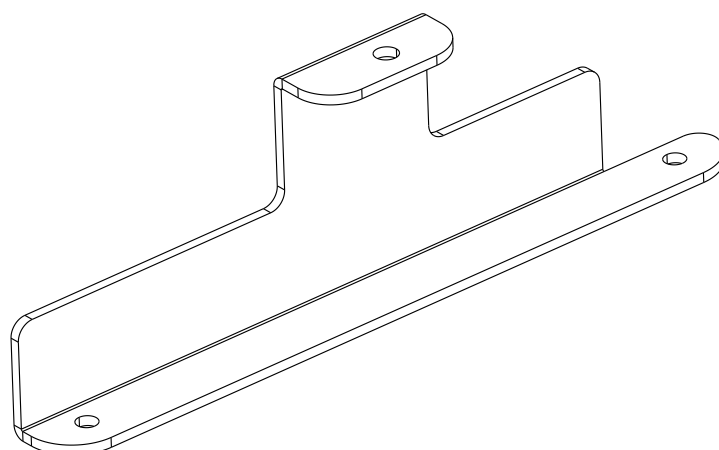
15-22_PS_EDGE_BRACKET_15AND
PLACE IN BAG LABELED "15 A"
QTY. 1 PER KIT



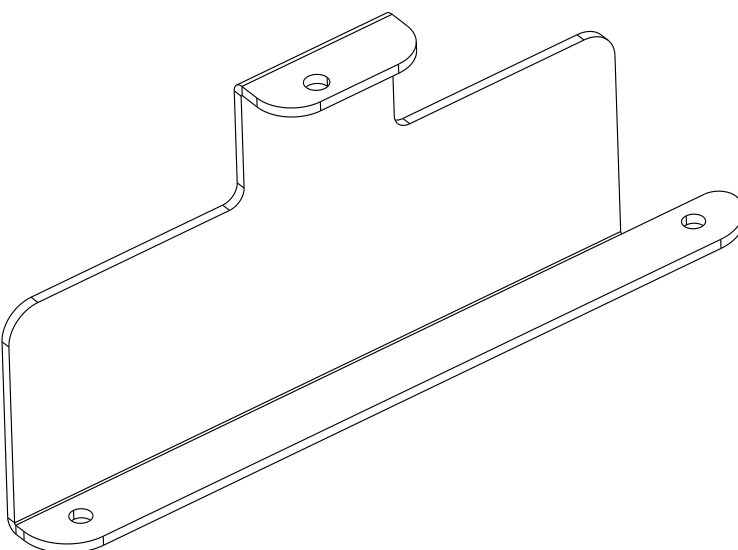
15-22_PS_EDGE_BRACKET_15WIN2
PLACE IN BAG LABELED "15 W"
QTY. 1 PER KIT



15-22_PS_EDGE_BRACKET_22AND
PLACE IN BAG LABELED "22 A"
QTY. 1 PER KIT



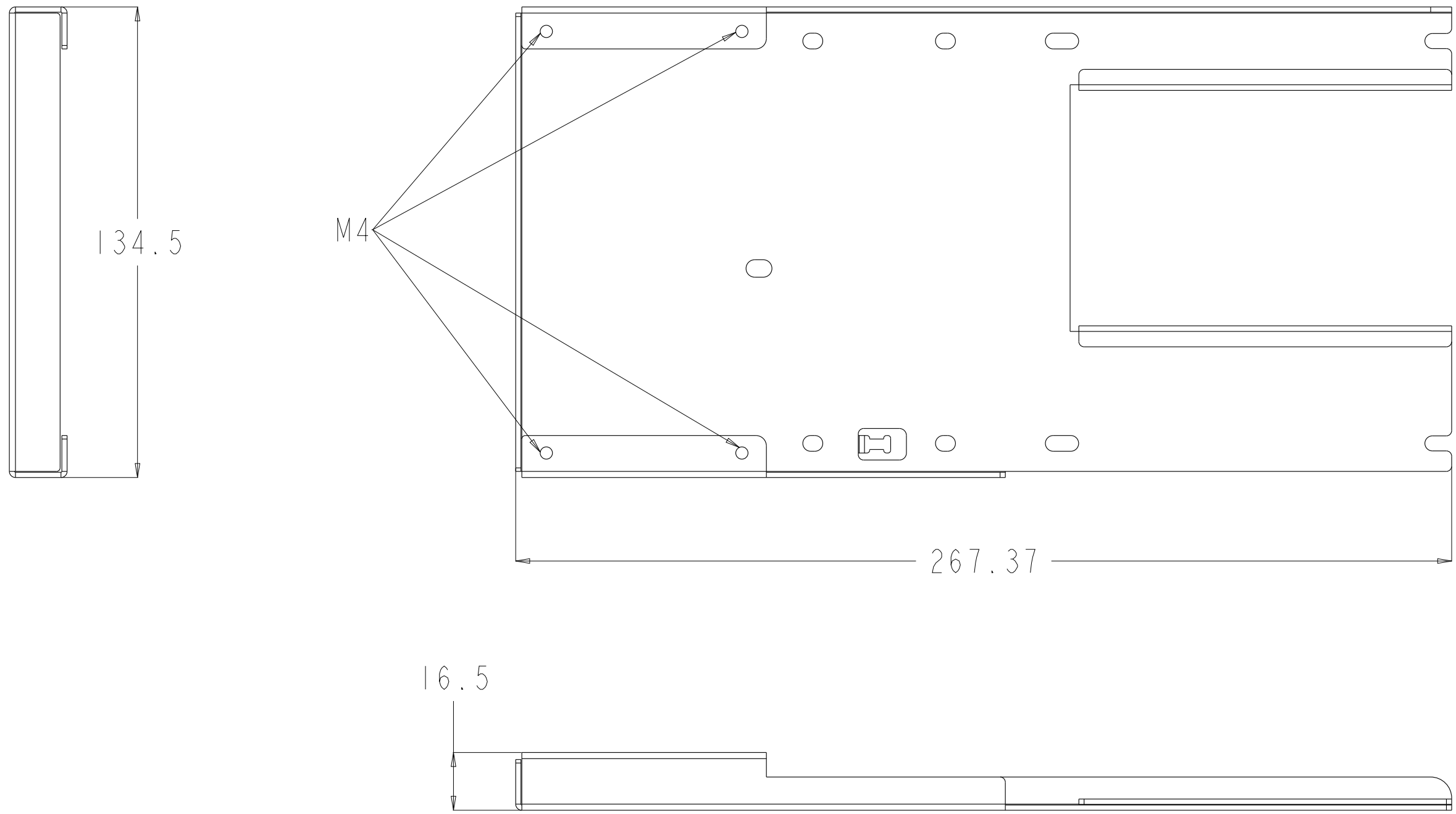
15-22_PS_EDGE_BRACKET_22WIN2
PLACE IN BAG LABELED "22 W"
QTY. 1 PER KIT



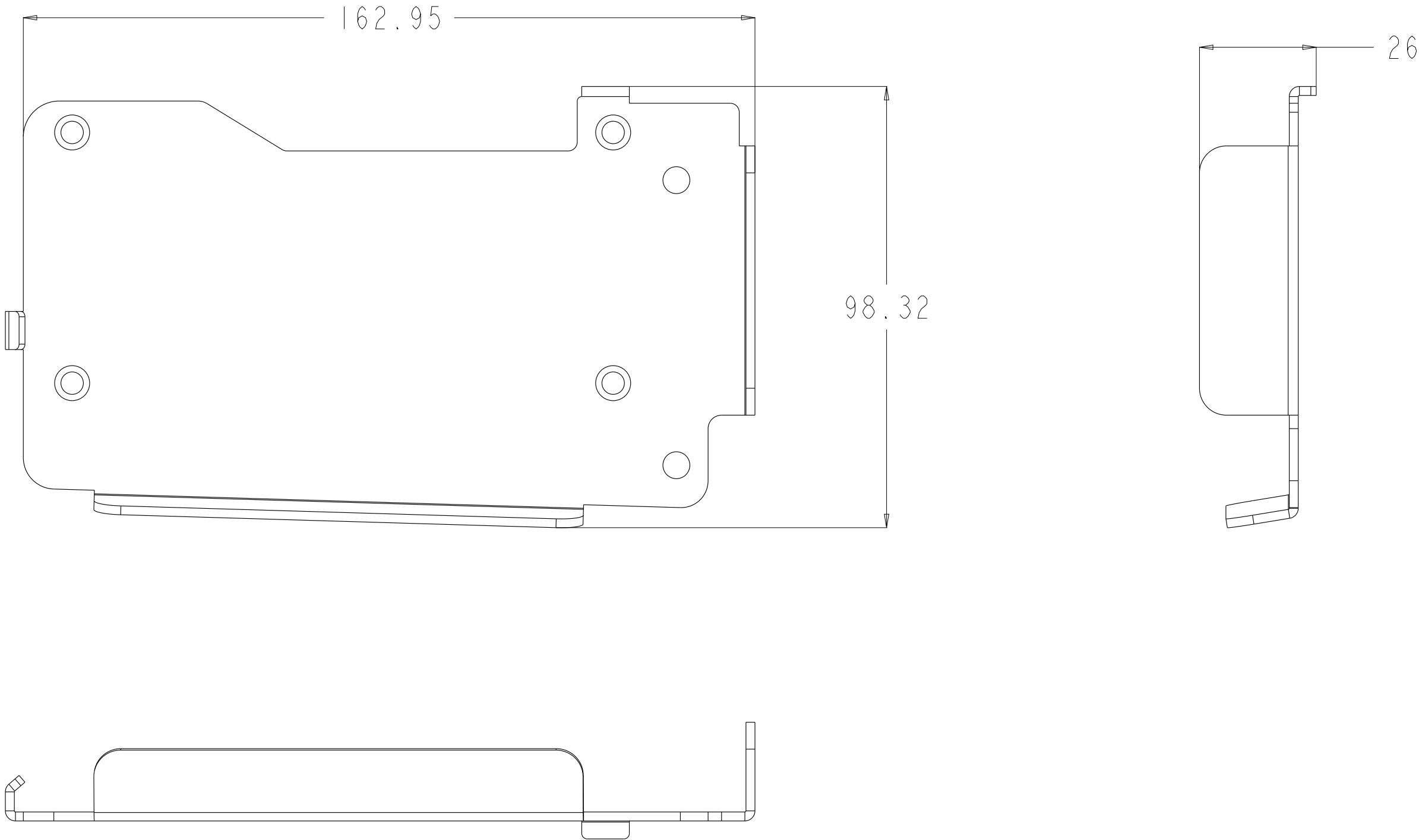
SCREWS IN LABELED BAGS:

SCREW TYPE	QTY.	BAG LABEL
SCREW, M3X8, PAN-HEAD, CROSS-RECESS, ZINC PLATE OR SS	2	C
SCREW, #10, 0.5"L, PAN-HEAD, THREAD-FORMING, CROSS-RECESS, BLACK	2	J
SCREW, M4X5, PAN-HEAD, CROSS-RECESS, BLACK	8	P
SCREW, M4X6, FLAT-HEAD, CROSS-RECESS, BLACK	4	R

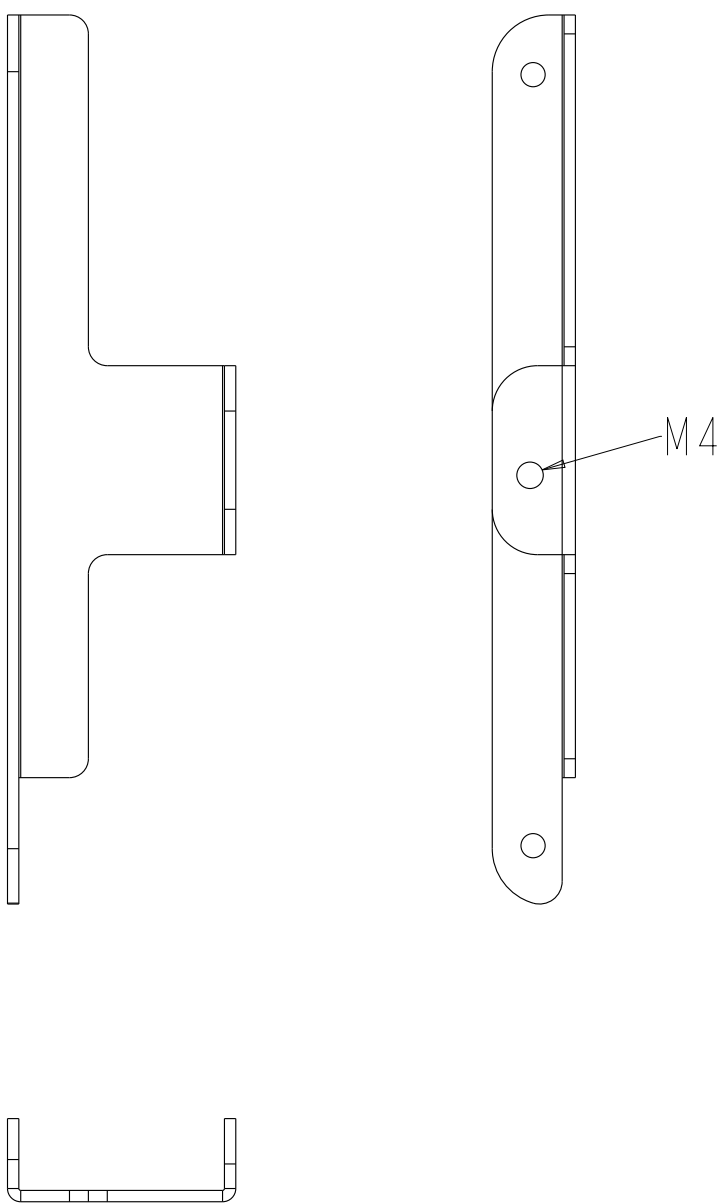
15-22_PS_EMV_ARM_IPP3X
MATERIAL: SPCC/T=1.5mm
FINISH = BLACK PAINT, LIGHT TEXTURE



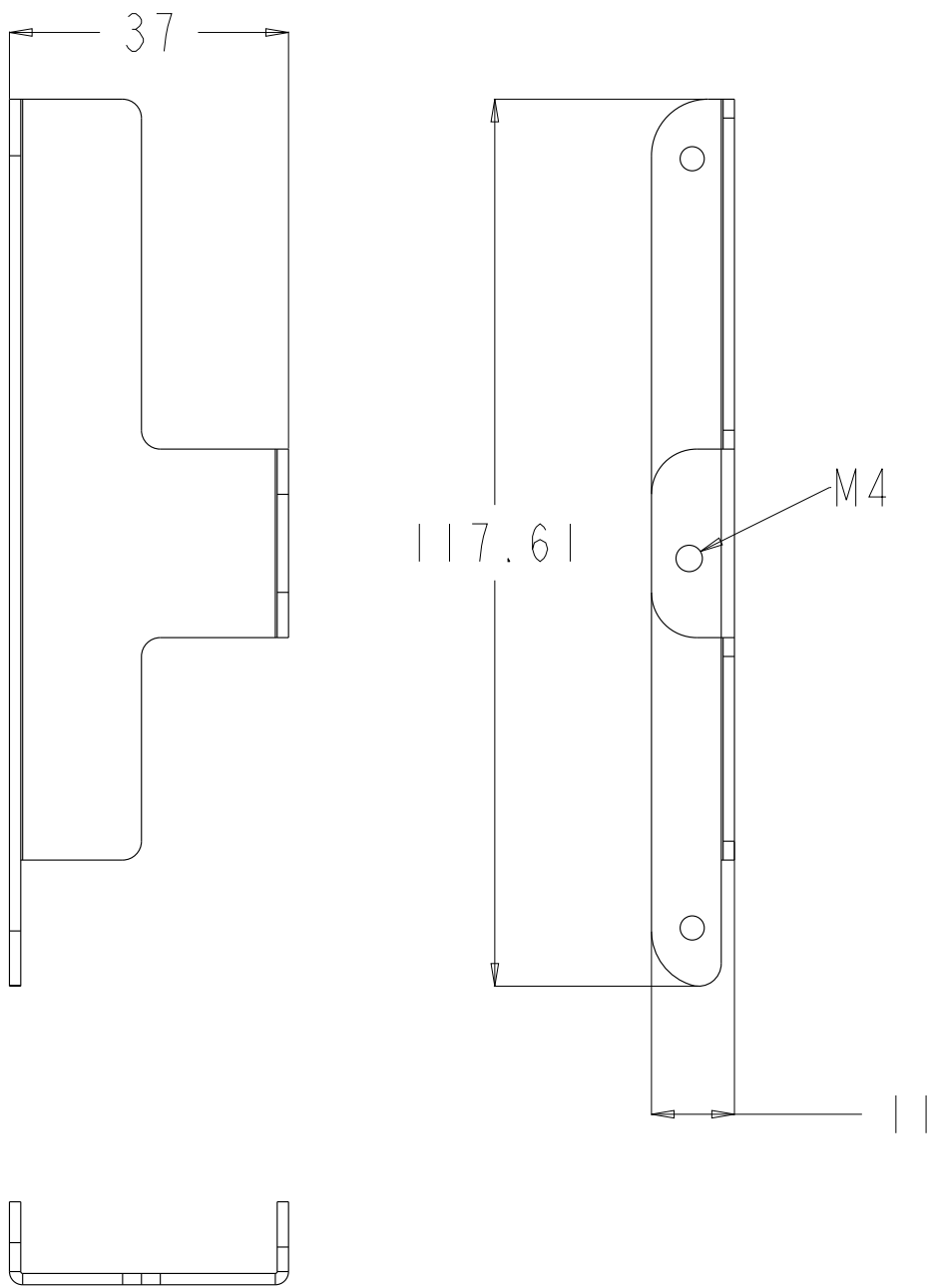
15-22_PS_EMV_IPP3X
MATERIAL: SPCC/T=2.0mm
FINISH = BLACK PAINT, LIGHT TEXTURE



15-22_PS_EDGE_BRACKET_15AND
MATERIAL: SPCC/T=1.5mm
FINISH = BLACK PAINT, LIGHT TEXTURE



15-22_PS_EDGE_BRACKET_22AND
MATERIAL: SPCC/T=1.5mm
FINISH = BLACK PAINT, LIGHT TEXTURE



15-22_PS_EMV_PLATE_L
MATERIAL: SPCC/T=2.0mm
FINISH = BLACK PAINT, LIGHT TEXTURE

